Dear Readers

For the purpose of allowing more stakeholders to understand how Advanced Lithium Electrochemistry (Cayman) Co., Ltd. (hereinafter referred to as "Aleees") endeavors to build a flawless sustainable development, the "2022 Aleees Corporate Sustainability Report" has been elaborately compiled.

This report was prepared in accordance with the core items of the GRI Sustainability Reporting Standards (GRI Standards) issued by the Global Sustainability Standards Board (GSSB). Based on the combination of the business of the Company and the implementation of the reporting principles, we address the issues concerned by the cooperative worlds, communicate our effort in the aspects of economy, mankind (human rights), and environment, and introduce the specific activities via columns. The disclosing direction of this report aligns with international standards such as the "Sustainable Development Best Practice Principles for TWSE/TEPx Listed Companies" and "The United Nations Global Compact."

Editing and Finalizing

The information and data within this report were reviewed by the supervisors of each department, provided to the Secretariat of the Sustainability Committee for compiling purpose, delivered to the members of the Sustainability Committee groups for inspection and revision according to their division of labor in items, and, after an audit on information accuracy by the audit supervisor, submitted to the Chairman of the Board of Directors for approval, finalizing, and publishing in compliance with the auditing procedures.

Report Scope

This report mainly provides the information of Aleees' management and performance on sustainable development from 1 January 2022 to 31 December 2022, which is the same as the financial statements. The disclosing items cover the primary operational locations (Aleees and Aleees SH), excluding the overseas entities recognized in the financial statements such as Aleees US, Aleees AU, Aleees Texas, and Aleees EU. Contents in the report are separately marked if different from the scope of Aleees and Aleees SH. Among the contents, the sources of the financial data were audited by CPA before being publicly announced. Other statistics were cited from the Annual Report and the public information of the government and related websites, presented in traditional and easy-tounderstand texts and data. Exceptions, if any, shall be explained in notes within the report.

Contents Guarantee

The contents of the report were reviewed by the Chairman of the Board of Directors and entrusted to the British Standards Institution (BSI) for verification in accordance with AA1000AS V3 Type 1 Medium Level assurance.



Image Usage Statement of The United Nations **Sustainable Development Goals (SDGs)**



The images of Sustainable Development Goals (SDGs) by the UN used in this report were downloaded from the public information on the Sustainable Development Goals website of the UN. Please refer to the following website for more details.

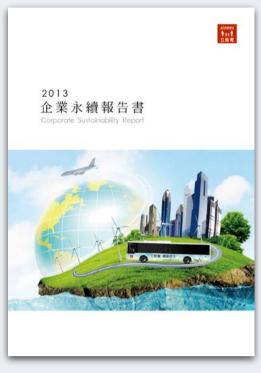
http://www.un.org/sustainabledevelopment/

Historical Reports

"2013 Corporate Sustainability Report" is Aleees' first publication of a corporate sustainability report. The subsequent reports published were prepared in compliance with the GRI Standards and verified by an independent third-party certification organization. From 2014 onwards, the report was named "Aleees Corporate Social Responsibility Report" pursuant to "Taipei Exchange Rules Governing the Preparation and Filing of Corporate Social Responsibility Reports by TPEx Listed Companies." In 2022, the report was renamed to "Aleees Corporate Sustainability Report" in accordance with the amendments of "Taipei Exchange Rules Governing the Preparation and Filing of Corporate Sustainability Reports by TPEx Listed Companies."

2013 Corporate Sustainability Report

2014 Corporate Sustainability Report





2017 Corporate Social Responsibility Report

2018 Corporate Social Responsibility Report



2022 Aleees Sustainability Report



Publication

This sustainability report is publicly issued that has passed the external assurance. If you have any suggestions or questions, please contact us using the following contact details. Report Cycle : Once a year Last Publication : June 2022 Current Publication : September 2023 Next Publication : September 2024



2021 Aleees Sustainability Report



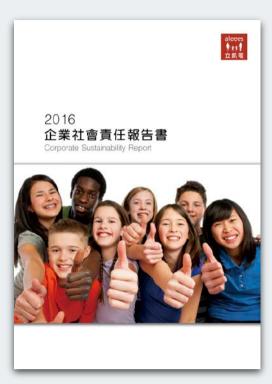




2019 Corporate Social Responsibility Report



2016 Corporate Sustainability Report



2020 Corporate Social Responsibility Report



Contact

Unit : Secretariat of the Sustainable Committee, Mr. Chu Address : No. 2-1, Singhua Road, Taoyuan Dist., Taoyuan City 330467, Taiwan (R.O.C.) Tel: 03-364-6655 Email : ESG@alechem.com Website : www.aleees.com/zh/contact/



Company Name		Advanced Lithium
		Electrochemistry (Cayman) Co., Ltd.
Date of Establishment		16 November 2007
Chairman		Shen-shih Chang
TWSE	5227	

Chairman's Message



With the adoption of the "Glasgow Climate Pact" at the Conference of the Parties (COP26) of the 26th term of United Nations Framework Convention on Climate Change (UNFCCC), the global trend in energy saving has officially marched toward a new milestone. Governments around the world have in turn launched corresponding green carbon neutral policies to mitigate the crisis of climate change and global warming less than 1.5°C through enhancing electricity efficiency and low carbon transition.

In response to the pressing challenge of making global warming less than 1.5°C, the world faces a significant milestone in the energy-saving field. The Conference of the Parties (COP26) of the 26th term United Nations Framework Convention on Climate Change (UNFCCC) has approved the "Glasgow Climate Pact." Governments worldwide have launched green carbon neutral policies to mitigate the crisis of climate change through enhancing electricity efficiency and low carbon transition. For a long period of time, enterprises continuously invest in the green sector. Nowadays the green market has finally reached a turning point where sustainability is not merely a slogan. Global car brands are competing against each other for the launch of electric vehicles, making a promise to entirely stop selling fossil fuel vehicles by 2035. The green key materials of the lithium ion industry is projected to reach NT\$38 trillion in the global industry scale in 2030, which is three times the size of the semiconductor industry. Under the industrial wave, lithium ion battery energy is experiencing an energy evolution which is even called the "white petroleum" for the future generation. Aleees is right in the midst of the great opportunity in the key material industry.

A press release from Israel Chemicals Ltd. indicates that the demand for lithium ion batteries in the market continues to increase. However, since there are no large-scale LFP material manufacturers currently in the U.S., the manufacturers of electric vehicles, batteries, and energy storage industry in the U.S. urgently need a comprehensive and secure network of supply chains. Looking at the market outside of China, there were still 14 manufacturers with large-scale mass production of lithium iron phosphate in 2010. Following the withdrawal of large-sized dealers like BASF and SONY, there are only 2 manufacturers left, including Aleees TW and Sumitomo in Japan. From 2020, many battery and automobile factories have requested co-development, which unlocks an LFP strategic era for Aleees to entirely transform to an IP provider in LFP.

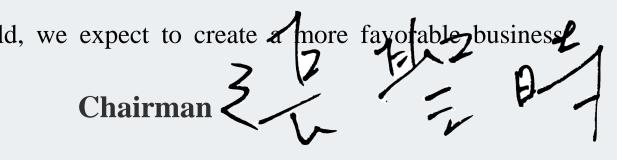
Facing the post-pandemic recovery of supply chains and the exponential growth in the increasing demand in electric vehicles and energy storage markets, the demand for lithium iron phosphate has exceeded expectations. Aleees has 40 well-known customers of energy storage batteries and electric vehicle batteries in Europe, the U.S., Japan, South Korea, and Asia, including countries that are licensed and currently in touch with such as Norway, Sweden, Finland, the U.S., France, Italy, Australia, Southeast Asia, and India. Aleees' selfmanufacturing mode is no longer able to shoulder the enormous demand from future European and American markets. As a result, Aleees has transformed to an LFP IP provider and switched to a pricing pattern of licensing technology transfer, assisting the European and American allies in establishing local supply chains of lithium ion batteries. Not only does it fulfill the production needs of customers worldwide, it also allows Aleees to play an important role in continuing research and development, sustaining a leading advantage in the industry, and in the meantime rapidly expanding the market share, which currently has been expanded to overseas such as Australia and Texas in the U.S.

Aleees is famous in the industry for its lithium iron phosphate (LFP) battery cathode materials with the longest life and highest quality. Mastering key battery technologies and owning 130 exclusive patents, Aleees is one of the few suppliers in the world with a patent layout. Aleees has co-developed various types of LFP and LFMP products with customers and produced LFP materials with high quality, low costs, and long life. High quality and long life mean extended usage and fewer wastes from production as well as replacement. In the future vision of a green smart city, Aleees plays a crucial part in the green material supply chain through the excellent technology in Taiwan. By connecting its business to the Sustainable Development Goals (SDGs) of the UN, it fulfills the sustainable corporate responsibility with its core competitiveness.

The Company will continually cooperate with the major brands in Europe and the U.S. to accelerate its overseas layout, globally proceed with mature LFP patent and technology ¹icensing, assist the world to establish highly independent supply chains of lithium ion batteries, and strategically broaden its universal market share. With its core capabilities, Aleees contributes to the society and becomes a part of the virtuous cycle.

On behalf of the Company, we sincerely appreciate the long-term support of each partner. Looking forward to the world, we expect to create a more favorable business nvironment, enhance operating efficiency, initiate corporate values, and fulfill sustainable visions. environment, enhance operating efficiency, initiate corporate values, and fulfill sustainable visions.

Advanced Lithium Electrochemistry (Cayman) Co., Ltd. (hereinafter referred to as Aleees (TWSE: 5227). The important subsidiary in Taiwan, Advanced Lithium Electrochemistry Co., Ltd., hereinafter referred to as Aleees TW, was founded in Taiwan in April 2005. The headquarters and operating factory of Aleees TW are located in Taiwan. The Company is a lithium-iron phosphate (LFP) battery material manufacturer with the longest history as well as an IP licensor in the world. Aleees is also one of the few companies outside Mainland China with complete LFP battery material manufacturing technology and patents. Aleees TW owns more than 130 exclusive patents worldwide, with customers including worldrenowned energy storage battery and EV battery manufacturers across Europe, the U.S., Japan, Korea, and Asia. Aleees has co-developed various types of LFP and LFMP products with more than forty global customers and produced LFP materials with high quality, low costs, and long life. In the past 18 years since its foundation, the Taiwan factory has produced more than 17,000 tons of products. Aleees globally licenses mature LFP patents and technology, assisting the world in building highly independent supply chains of lithium ion batteries and helping customers promote mass production capability with both quality and price competitiveness.



International Key Point

Aleees' licensing technology transfer can provide European and American factories with a key position in lithium ion batteries, making a huge step in continuous licensing abroad in North America, Australia, Europe, and South Asia. For Aleees, the first official licensing agreement was signed since May 2022, where its transition to an IP provider was announced. The Company successfully transformed to an asset-light business mode of IP licensing.



In October 2022, Aleees announced the signing of an official contract on LFP cathode material licensing services with FREYR, a major lithium ion battery manufacturer in Europe.

Aleees Signed a Contract of LFP Cathode Material Licensing Services with FREYR, the European Lithium Ion Battery Manufacturer

Aleees officially signed the License and Technology Transfer Agreement with FREYR, the European Lithium Ion Battery Manufacturer. In the future, Aleees, with its technology licensing, will support FREYR in the establishment of mass production factories on LFP cathode materials in Norway. FREYR will be able to utilize the manufacturing technology and relevant patents provided by Aleees to produce energy-saving and electric vehicle battery products.

"Earlier this year, we announced our intention to work with Aleees on the co-development of LFP cathode materials. Now with the signing of this contract, it is our pleasure to say that we are able to occupy a leading position of battery production, its supply chain localization, and carbon reduction in the Scandinavian region. The cost of LFT cathode materials account for more than 40% of the total cost of batteries; whereas the carbon footprints of cathode material production account for 45% of the total battery production. Through the cooperation with Aleees, FREYR can become a low-cost and low-carbon manufacturer of LFP cathode material production," said the CEO and Co-founder of FREYR, Tom Einar Jensen.



The Vice President of Aleees, Xiang-Bin Lin, and the CEO and Co-founder of FREYR, Tom Einar Jensen

Corporate **Sustainability**

1



(From the left) ICL's President, Phosphate Specialties Solutions, Phil Brown and Aleees' Chairman, Sheng-Shih Chang

Agreement Exchange Ceremony Between ICL and Aleees

In July and September this year, Israel Chemicals Ltd. (ICL) and the Northern Territory government in Australia respectively announced that they will secure Aleees as a technology transfer licensing partner of LFP battery material production in the U.S. and Australia. Aleees will assist ICL Group in building a strong, flexible, and excellent supply chain of LFP battery materials in the U.S.

ICL's President, Phosphate Specialties Solutions, Phil Brown stated that the collaboration between ICL and Aleees is not only an important milestone for ICL's strategic development on battery materials, but also a crucial step to establish a domestic supply chain of LFPCAM (Lithium Iron Phosphate Cathode Active Materials) in the U.S., enabling the energy sector in the U.S. to continue the development of sustainable electrification.



AVENIRA signing an MOU



Holding the "Agreement Exchange Ceremony Between ICL and Aleees" with ICL Group

Tracking of Historical Goals and Achievements

SDGs		ble Development imension	Commit ment		Goal	Achievement in 2022 and Historical Years	Future Direction
8 體面工作和經濟增長	Society	Shareholders' Value	2022	Mid-term 5 years	Industry strategic alliance	In February 2023, Aleees TW and ICL Group (NYSE: ICL and TASE: ICL) signed the Global Production License and Technology Transfer Agreement for global production. In October 2022, Aleees TW and a European lithium battery manufacturer signed the License Agreement of LFP cathode materials. In September 2022, Aleees TW, the Northern Territory Government, and Avenira Ltd., which is an Australian corporate, signed an official Memorandum of Understanding.	Building long-term partnerships with customers and enhancing shareholders' overall equity.
8 體面工作和 經濟增長	Society	Professional Skills Development	2021	Mid-term 5 years	Encouraging employees to sharpen professional skills	Formulating the "Regulations Governing Management of Remuneration" to implement reasonable and fair salaries, encourage employees in sharpening professional skills such as foreign languages (e.g. TOEIC and JLPT), and providing remuneration payments for professional certificates.	Continuously encouraging employees to optimize professional skills.
13 氣候行動	Environ ment	Water Resources Reduction	2020	Mid-term 5 years	0.5%~1% of annual water-saving	10,010 tons of water recycled in 2022.2,966 tons of water recycled in 2021.390 tons of water recycled in 2020.	Continually increasing water recycling and reusing.
3 良好健康 與社會福利	Society	Talent Retention	2020	Mid-term 5 years	Improving employee team-building and reduce employee turnover rate	 In 2022, a professional competency certification and rewarding system was established to cultivate and sharpen employees' professional skills. In 2021, the internal workplace environment was enhanced to establish employees' internal cohesion and to retain talents through appropriate remuneration system. Policy goal in 2020 : Promoting the accreditation of professional competency certificates to cultivate excellent talents and enhance professional competency. 	Continuously strengthening employees' internal cohesion.
12 確保永續消費 和生産模式	Econom y	Supply Chain Management	2019	Long-term 8 years	Adding suppliers from multiple locations due to customers' value on the risk diversification management of raw materials under globalization to prevent from disruption	The global automotive industry was firstly affected by the disruption of component production. Then automotive assembly factories were forced to suspend, resulting in deferred delivery time of new vehicles. With the sector disruptions brought by the pandemic, customers are aware of the risk diversification management of raw material resources under globalization and are adding more suppliers from multiple locations to avoid supply chain disruptions. Aleees has already made contact with new customers. It is a new business opportunity brought by the global pandemic's changes in sector development.	Continuously adding more suppliers from multiple locations to avoid supply chain disruptions.
8 體面工作和 経 濟 増 長 12 確保永續消費 氏 2 で 4 の 5 の う の う の 5 う う う の 5 の う の う う う う う う う う う う う う う	Econom y	Overseas Market Expansion	2018	Long-term 10 years	Actively expanding the markets in Europe, the U.S., Japan, Korea, Australia, and Southeast Asia to muscle for the markets in global energy storage and lithium ion batteries for vehicle use in replacement of lead-acid batteries	From 2022 onwards, the Company has been actively exploring the niche markets in Europe, the U.S., Japan, Korea, Australia, and Southeast Asia. In 2019, we have successfully entered the markets in global energy storage and lithium ion batteries for vehicle use in replacement of lead-acid batteries. Since 2021, overseas subsidiaries have been set up in turn to expand local markets and execute strategic alliance goals.	Reaching international major customers and growing business development
13 氣候行動	Environ ment	Energy Conservation and Carbon Reduction	2018	Mid-term 5 years	1% of annual power-saving	1.05% of power-saving rate in 20221.45% of power-saving rate in 20211.13% of power-saving rate in 2020	Continually promoting 1% of annual power-saving rate.

Milestone

2005

2005.04	Established Aleees Taiwan
2007.11	Fundraised overseas and established Aleees Cayman
2008.11	Official mass production of phosphate battery cathode materials
2009.11	Established Aleees Eco Ark Co., Ltd.
2010.01	Established Aleees SH, the business location in China
2011.07	Completed the patent layout





2012

2012.01
2012.08
2013.10
2013.11
2013 12

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Demonstration run of electric bus in Taoyuan

- Unveiling of electric buses in Zhongli, Taipei, and Kinmen
- Received an award at The 10th National Brand Yushan Award
- Received an award at the National Sustainable Development Awards
- Listing of Aleees. Stock code: 5227.



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2014.11

2015.03 2015.04 2015.1

2018

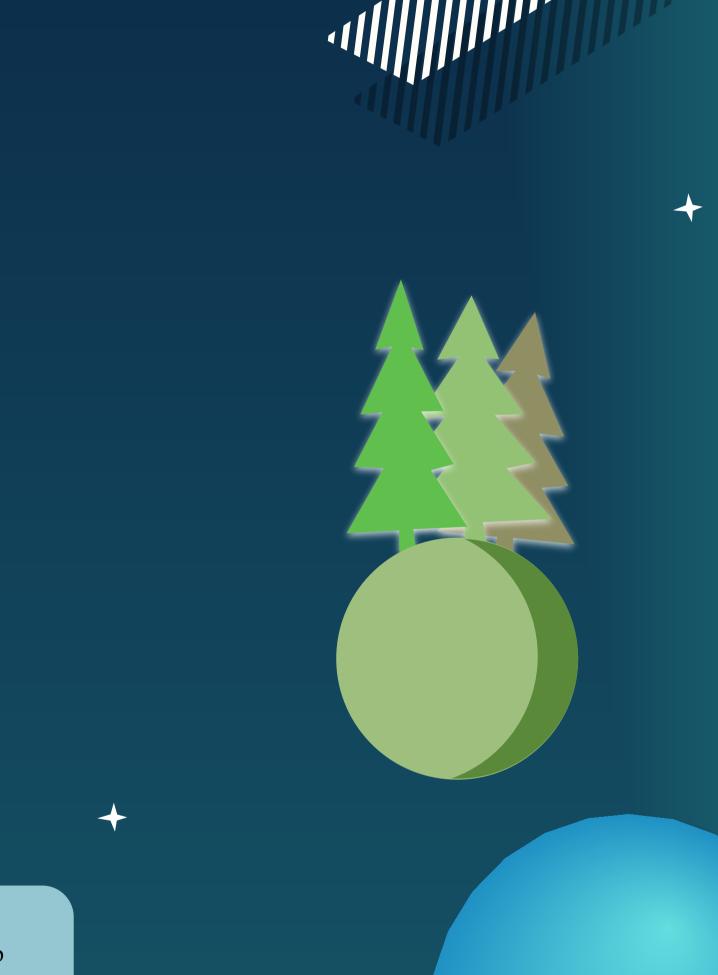
2018.04	Ranked among the top 5% of Corporate Governance Evaluation System for the fourth
	consecutive year
2018	The global cumulative shipments of lithium-iron phosphate battery cathode materials exceeded
	12,360 tons
2017	Transitioned from the electric vehicle battery market in China into the global automotive
	supply chain and energy storage market
	Completed the lab development phase of NCM cathode materials
2017.04	Ranked among the top 5% of Corporate Governance Evaluation System for the third
	consecutive year



	2023.02	Signed a license and service agreement for global production with ICL
r the seventh		(NYSE: ICL), a US specialty chemicals company.
	2022.10	Signed a license and service agreement for LFP cathode materials with
	2022.09	European lithium ion battery manufacturer
ge batteries		Signed a memorandum of understanding with the Northern Territory
oorate		Government and an Australian corporation, Avenira Ltd.
	2022.08	Established Aleees UK, Ltd.
ıble-layered	2022.04	Established Aleees EU SARL
national battery	2022.03	Established Aeees Texas, LLC
r the fifth		
automotive		

Received a gold award of "Sustainable Development Report Award among the Top 50 in Taiwan" and the "Innovative Growth Award" Aleees' monthly revenue exceeded 100 million with a 133% of YoY Ranked among the top 5% of all TWSE/TPEx listed companies at the first term of Corporate Governance Evaluation System Received a gold award of "Sustainable Development Report Award among the Top 50 in Taiwan"

Obtained the ISO 50001 certification of Energy Management Systems



Group





About Aleees About Aleees





About Aleees

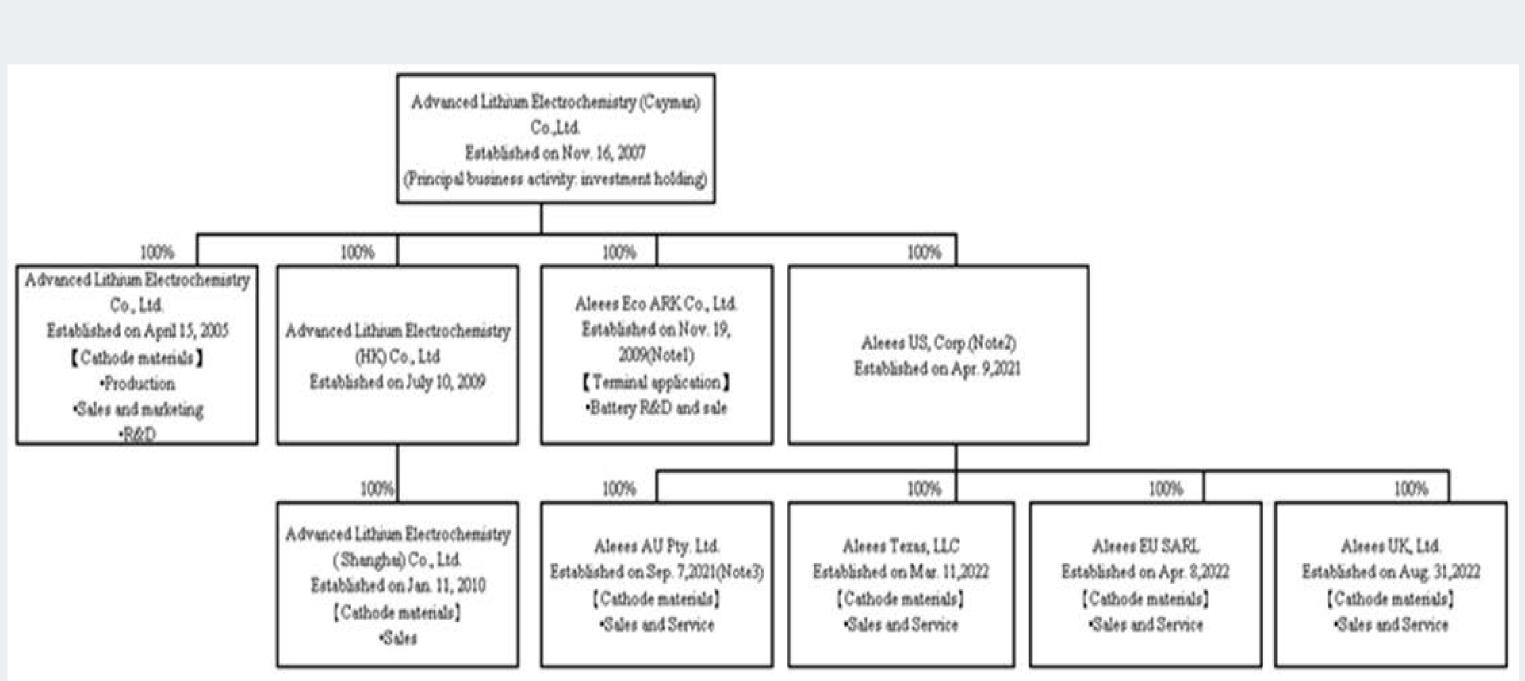
1.1 Company Profile >

Group Structure

Advanced Lithium Electrochemistry (Cayman) Co., Ltd. was established as an investment holding company on 16 November 2007. According to the Company's major businesses, the organizational structure is divided into the production, research and development, and sales of phosphate battery cathode materials, which belongs to an emerging industry in the new energy technology.

The Company started off with its foothold in Aleees TW. Since its foundation on 15 April 2005, we have been relentlessly developing olivine-structured cathode materials, which is a crucial driving force in the standing of lithium-ion batteries, and focusing our development on the goals of extending battery life and improving energy density. Our terminal application of the products are mainly electric vehicles and energy storage business. Through our self-developed LFP Nano metal oxide Co-crystalline Olivine (LFP-NCO) patent, substantial manufacturing capabilities, mass production experience, and shipment achievements, we have obtained a leading position in the global market of cathode materials for LFP batteries.

As lithium-iron batteries are favored by the market, the production scale and efficiency have increased year by year. The decreasing production costs and product pricing at a sweet spot accelerate more applications by manufacturers and impel a rising penetration rate of lithium-iron batteries. While the industry is developing in a positive manner, lithium-iron battery materials enters a growth cycle period. As summarized above, the Company's strategic layout in lithium battery material industry is to transform itself into a lithium intellectual property (IP) supplier specializing in the patent and technology licensing of lithium-iron phosphate starting from 2022.



Note1: This company has been dissolved by resolution in the twentieth meeting of the seventh session of the Board of Directors, and is currently undergoing liquidation.

Operating Location

Aleees Sustainability Re

t Headquarters	Advanced Lithium Electrochemistry (C
Registered Address	The Grand Pavilion Commercial Centre, Ole Grand Cayman KY1-1208, Cayman Islands
Date of Establishment	16 November 2007
Operating Address	Advanced Lithium Electrochemistry Co., No. 2-1, Guishan Industrial Park, Xinghua F Advanced Lithium Electrochemistry (Sha Room 1201-004, 12F., Building 2, No. 2020 People's Republic of China Aleees US Corp. 257 Old Churchmans Road, New Castle City Aleees AU Pty. Ltd. 62-64 Burwood RD Burwood NSW 2134 Aleees Texas, LLC 2245 Texas Drive, Suite 300, Sugar Land, T Aleees EU SARL 28 rue de l'Amiral Hamelin 75116 Paris Fran Aleees UK, Ltd. E 42-46 Station Road Edgware England HA
Product and Service	Phosphate battery cathode materials
Total Sales of Product and Service	1,084,909 KG of Phosphate battery cathode
Paid-in Capital	NT\$700 million
Consolidated Revenue in 2022	NT\$707,524 thousand
Total Domestic and Overseas Employees of Aleees	160 persons (153 persons in the main operat

Note: The source of information is from the 2022 Annual Report

There are currently five main operating locations. The major business is the production, research and development, and sales of phosphate battery cathode materials, which belongs to an emerging industry in the new energy technology.

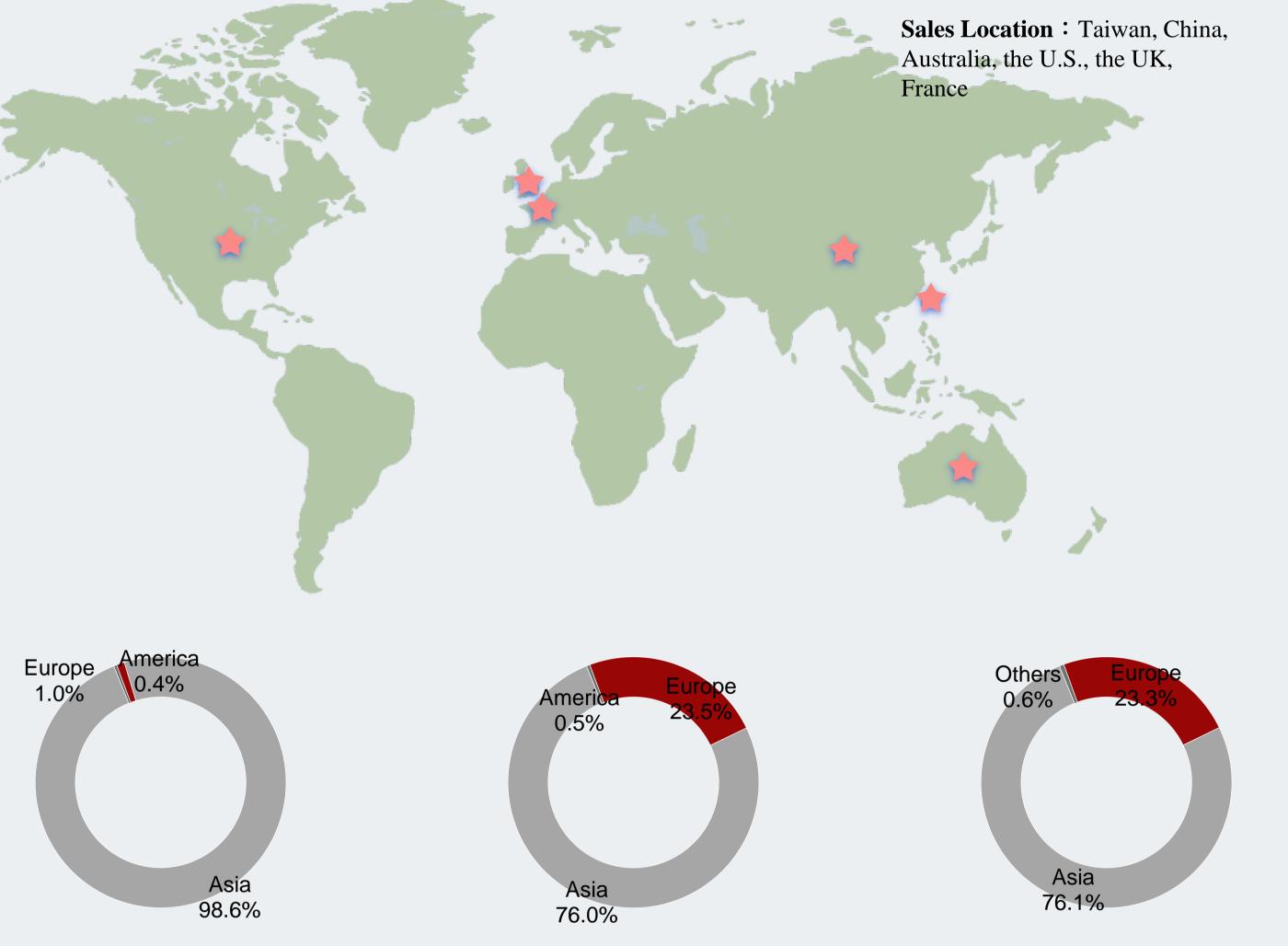
The locations are in Taiwan, China, Texas, the UK, and Australia. According to the business strategic development, Aleees TW is mainly engaged in the production, research and development, and sales of phosphate battery cathode materials. Aleees SH is the sales location of the market in China; and Aleees Texas, Aleees AU, and Aleees UK are the sales locations of parts of the overseas markets.

The Company's revenue used to rely on the contribution of the market in China. Following the impact brought by the decreasing of government subsidy policies, Aleees has adjusted its operating strategy and policies since 2019 to proactively exploring overseas markets and has successfully marched on the global markets of energy storage and lithium iron batteries for automotive use in substitute of lead-acid. The transition results are becoming clearer and gradually achieving a steady growth in revenue. In the future, Aleees will adhere to the promotional outline of green energy policies and continue to extend its market share. In terms of the research and development on materials, the Company will explore new cathode materials of new generation with high cycle life and high energy density to step in the niche market of lithium batteries for automobile use and for energy storage systems. As an IP licensing company, the lithium battery cathode materials and their sales will be used to invest in research and development resources, enhance technical capabilities, optimize products and customer portfolio, expand new niche markets for lithium battery cathode materials, and create the largest niche.

Cayman) Co. Ltd.

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ty, New Castle County, zip code 19720, Delaware, USA.
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e materials
ating locations at Aleees TW and Aleees SH)



2020 Products Sales Ratio

2021 Products Sales Ratio

Dagion	Decion 2020		2021		2022	
Region	Amount	Ratio	Amount	Ratio	Amount	Ratio
Asia	140,671	98.57%	237,879	76.03%	536,537	76.84%
Europe	1,452	1.02%	73,554	23.51%	166,727	23.56%
Others	584	0.41%	1,435	0.46%	4,270	0.60%
Total	142,707	7 100%	312,868	8 100%	707,534	100%

Rising to the international market in Europe, the U.S., Japan, and Korea: With more than a decade of experience in the industry of lithium battery cathode materials, Aleees has accumulated years of innovation on research, development, and techniques and witnessed the achievements of unique patented technology. In the days to come, we will delve into research and development to sharpen the technical capabilities with the patented technology and research resources of our own. We will also keep exploring new customers in Europe, the U.S., Japan, and Korea and cooperating with customers to optimize products as well as customer portfolio. By boosting the company's competitive advantage, we are to lay the foundation for the Company's long-term and well development and stay enhanced in the new momentum that drives the steady growth of the Company's revenue. Since 2021, the COVID-19 pandemic has shown a sign of easing and parts of customers have resumed testing and mass production. As a result, the consolidated revenue for 2021 increased approximately 119.24% comparing with that for 2020. Moreover, Aleees has transformed into a lithium IP supplier of LFP patents and technology transfer since 2022. Completing the signing of the license and technology transfer contract with the first customer, the profit has been recognized in the IP licensing income. Therefore, the consolidated revenue for 2022 increased approximately 126.14% comparing with that for 2021.



2022 Products Sales Ratio

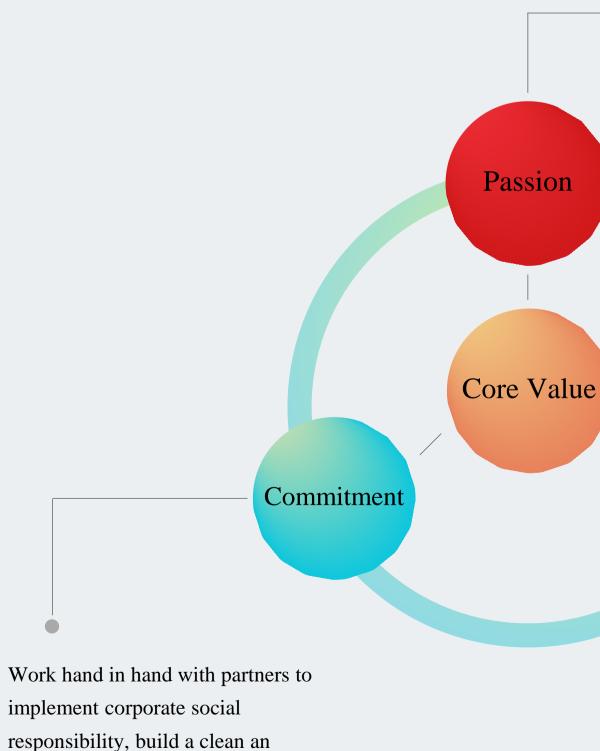
Unit : NT\$ thousand ; %

In addition to the continuation of existing lithium iron production, the Company has also entered the field of NCM and NCA cathode materials. The goals in the long run are to reduce the overall production costs through new production planning/manufacturing and economics of scale; and to improve product quality and increase the cycle life and energy density of batteries by polishing product crafts, marching to the global domain of lithium battery materials

Vision and Mission 11

Mission : To improve the quality of people and bring the world to a better future. Corporate Vision : For our and the next generation's common future, Aleees makes products that do not burden the environment with harm by upholding the idea of "Human sustainable living and eco-friendliness". In the meantime, we adhere to the central idea of "altruism" to assist partners in enhancing product efficacy, put ourselves in the shoes of customers, and create for customers our value in use. While sharing the mutual values with customers, we are also giving back shareholders their entitled profits, improving the living quality for employees, and further fulfilling corporate social responsibility to promote corporate sustainable development and to contribute to the human sustainable living and development on Earth.





responsibility, build a clean an beautiful home, and make the world a better future.

product efficacy	
stomers	
neir entitled benefits	
y for employees	
responsibility	

Passion for the substantial contribution towards human sustainable development. Keep achieving the mission and the passion of "improving human quality to make the world a better future."

Innovation

Make a difference to ensure the capability of sustainable growth. Transform the practices of sustainable development to core products and services to prove innovation and the profitability of green business for shareholders.

Participation in the Operation of Domestic Associations

Aleees devotes itself in green energy business. To maintain close connection and cooperation with various sectors in the society on sustainable development, we participate in several types of organizations in different ways. No significant amount of financial assistance was provided yet. The major purpose is to strengthen the communication and cooperation with each other.

Participation in Associations	Member	Dire
LIB Academia-industry Alliance	V	
MIH Alliance	V	
Taiwan Battery Association	V	V
Taiwan Smart City Association	V	

1.2 Product and Service



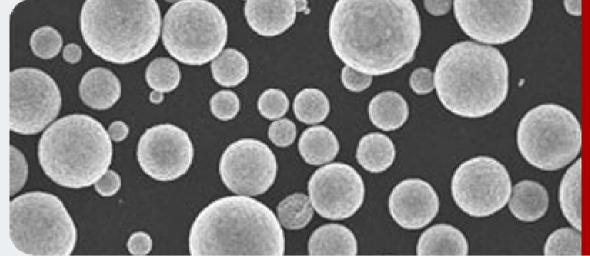
Major Brand

Red (Passion): Enthusiasm and Focus Aleees (Innovation): Aleees is the key to the solution of LFP-NCO and provides a power energy system affordable by the world. Collaboration (Commitment): Human sustainable living and ecofriendliness

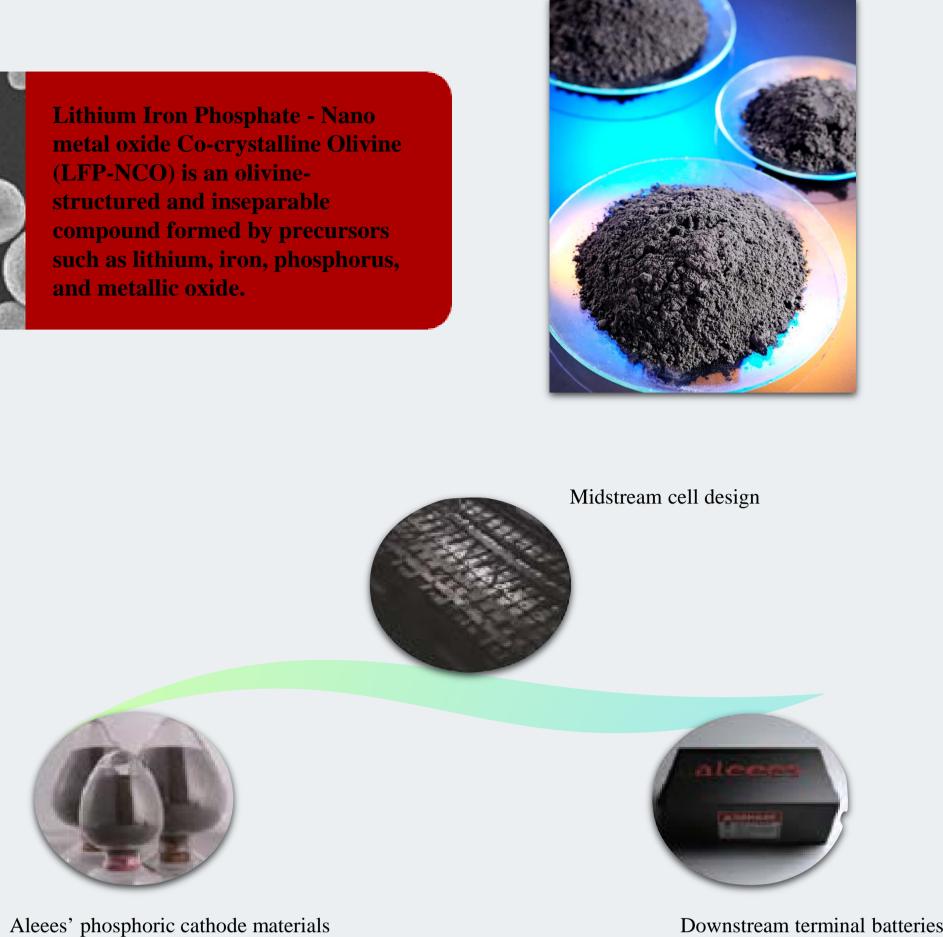
Since the foundation, Aleees has dedicated itself to the development of comprehensive solutions to alternative energy and self-owned development as well as production of phosphoric cathode materials. Owing to the features such as the highest level of safety, high frequency in circular usage, low level of pollution to the environment, and abundant material sources, lithium batteries are ideal to be cathode materials that are applied to the fields of electric vehicles, wind power, and power storage. Aleees' strategy of implementing sustainable development is to start out with our business. With our core competency, Aleees will become part of the virtuous cycle to not only benefit ourselves but also others.











Product: Phosphoric cathode materials

LFP-NCO (Lithium Iron Phosphate Nano Co-crystalline Olivine) is a material mutually crystallized by lithium iron phosphate and metallic oxide in solid solution. Evenly spread in lithium iron phosphate, Metallic oxide effectively enhances one million times of material electrical conductivity and increases the material capacitance to 155mAh/g.

Aleees' phosphoric cathode materials are widely applied in the downstream batteries, electric vehicles, power tools, energy storage systems, start/stop mechanism for stopping vehicle engine during idling, smart grids, un-interrupt power systems, and basestation power energy storage equipment, all of which are the critical energy solutions.



UPS,

Smart Grid,

Renewable Energy,

Effective Energy Storage System

Product: Material Research and Development

Aleees' major technical development lie in the enhancement of product energy density/capacitance and cycle of life. We focus on the technical development of phosphate and NCM battery cathode materials and continue to explore new nanopowder design and nano-powder post-processing technology to sharpen and optimize product quality and performance and satisfy the needs from various customers by providing high-quality products.

Product and Service Labeling

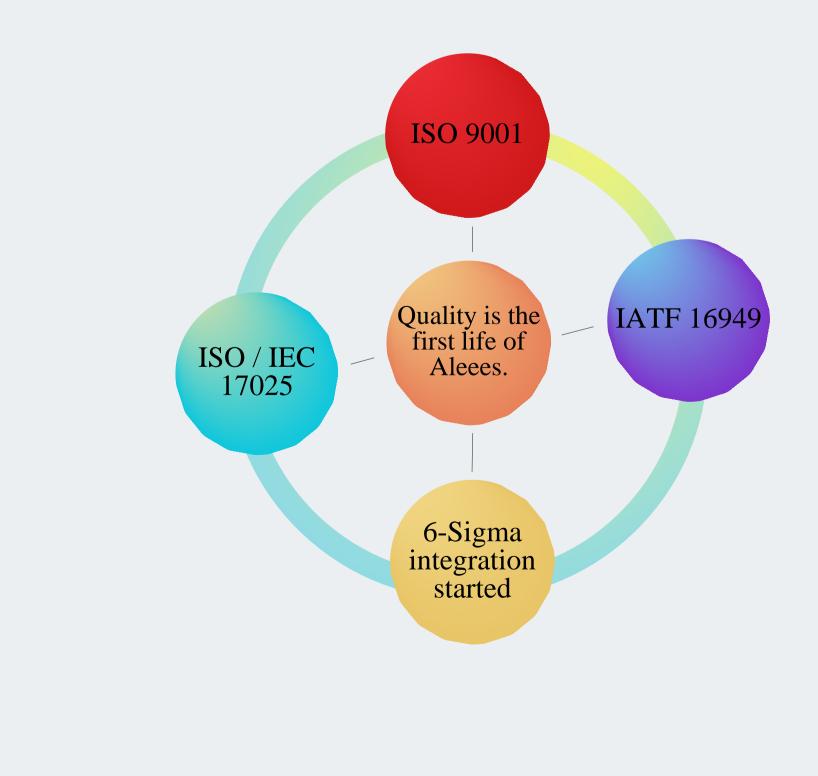
The specifications, performances, and precautions for usage of cathode material products provided by Aleees are listed in the Certificate of Analysis (COA) and Material Safety Data Sheet (MSDS) for customers to understand the safe operating methods of the products. A helpline is also dedicated to assist customers in obtaining necessary information. All product labeling is 100% in compliance with the laws and regulations. There was no violation or fine related to the laws and regulations of product labeling for Aleees during the period of the report.,.

Legal Compliance

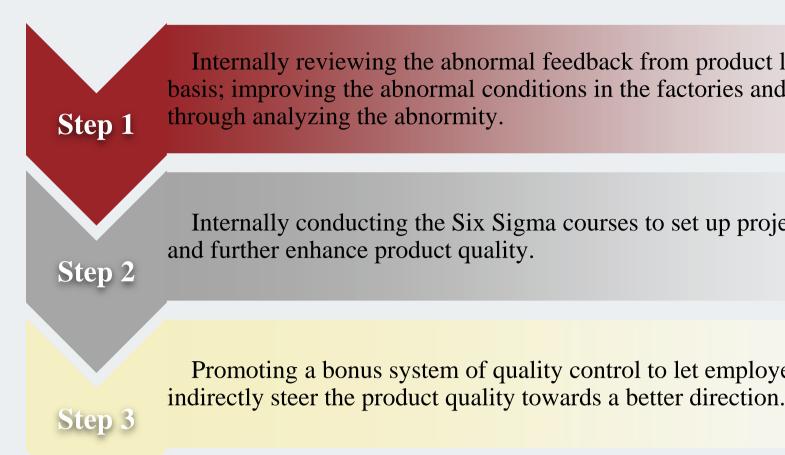
A violation is determined by a mechanism used in occupational safety, human resources (labor laws and regulations), finance and accounting (adjusted according to the regulations governing TWSE/TPEx listed companies), legal affairs (a search system of intellectual property and patents to determine infringement), and quality control (the IATF 16949 system is adjusted in accordance with amendments of laws and regulations). There was no matters of violation in 2022.

Product Quality

Quality is the first life of Aleees. Discovering initial problems to reach best quality is the top guiding principle of Aleees. The quality management is executed in three dimensions. First, we internally review the abnormal feedback from product lines and from customers' end on a regular basis. Through analyzing the abnormity, we improve the abnormal conditions in the factories and continue to adjust product stability. Secondly, the Six Sigma courses are conducted internally, which are led by professional instructors to assist colleagues in setting up projects, improving the workplace environment, and further enhancing product quality. Thirdly, we promote a bonus system of quality control, allowing employees to take initiatives in providing ideas. It not only reduces the overall costs, but also uplifts data quality as well as quality inspection and indirectly steers the product quality towards a better direction.



Quality Improvement and the Three Dimensions of Enhancement



In addition to the monitoring and controlling over the production lines, the product quality also requires a professional analysis laboratory to assist the inspection in order to ensure 100% quality control. To enhance the credibility of laboratories by upgrading their technical capabilities, testing standards, and quality, and to achieve international mutual recognition and international convergence, Aleees established an "Inspection Center" in 2013, which also passed the certification of the independent IECQ Laboratory and became an ISO/IEC 17025 certified laboratory with IECQ No. T1154. The certified items are main ingredient, particle size, moisture, specific surface area, tap density, carbon content, capacitance, and pH.

The accuracy rate of inspected data over the last three years were maintained above 99.90% (99.94% in 2022). It fully demonstrated the assurance of Aleees' inspection on product quality. After the implementation of laboratory certification by the" Inspection Center", the instant inspection achievement rate reached up to 90.0% as projected. In 2020, the instant inspection achievement rate was 91.42% due to a shortfall of inspectors and replacement of old equipment. During 2021 and 2022, we continued to increase inspectors, adjust manpower, and reinforce personnel trainings to strengthen their quality and capability; and to complete the replacement of old equipment. The instant inspection achievement rate then rose up to and maintained at 93.50%.





Internally reviewing the abnormal feedback from product lines and from customers' end on a regular basis; improving the abnormal conditions in the factories and continuing to adjust product stability

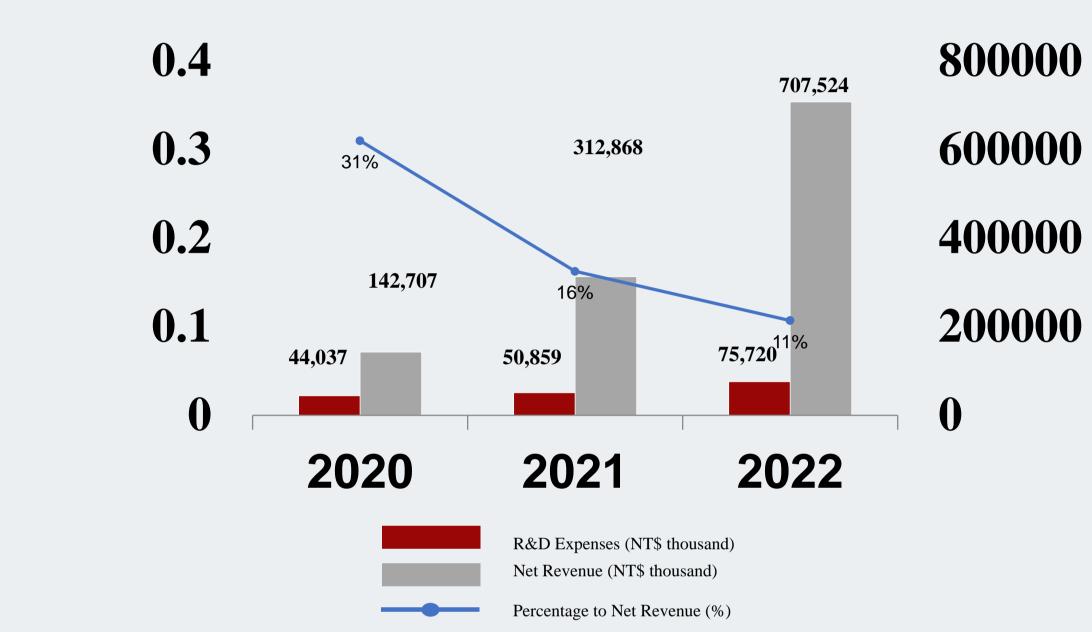
Internally conducting the Six Sigma courses to set up projects, improve the workplace environment,

Promoting a bonus system of quality control to let employees take initiatives in providing ideas and



Technical Research and Development 11

Based on the accumulated research results of cathode materials in the past years, Aleees continuously moves toward the goal of extending battery life, increasing energy density, and developing new products. Our team continuously invests resources in research and development to strengthen the quality and quantity of research staffs, to advance R&D and mass production technologies, and to maintain the industrial leading position and advantages. The talents and R&D resources are more specialized in the R&D of battery materials. In 2020, the COVID-19 pandemic has imposed great impact on the global economy and has led to the Company's decline in revenue. Nonetheless, Aleees still emphasized the research and development layout. Due to the considerable amount invested in research and development, the ratio of R&D expenses increased to 31%. With the gradual easing of the pandemic in 2021, the revenue increased progressively, decreasing the ratio of R&D expenses to 16%. The reason for the 11% of R&D expenses ratio in 2022 was that the revenue had increased, resulting in a decrease in the R&D ratio. Subsequently, Aleees has been increasing the R&D expenses year by year. Talents are valued here in Aleees. We keep developing new products and recruit talents to proactively prepare for the research and development of lithium iron phosphate and NMC cathode materials.



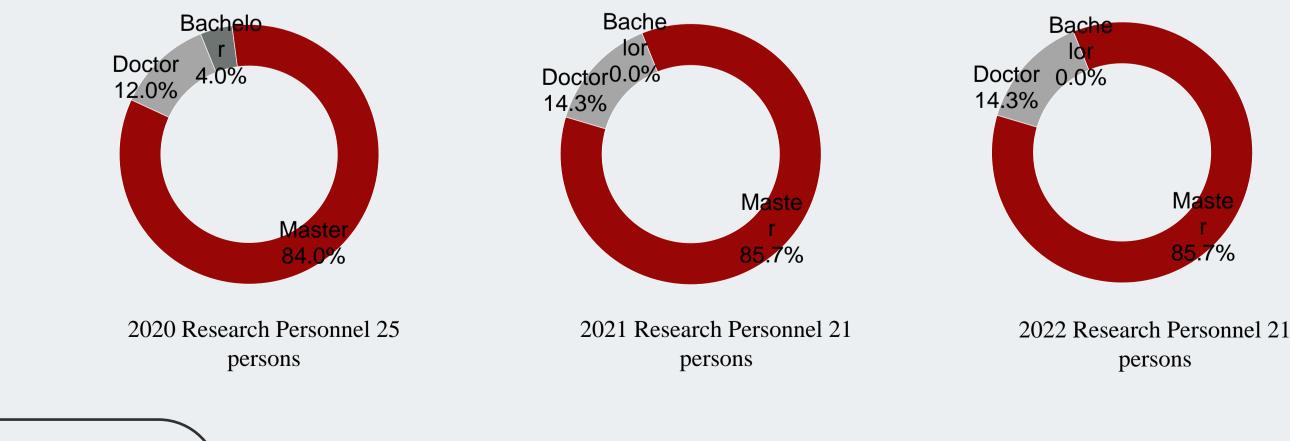
R&D Expenses and Net Revenue

The Company continuously focuses on the R&D of battery cathode materials and the betterment of manufacturing technology. The future R&D status is as follows:

Actively throwing in the technical D&D on high-voltage lithium battery cathode materials and NCM cathode (I) materials; committing to the commodification of the R&D products.

Continuously exploring new nano-powder design and nano-powder post-processing technology to sharpen and (II)optimize product quality and performance, satisfy the needs from various customers with high quality products, and promoting product competitiveness in the market.

Proactively starting out cooperated development plans with domestic and foreign research institutes to increase (III) battery circular life and energy density.



Year 2020 12% Doctor 84% Master Bachelor 4% (and below) 25 **Research Personnel**

Note: The data of research personnel does not include Advanced Lithium Electrochemistry (Shanghai) Co., Ltd.

Energy Storage Trends

North America	Europe	Asia
Front-the-Meter Energy Storage (electric power generation and transmission), household energy storage, and industrial energy storage. In accordance with the tax incentives of Investment Tax Credit (ITC) and Modified Accelerated Cost Recovery System (MACRS), the subsidy will range from solar power to energy	been built with the purpose of off-peak electricity storage. Regions in recent years, such as Germany, have actively established household energy storage. In the UK, the key is the demand side resource that mainly solves electricity problems at rush hours by	increasing the Behind-the-Meter energy storage in the market of energy storage service. From 2009, it has been almost 500,000 household grid-tied solar power systems in Japan. The ten-year premium feed-in tariff

2021	2022
14.3%	14.3%
85.7%	85.7%
0%	0%
21	21

Response to Material Topics

Phosphoric Cathode Materials

Facing global warming, climate change, and gradual depletion of petroleum resources, the alternative energy development and energy preservation have become the core objectives for the global green growth. The commonly-used lead-acid or nickel-cadmium batteries contain heavy metals and cause severe pollution to the environment. Apart from the serious problems of self-discharged attrition, the energy density of nickel-hydrogen batteries can no longer meet the requirement of power and energy storage nowadays. Therefore, they are progressively being replaced by lithium batteries.

Currently, phosphoric battery cathode materials contain the major advantages of lithium cobalt, lithium nickel, and lithium manganese. Not containing precious metals such as cobalt, the material costs are lower. There are abundant resources of phosphate, lithium, and iron on Earth, so supply shortage is not a problem. Large capacitance (170mAh/g), suitable for use of high discharge rate, fast charging, long circular life, powerful feature of energy storage, and stability under high temperature are what makes phosphoric battery better than other cathode materials. These features turn phosphoric battery cathode materials into the mainstream of new-generation cathode materials. Most importantly, they are completely non-toxic, making them true green materials.



As the development of sustainable energy has been considered an important trend of global environmental protection, over 130 countries have approved or announced the goal of net-zero carbon emission by 2050. Under the trend, lead-acid batteries will in turn be replaced with lithium batteries, which will boost energy storage systems as well as automotive ignition batteries to change from lead-acid batteries to lithium iron batteries. Additionally, the global market of electric vehicles is rapidly developed and the capacity of power batteries are showing a quick growth, increasing the demand for battery materials

Aleees is committed to developing more cost-effective products for customers; and proceeding with more precise refinement in manufacturing process to produce products with higher output power and tally with the market development of future electric vehicles and energy storage batteries. We hope to improve the impact of environmental pollution caused by lead-acid batteries.

Aleees' new nano-powder granulation technology drastically improved the operating crafts in the manufacturing process of battery cells. High discharge rate and feature of low temperature are effectively enhanced through nano carbon coating technology modified by high molecules. We introduced a stricter magnetic separating technology to the manufacturing process to effectively control the concentration of metal impurity to be far less than 1ppm.

Aleees dedicates itself to the R&D, production, and sales of phosphoric cathode materials. Olivine-structured cathode materials are chosen to be the development direction is mainly because of their stable structure, strong bonding between molecules, and therefore their provision of high safety and longer circular life. As for phosphoric cathode materials among the currently-commercialized lithium battery materials, their features of the highest safety, up to 4,000 times of circular usage, low pollution to the environment, and abundant resources of raw materials are considered to be an ideal cathode material for lithium batteries for the next generation that are applied to fields of electric carriers and wind/solar power storage.

With the innovative mass production technology, we produce more superior products and significantly increase the existing product functions of discharge rate, low temperature, and circulation. The outstanding features of discharge rate and low temperature will help Aleees' products get the upper hand in the power battery market; whereas the excellent circular feature not only increases the service life of lithium batteries and reduces wasted batteries, but also becomes a more environmental friendly green product.

Metal-oxide Effect

Prevent iron-ion precipitation

Change of Coating Material

Cycle of life will reach 4,000 times





Corporate Governance







Vision and Policy

A reliable way of sustainable development for a company is via the guidance of corporate governance. Aleees believes that the robust structure and operation of a board of directors, information transparency, safeguarding of shareholders' equity, and equal treatment to shareholders are the basis of corporate governance. Under the Board of Directors, Aleees has created the Audit Committee, the Remuneration Committee, the Nomination Committee, and the Sustainability Committee to strengthen corporate governance and execute supervising duties. To ensure the implementation of honest business operation, we have established a transparent and open reporting mechanism apart from the stipulation of "Guidelines for Operating in Good Faith".



Aspect of Corporate Governance

Aleees' value of sustainable development is guided by corporate governance. We value the influence of corporate governance on business operation. We also attach importance to shareholders' equity as well as equal treatment. Through the effective operation of the Board of Directors and a creditable and transparent information disclosure, we shape the governance culture of the Company and increase competitiveness. At the same time, we actively cooperate with the policies of competent authorities to announce the relevant information, reduce information asymmetry between investors, and advance our international image. (TWSE:5227) Aleees-KY has been honored with indicative rankings for seven consecutive years in "Corporate Governance Evaluation". We are the first foreign company among the listed companies that made it to the top 5% for seven consecutive years (2015-2021). Aleees' corporate governance and information transparency have drawn great recognition.



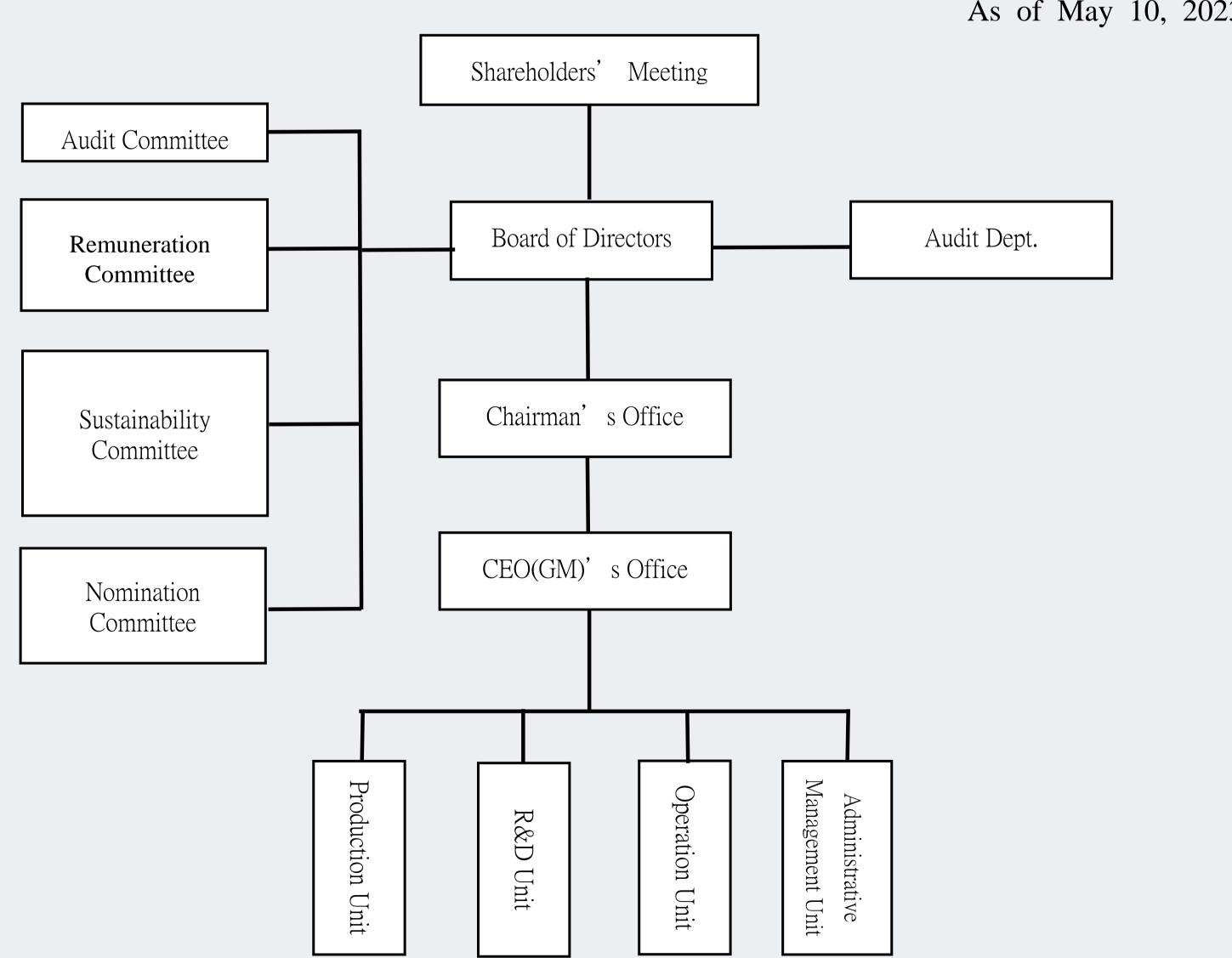
Reference Website: http://cgc.twse.com.tw/pressReleases/promoteNewsArticleCh/1765

Aleees Sustainability Report

2.1 Governance Organization

Aleees takes integrity as the foundation of its business operations and endeavors to implement corporate sustainable responsibility by enhancing its corporate governance structure. A healthy and efficient board of directors is the basis of corporate governance. Under Aleees' Board of Directors, there are Audit Committee, Remuneration Committee, Sustainability Committee, Nomination Committee, and Audit Department in place whose jobs are assisting the Board in fulfilling the responsibility of supervision. For the purpose of helping investors understand the status of Aleees' governance, our Company has disclosed the status of implementing corporate in the annual reports. The Company has set up a spokesperson system and an official website as the channels for Aleees to convey and communicate information. There is also an investor mail box and dedicated personnel to handle suggestions and problems from shareholders.

Aleees Corporate Governance Structure



As of May 10, 2023

Main Operations of Respective Departments

Department Name	Work Scope
Internal Audit Dept.	 Take charge of the design and revision of the Company's internal control and Take charge of the drafting and execution of the Company's annual audit plan Take charge of the improvement proposals as well as the remediation tracking and the planning as well as implementation of corporate governance.
CEO(GM)'s Office	 In charge of the drafting of the Company's operating policies and long/short-temporter the comparison of competition products, comparison of internal/external signing performance, analysis of product trends, and present/future expectations from Grasping the operating policies and achieving the long/short-term goals of the costs, continuously expanding R&D resources, and uplift product positioning: results for analysis. All types of operational management, operational analysis, and projects; managemental safety and health.
Production Units	 Manufacturing of phosphoric cathode materials in the most advanced process efficiency production. In charge of the maintenance of quality verification system on raw materials a verification, and the formulation as well as the implementation of the quality of Establishing an excellent project quality, achieving high efficiency production manufacturing process, reaching a reasonable cost control, and satisfying interdemands.
R&D Units	• The design, development, and improvement of new products, the testing and v credibility of new production process, and pre-sales as well as after-sales cust
Operational Units	 Sales services, deployment of product lines, activities of the overall marketing customer complaints, product returns, and market intelligence gathering to en- satisfaction.
Administrative Units	 Planning and executing of administrative management, human resources, factor management. Procurement plans, inventory control, coordination between departments to fur production resources. Drafting and promoting the short-, mid-, and long-term plans of information supgrading. Internal and external legal services such as contracts, trademarks, litigation maproperty Accounting cashier affairs, financial cash flow deployment, investment planning maintain normal operations of the Company's financial and stock affairs.

Corporate Governance Highlights

Diversification Policy (Board of Directors)	 42.86% of female directors members. 28.57% of foreign director members. 14.29% of adjunct managerial officers of the Company. Diverse professional fields: Including expertise in finance, accounting, I management, and sector knowledge of new energy.
Independence (Board of Directors)	 57.14% of independent directors Director members do not have spousal relationship or second degree of The Remuneration Committee and the Nomination Committee consist of directors and are independent of the management.
Voluntary Establishment of Non-statutory Functional Committees	 Nomination Committee Sustainability Committee
Information Disclosure	• The organizational rules of each functional committee are disclosed on

11

d internal audit systems. ng of internal control flaws

-term goals according to nificant benchmarking n customers he Company to reduce g; recording operating

nagement and planning of

s to achieve high

and products, product v control system. on by the most advanced ternal and external

l verification of the stomer technical services.

ng and market expansion, nsure customer

ctory affairs, asset

full utilization and to grasp

services and computer

matters, and intellectual

ning, and stock affairs to

legal, operational

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the Company website.



Duties of the Board of Directors

The Board of Directors is the top governance unit and the significant operation decision-making center. Aleees elects and appoints its directors with three-year term of office through fair, just, and open procedures in accordance with "Procedures for Election of Directors". It is also disclosed in the Incorporations that the election of directors shall adopt a candidate nomination mechanism and shall be elected at shareholders' meetings. Aleees' Board of Directors is diverse in composition. Taking the professional level and experience in economy, environment, and human topics into consideration, it consists of directors with different professional background, gender, and occupational fields. Aleees' Board of Directors was re-elected comprehensively in 2017 where the director seats were deducted to seven for meeting efficiency and the independent director seats were added from three to four. This was another first for Aleees for it became the first company with more than half independent directors among the foreign listed companies in Taiwan. Within the seven seats of directors, 3 are female. There are a total of three female director members and two of them are independent directors. The percentage of females to all director members is 42.86% with the average age of 53. The percentage of males to all director members is 57.14 % with the average age of 47.5. Except for Taiwanese directors, there are two directors from Australia and Hong Kong, respectively. We have created a rare case for gender equality and increasing female participation in decision-making.

Member of the Board of Directors

Title	Name	Academic Qualifications/Experience
Chairman	Sheng Shih . Chang .	Juris Doctorate, National Taiwan Normal University Asst. Professor, China University of Science and Technology, General Manager of Neso Technology Limited in Greater China, Pou Chen Group
Director	Jaime ک Che	The Scots College CEO/Chairman's Assistant and Investor Relations Manager, Shougang Fushan Resources Group Limited (SEHK: 0639, now renamed as Shougang Fushan Resources Group Limited)
Director	Chi- Kei Ching	MBA, Bradford University (UK) Bachelor of Business Administration in Accountancy, Hong Kong Polytechnic University ACCA, certified by the Association of Chartered Certified Accountants Member of the Hong Kong Institute of Certified Public Accountants
Independent Director	Wei- Min Shen (Note1)	Ph.D. in Accounting, Purdue University Dean of Research and Development Division, Office of Academic Affairs and Department of Public Finance and Taxation of National Taichung University of Science and Technology Chair of the Department of Accounting, Associate Professor of Tunghai University Independent Director of Siliconware Precision Industries Co., Ltd.
Independent Director	Yie- ک Yun ک Chang	Doctor Juris, University of Munich (Germany) Dean of the School of Law, Fu Jen Catholic University Member of the Copyright Consultation and Review Committee of the Intellectual Property Office, MOEA Member of the 6th Fair Trade Commission
Independent Director	۰ Hsuan ۰ Wang ۰ ۰	Ph.D. in Accounting, National Taiwan University Assistant Professor, School of Management, Yuan Ze University Adjunct Lecturer, Department of Accounting, National Taiwan Normal University Assistant Supervisor, Deloitte Accounting Firm
Independent Director	· Chian- [·] Hsiu [·] Lee [·]	MAA, Central Queensland University Mandarain Brother international pty ltd. (Sydney) Sales Manager. G.M., Taiwan Hua-Yu Industrial Co., Ltd Technical Director, Technical Director, Boteng (Xiamen) Plastics Co. Ltd. President, Bailin Fluorescent PTY., LTD.
Independent Director	· Jhih- · Da Yan (Note2) · ·	PhD in Finance from National Chengchi University Associate Professor of Finance and Taxation Department at National Taichung University of Science and Technology Independent Director of Feature Integration Technology Inc. Independent Director of Sinopower Semiconductor Inc.

Note 1: The resignation of that independent director was effective since April 15, 2022. Note 2: Jhih-Da Yan was appointed as an independent director on June 30, 2022.

• Current Implementation on the Diversity and Independence of the Directors

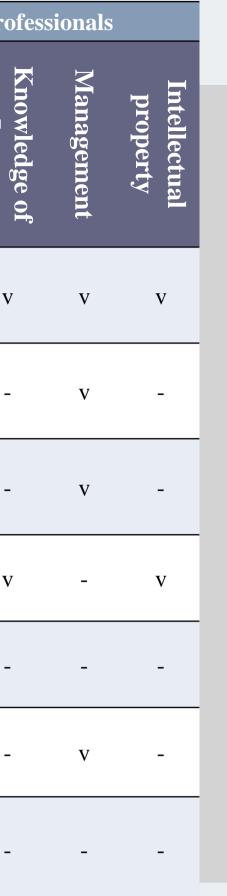
	I	Basic c	omposition	Inc	lustrial	Experie	ence		Pro
Title	Name	Sex	Academic Qualifications / Experience	Operational Judgment	Risk assessment ability	Industry Knowledge	Int'l Market Perspective	Accounting	Law
Chairman	Chairman Sheng- Shih F Juris Doctorate, National Taiwan Normal University		v	V	V	V	-	V	
Director	Jaime Che	F	The Scots College	v	v	V	V	-	-
Independent Director	Kel VI University of Bradford VIBA		v	V	V	V	V	-	
Independent Director	Yie- Yun Chang	М	Doctor Juris, University of Munich (Germany)	-	v	-	V	V	V
Independent Director	Hsuan Wang	Μ	Ph.D. in Accounting, National Taiwan University	-	v	-	V	v	-
Independent DirectorChian- HsiuCentral Queensland University MAA		v	v	-	V	V	-		
Independent Director	Jhih-Da Yan	F	PhD in Finance from National Chengchi University	-	v	-	V	V	-

Note: Please refer to the 2022 Annual Report for the professional development course hours of the Board members.

Duties of the Board of Directors

Led by the chairman of the top guidance unit, Mr. Sheng-Shih Chang, the management and the Board of Directors maintain a smooth and unhindered communication. The presidential responsibility of the Board of Directors is to supervise and enhance the quality of supervision and decision-making through the individual functional committees established underneath the Board of Directors. An operation business report meeting is held at least once a quarter by Aleees' Board of Directors to understand the problems occurred in actual operations through the dialogues with the management level. Additionally, the operation team will be requested for adjustments if necessary. By concentrating on the business operation and implementing the instructions from the Board, we jointly create the biggest benefit for shareholders.

■ Procedures for Risk Management and Goal-Tracking of the Board of Directors Implementation status of risk management policies and risk measurement standards: Major operations related to major operational policies, investment cases, endorsement guarantees, capital loans, and bank financing have been evaluated and analyzed by appropriate authority department and implemented pursuant to the resolutions made by the Board of Directors. The Audit Department also draws up its annual auditing plans based on the results of risk evaluation, which shall be implemented exactly to conduct the supervision mechanism and control the implementation of various risk management. There was no material matters communicated with the top governance unit during the period of this report. (In accordance with the definition by GRI that critical concerns include concerns about the organization's potential and actual negative impacts on stakeholders raised through grievance mechanisms and other processes.)



For the year of 2022 and as of May 10, 2023, a total of 13 meetings were held by the eighth term of the Board of Directors. The attendance status of individual director members is as follows:

Title	Name	Times of Attendance in Person	Times of Attendance by Proxy	Actual Attendance Ratio (%)	Remarks
Chairman	Sheng-Shih Chang	12	1	93%	_
Director	Jaime Che	11	1	85%	_
Director	Chi-Kei Ching	12	-	93%	_
Independent Director	Wei-Min Shen	5	-	100%	The resignation of that independent director was effective since April 15, 2022.
Independent Director	Yie-Yun Chang	13	-	100%	_
Independent Director	Hsuan Wang	13	-	100%	_
Independent Director	Chian-Hsiu Lee	12	-	93%	_
Independent Director	Jhih-Da Yan	7	-	100%	Jhih-Da Yan was appointed as an independent director on June 30, 2022.

Note: Source of information is from the 2022 Annual Report.

In order to strengthen the functionality of the Board of Directors, Aleees evaluates the functionality and operating status annually. The goals and implementation status for strengthening the functions of the Board of Directors in 2022 are as follows:

Operation of the Board of Directors	The Company regularly reviews the relevant laws, regulations, or letter orders released by competent authorities and revises parts of the articles stipulated in "Procedures Governing the Performance Evaluation of the Board of Directors", "Regulations Governing the Responsibilities of Independent Directors", and "Guidelines for Operating in Good Faith".
Corporate Governance	The Company has renamed the "Social Responsibility Committee" to the "Sustainability Committee". In addition, the Company expands the Committee's responsibilities to cover the scope of risk management in order to improve corporate governance, control the Company's operations on risk management, and evaluate the concept of sustainable development.
Risk Management	To strengthen corporate governance, Aleees has approved the resolution of "Risk Management Procedures" at the Board of Directors meeting held on November 4, 2020. The implementation status thereof will be annually reported to the directors at the Board meetings.
Director Liability Insurance	Aleees has purchased liability insurance for all directors and annually declared the information thereof on Market Observation Post System.
Director Professional Development Courses	The relevant courses for professional development are duly conveyed to the Board members and arranged to help gain new knowledge and maintain professional predominance.

Performance Evaluation on the Board of Director To implement corporate governance and improve the functionality of Aleees Board of Directors, performance goals are established to improve efficiency in the operations of the Board. The Company has "Procedures Governing the Performance Evaluation of the Board of Directors" in place to evaluate the Board internally once a year and externally at least once every three years. The results of the performance evaluation are regularly submitted to the Board of Directors.

In November 2021, Aleees appointed EY Advisory Services Inc. (hereinafter referred to as EY) to carry out an external performance evaluation of the Board for the year of 2021. The performance evaluation results were submitted to the Board meeting on February 25, 2022. EY's eight criterion are used to assist in identifying key elements to supplement the evaluation of the Company's Board. Those criterion include: the structure and process of the Board, the members of the Board, corporate and organizational structures, roles and authorities, behaviors and cultures, trainings and developments of directors, the supervision of risk control, and the supervision of declaration, disclosure, and performance. Based on the performance evaluation of the Board, EY believes that Aleees Cayman has a healthy and good interactive culture, which is one of the basic elements of a highperformance Board of Directors. On top of the good basis, it is expected that EY's observations and suggestions offered during this evaluation in terms of Board members, operating practices, risk management, and performance supervision can assist the Company and its directors in keep optimizing and improving and eventually becoming the benchmark of industry for corporate governance and performance of Board of Directors. The results of the internal performance evaluation on the Board for the year 2022 was submitted to the Board of Directors on March 10, 2023 with the all scores above 99, indicating a sound operating status. Currently, the performance evaluation of the top guidance unit has not yet been included in the performance of supervising organizations in managing the related impact of economy, environment, and society.

• Nomination and Election of the Board of Directors

The nomination and election methods of Board members are initially proposed to be integrated with our ESG reports and to focus on their capabilities of solving issues of our concern.

Step 1 Nomination and Election	When nominating and electing Board members, we will pay special attention to whet and abilities of candidates align with the issues we would like to solve. In the ESG case candidates' professional backgrounds, experience, and expertise to ensure their proaction of the Company.
Step 2 Strengthening Collective Intelligence	Once a Board member is elected, one will have to go through trainings and courses to understanding as well as cognition regarding ESG materiality and to better respond to to Company faces. We believe that the polishing from relevant courses on corporate gove Board members gain a better understanding towards the complexity of the issues and p advantageous solutions.
Step 3 Problem-solving and Evaluation	Through the abilities of Board members from diverse backgrounds, we are able to pla materiality of the Company' concern. With the reviewing capability, we assist Board n the necessary knowledge and techniques while addressing these issues.
Step 4 Performance Evaluation	Understanding the management results of Board members while facing ESG issues h Company's performance in sustainability goals. By reviewing the rationality of materia time and strengthening the communication methods with stakeholders, we are to collect stakeholders as the basis of reinforced communication and to propose sustainable development.

With the procedures above, we will not only understand the Board members' related abilities during the phase of nomination and election but also keep them advance with the times through education and training while addressing the impact of ESG topics on Aleees. This will be of benefit to the Company in promoting the development and progress in the field of sustainability. Currently the Board members have not made a clear commitment regarding sustainability issues. They are mainly focused on participating in the internal training courses of the Company, engaging in strategical decision-making, and sharing professional knowledge. In this phase, the Board of Directors emphasizes on the overall operating and developing direction to ensure a long-term and stable business of the organization.

		Chairman	n Director			Independe	nt Director	
		Sheng-Shih Chang	Jaime Che	Chi-Kei Ching	Yie-Yun Chang	Hsuan Wang	Chian- Hsiu Lee	Jhih-Da Yan
	Investor/Shareholder	V	V					
	Customer							
Stakeholder	Supplier							
Stakenoluer	Government							
	Employees							
	Community							
	Corporate Governance	V	V	V	V	V	V	V
	Product Quality and Technical R&D	V					V	
	Customer Service	V	V	V			V	
	Supply Chain Management	V	V	V			V	
	Communication with Stakeholders	V	V	V	V	V	V	V
	Financial Performance	V	V	V		V	V	V
Materiality	Risk Management	V	V	V	V	V	V	V
	Sustainable Development Strategy	V	V	V	V	V	V	V
	Training and Education	V	V	$oldsymbol{V}$	V	V	V	V
	Ethics and Integrity	V	V	V	V	V	V	V
	Talent Inviting and Retaining	V	V					
	Energy Management	V	V					
	Product and Service	V	V				V	

nether the backgrounds ases, we will consider ctive response on behalf

to strengthen one's the ESG issues the vernance will help propose more

play a part in the 13 members in acquiring

s helps measure the riality matrices at all ect more opinions from velopment strategies.

Collective Intelligence of the Board of Directors To improve the collective intelligence, skills, and experience of the Board of Directors in the field of sustainable development, we have put a series of measures into practice. The Board members have proactively partaking in a series of professional training courses related to sustainable development issues. These courses include sustainability strategic planning, green technology application, risk evaluation, and cross-domain coordination. With these courses, Board members can better understand and respond to the sustainability challenges that have grown more complicated day by day and to further ensure the Company's performance and excellency in sustainable development.

	Date of Course	Organizer	Name of Course	Corresponding Materiality
	2022/09/24	Taipei Exchange	"Corporate Governance 3.0 – Sustainable Development Roadmap" Summit	Sustainable Development Strategy, Corporate Governance
Sheng-	2022/10/28	Taiwan Institute of Directors	2020 Annual Forum of TWIOD: A Turning Year of Strategy	Corporate Governance
Shih Chang	2022/07/14	Securities and Future Institute	Corporate governance 3.0 – from the Prosecution's Perspective	Corporate Governance
	2022/07/14	Securities and Future Institute	The Perception of Global Risks: the Opportunities and Challenges in the Next Decade.	Sustainable Development Strategy, Risk Management
	2022/11/24	Accounting Research and Development Foundation	Cases of False Financial Reports and How to See Key Information in Financial Reports	Ethics and Integrity
Chian- Hsiu	2022/11/25	Accounting Research and Development Foundation	Cases of Tracking and Related Legal Responsibilities of "Capital Flows" in False Financial Reports	Ethics and Integrity
Lee	2022/10/19	Taiwan Corporate Governance Association	Corporate Governance Summit XVIII – Improve the Functions of Directors	Corporate Governance
	2022/08/27	Securities and Future Institute	5G Key Technology and Application Business Opportunities	-
Yie-	2022/09/18	Taiwan Corporate Governance Association	The Role of Institutional Investors in Improving Corporate Governance	Corporate Governance
Yun Chang	2022/04/26	Taiwan Corporate Governance Association	Labor-Management Dispute Prevention and Corporate Governance	Communication with Stakeholders
	2022/06/28	Taiwan Corporate Governance Association	Quick Interpretation and Preparation of the ESG Disclosure Requirements of Corporate Governance 3.0	Sustainable Development Strategy, Corporate Governance
Hsuan	2022/06/16	Accounting Research and Development Foundation	Common Corporate Governance Deficiencies in Enterprises and Analysis of Related Laws and Regulations	Corporate Governance
	2022/07/17	Accounting Research and Development Foundation	Cases of Tracking and Related Legal Responsibilities of "Capital Flows" in False Financial Reports	Ethics and Integrity
Wang	2022/05/16	Taiwan Corporate Governance Association	Corporate Governance and Security Law & Audit Committee Operational Practices	Corporate Governance
	2022/08/19	Taiwan Corporate Governance Association	Fraud Risk Management and Ethical Corporate Management	Risk Management, Ethics and Integrity
Wei-	2022/11/12	Taiwan Corporate Governance Association	EESG Economy Trends and Capital Markets	Sustainable Development Strategy
Min Shen	2022/11/12	Taiwan Corporate Governance Association	Watch out for the Concerted Action	Ethics and Integrity
Jhih-Da	2022/03/29	Securities and Future Institute	Directors and Supervisors' Breach of Fiduciary Duty	Ethics and Integrity
Yan	2022/09/23	Taiwan Corporate Governance Association	Virtual World: The Metaverse and the Future of Cryptocurrency with Blockchains	-
	2022/10/28	Hong Kong Institute of Certified Public Accountants (HKICPA)	How to Identify and Detect Financial Statement	Risk Management
	2022/11/03	Hong Kong Institute of Certified Public Accountants (HKICPA)	Corporate Governance, Risk Management and Internal Controls	Corporate Governance, Risk Management
		Hong Kong Institute of Certified Public Accountants (HKICPA)	The rise of ESG in Asia and HK	Sustainable Development Strategy, Corporate Governance
Chi-Kei Ching	2022/11/21	Hong Kong Institute of Certified Public Accountants (HKICPA)	Options for young accountants	Risk Management
	2022/12/11	Hong Kong Institute of Certified Public Accountants (HKICPA)	Accounting and Financial Reporting Series for COVID-19	Financial Performance
	2022/02/17	Accounting Research and Development Foundation	ESG Sustainable Finance Trend Wave and Corresponding Strategies	Sustainable Development Strategy
	2022/02/18	Accounting Research and Development Foundation	The Latest " Commercial Case Adjudication Act " Related Legal Responsibilities and Cases	Ethics and Integrity
Jaime	2022/05/13	Taiwan Corporate Governance Association	Prevention of Insider Trading	Risk Management
Che	2022/08/18	Securities and Future Institute	The Value of information Security in the Post-epidemic Era and the Sino-US Trade War	Risk Management

Avoid Conflict of Interest

Aleees has established "Rules Governing Code of Ethics" to guide directors, managerial officers, and all employees to comply with ethical standards and recusal of interest when performing duties. Aleees' "Regulations Governing Management of Board of Directors Meeting" include a term of director conflict of interest avoidance, which clearly states that in the event that any director who may have the interest related to meeting items, to him(her)self, or to the represented legal institute, which is harmful to the interest of the Company, is allowed to state the opinions and answer questions in the meeting, but not allowed to join the discussion and voting. In addition, such director shall not be present during the discussion and voting nor allowed to vote on behalf of other directors. As disclosed in Aleees' 2022 Annual Report, a total of 13 meetings were held by the eighth term of the Board of Directors, with a total of 4 meetings of which the resolution items involved the recusal of conflict of interest. Directors and managerial officers all take the initiative to make the recusal in the discussing and voting that are related to themselves. Furthermore, by setting professional independent directors, the Board of Directors is able to fully consider the opinions of independent directors while discussing any proposals, and to include the agreed or opposed reasons or opinions in the meeting minutes. The principle of interest avoidance is observed, so that the interest of the Company is effectively protected.

Note: i. Positions held in other Boards of Directors (Please refer to Page 11 in the Annual Report). ii. Status of cross shareholding in suppliers or other stakeholders (Please refer to Page 150-153 in the Annual Report). iii. Existence of shareholders with controlling power (Please refer to Page 10, 11, and 58 in the Annual Report). iv. Interested parties and their relationships, transactions, and outstanding balances (Please refer to Page 150-153 in the Annual Report).



Functional Committee

Under the Board of Directors, Aleees has created the Audit Committee, the Nomination Committee, and the Remuneration Committee to strengthen the managing mechanism of the Board of Directors and improve the functions of corporate governance. To ensure the implementation of sustainability strategies, Aleees established "Social Responsibility Committee" in 2014 and renamed it to "Sustainability Committee" in 2022. The Company also set up Sustainability Groups to actively make a difference in the aspects of environment, society, and corporate governance.

I. Audit Committee

Aleees' Audit Committee comprises 4 independent directors, of which the expertise, work of experience, independence, and the number of companies concurrently served in are in compliance with "Regulations Governing Appointment of Independent Directors and Compliance Matters for Public Companies", The Audit Committee is to assist the Board of Directors to supervise and to ensure the quality and faithfulness of the Company in financial reporting procedures, internal auditing, and legal compliance.

The Major Authority of the Audit Committee is Supervision:

- Fair presentation of financial reports
- Dismissal, appointment, independence, and performance evaluation of CPA
- <u>The Company's Compliance with the relevant laws</u>
- Execution of the Company's internal control system goals

The meetings of the Audit Committee are held at least once a quarter. The certified public accountant of the Company also attends the Audit Committee meetings regularly and are in well and effective communications with the Audit Committee.



From the year of 2022 and as of May 10, 2023, a total of 12 meetings were held by the Audit Committee. The attendance of all Committee members is as follows:

Avoid Conflict of Interest



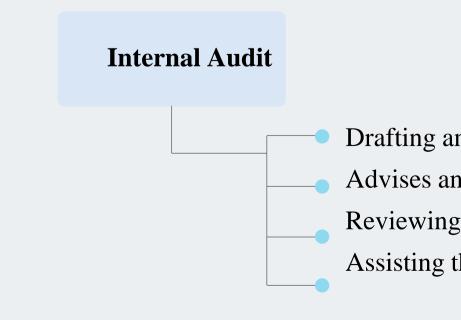
Title	Name	Times of Attendance in Person	Times of Attendance by Proxy	Actual Attendance Ratio (%)	Remarks
Committee member	Wei-Min Shen	5	-	100%	The resignation of that independent director was effective since April 15, 2022.
Committee member	Yie-Yun Chang	12	-	100%	_
Committee member	Hsuan Wang	12	-	100%	_
Committee member	Chian-Hsiu Lee	10	2	83%	-
Committee member	Jhih-Da Yan	6	-	100%	Jhih-Da Yan was appointed as an independent director on June 30, 2022.

Internal Audit

The Audit Department is subordinate to the Board of Directors and assists the Board of Directors and the management in ensuring the efficacy and efficiency of operations, the reliability of financial reporting, and compliance with laws and regulations by reviewing and auditing the Company's internal control system. It also provides timely recommendations for improvement to ensure the effective implementation of the internal control system. In addition to reporting to the Audit Committee on a regular basis, the Head of Audit Department also attends the Board of Directors' meetings.



The Audit Department prepares the Company's annual audit plans based on risk assessment. The risk assessment takes Aleees' overall operating environment, controlling environment, and transaction patterns into consideration, assesses the degree of impact from various potential risks, and conducts regular and irregular audits of the Company's internal control system. The results of the audits are reported to the Audit Committee and the Board of Directors in order to implement the internal control and auditing system and to assist the Board of Directors and the management in ensuring the achieving of goals.



Drafting and executing of annual audit plans

- Advises and improvements on internal control deficiencies
- Reviewing and evaluating the goals of internal control system
- Assisting the Board of Directors and the management in executing their duties

2. Remuneration Committee (\rightarrow)

Aleees established the Remuneration Committee in 2021 to assist the Board of Directors in executing and evaluating the Company's overall remuneration and welfare policies as well as the remuneration for directors and managerial officers. Currently the Remuneration Committee comprises the independent directors, Ms. Yie-Yun Chang and Ms. Hsuan Wang, and the external member, Mr. Miao-Lung Hsieh. The Committee members' term of office is three years and are eligible for reelection.

Responsibilities of the Remuneration Committee

The Remuneration Committee shall perform the duties listed below with the duty of care and integrity. Recommendations made in the Committee shall be submitted to the Board of Directors for discussion:

(i)Determine and regularly review the performance of directors and managers in addition to the policies, systems, benchmarks and structure of their remuneration.

(ii)Regularly assess and determine the salary compensation of directors and managers.

Title	Name	Times of Attendance in Person	Times of Attendance by Proxy	Actual Attendar (%)
Convener	Yie-Yun Chang	3	-	100%
Committee member	Hsuan Wang	3	_	100%
Committee member	Miao-Lung Hsieh	3	-	100%

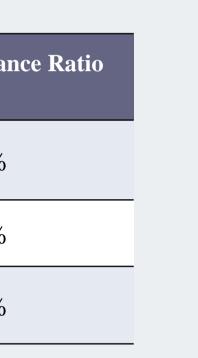
2022 attendance of the Committee members

Remuneration of Directors (including independent directors) in 2022

Title	Nome	Wages		Pension		Bonus and Special Disbursement,		Employee Remuneration	
The	Name	This company	All companies listed in the Financial Reports	This company	All companies listed in the Financial Reports	This company	All companies listed in the Financial Reports	This company	All companies listed in the Financial Reports
Chairman cum CEO	Sheng-Shih Chang			_	_	_	_	_	
Director	Jaime Che	720	720					22.5	22.5
Director	Chi-Kei Ching	720	720		—	—	—	25	25
Independent Director	Wei-Min Shen	280	280				—	32.5	32.5
Independent Director	Yie-Yun Chang	900	900		_	_	—	85	85
Independent Director	Hsuan Wang	840	840		_		_	85	85
Independent Director	Chian-Hsiu Lee	780	780			—	_	25	25
Independent Director	Jhih-Da Yan	422	422			—	_	10	10

Note: The current remuneration policy of the Board of Directors and the management

is not relevant to the goal management performance of the organization's environmental and social impact.



Unit: NT\$ thousand

The Principle of Interest Recusal for the Chairman Concurrently Serving As the General Manager and the Remuneration for General Manager in 2022

Mr. Sheng-Shih Chang is the founder of Aleees. Based on his enthusiasm and thorough understanding toward the Company, it is the best interest of the Company to appoint Mr. Sheng-Shih Chang to be the Chairman and the General Manager, so that resources can be better integrated, efficiency enhanced, and responses quickened to adapt market changes. To mitigate the potential conflict of interest, the "Regulations Governing Management of Board of Directors Meeting" stipulates that any director who may have the interest related to meeting items, to him(her)self, or to the represented legal institute, which is harmful to the interest of the Company, is allowed to state the opinions and answer questions in the meeting, but not allowed to join the discussion and voting. In addition, such director shall not be present during the discussion and voting nor allowed to vote on behalf of other directors. Where the spouse, a blood relative within the second degree of kinship of a director, or any company which has a controlling or subordinate relation with a director has interests in the matters under discussion in the meeting of the preceding paragraph, such director shall be deemed to have a personal interest in the matter. We promise to constantly improve corporate governance, ensure the transparency and compliance of the Company's operations, adhere to the highest standards of ethics and morality, create long-term values, and respect all stakeholders' equity.

To safeguard shareholders' equity, Aleees stipulated that any procurement reaching NT\$1 million shall be submitted to the "Procurement Management Meeting", where the chief of each unit shall mutually oversee all material procurement, capital expenditure, and expenses based on the procurement evaluation reports provided. Finally, the Chairman shall make a resolution to ensure the impartiality and the rationality. Should any procurement exceeding NT\$6,000, it shall be handled pursuant to the stipulation in the "Regulations to Acquire or Dispose of Assets".

050 01 A55015 .						Unit:	NT\$ thousand
T:4 10	T:41a Norma		Wages		Pension		nd Special ment, etc.
Title	Name	This company	All companies listed in the Financial Reports	This company	All companies listed in the Financial Reports	This company	All companies listed in the Financial Reports
Chairman cum CEO	Sheng-Shih Chang	_	2,400	_	_	_	_

→ 3. Nomination Committee

To strengthen the functionality of the Board of Directors and fortify the management system, Aleees established the Nomination Committee in 2016. In accordance with the Regulations Governing Organizational Rules and Management over the Nomination Committee, the Committee members shall consist of at least three directors elected by the Board of Directors, of which more than half of the independent directors shall participate. Aleees' third term of Nomination Committee comprises two independent directors, Mr. Wei-Min Shen and Ms. Yie-Yun Chang, and the Chairman, Sheng-Shih Chang. The independent director, Mr. Wei-Min Shen, resigned on April 15, 2022. The Independent director, Mr. Jhih-Da Yan, was elected and appointed on June 10, 2022.

Responsibilities of the Nomination Committee

- managers such as professional knowledge, technology, experience, gender, and so on.
- (ii) Review and nominate the candidates for directors, supervisors and senior managers.
- (iii) Construct and develop the organizational structure of the Board of Directors and the committees; conduct the performance situation of the independent directors
- managers.
- (v) Formulate the corporate governance principle of the Company

2022 attendance of the Nomination Committee

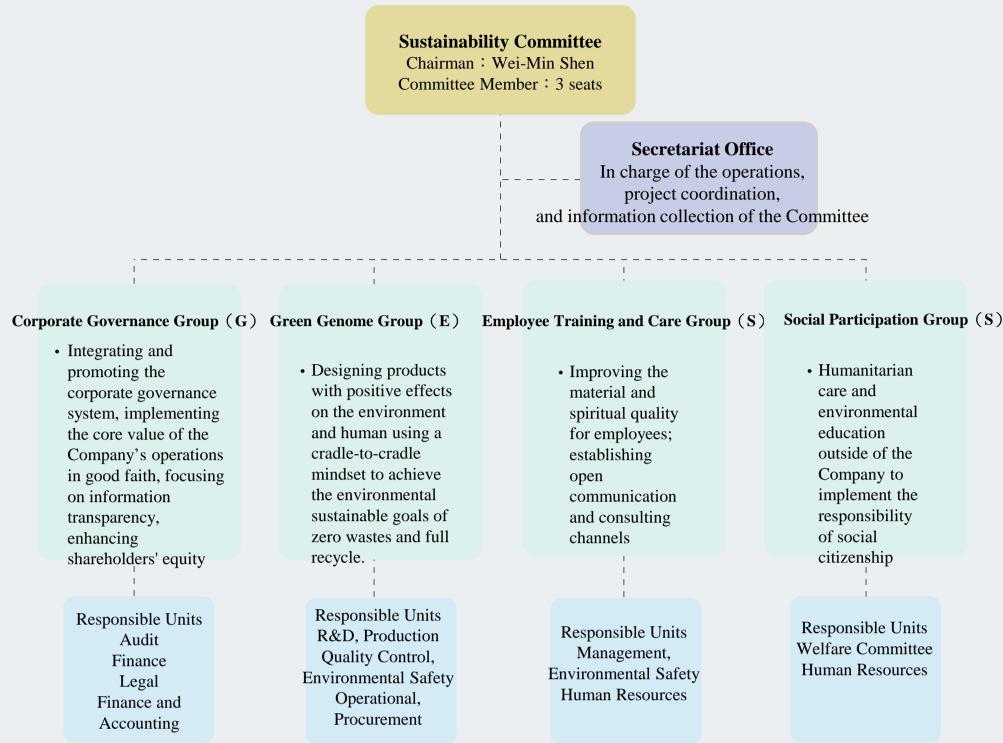
Title	Name	Times of Attendance in Person	Times of Attendance by Proxy	Actual Attendance Ratio (%)	Remarks
Convener	Yie-Yun Chang	3	-	100%	-
Committee member	Sheng-Shih Chang	3	-	100%	_
Committee member	Wei-Min Shen	1	-	100%	The resignation of that independent director was effective since April 15, 2022.
Committee member	Jhih-Da Yan	2	-	100%	Jhih-Da Yan was appointed as an independent director on June 30, 2022

• (i) Formulate the standards for the diverse background and independence that required by the Board members and senior

evaluations of the Board of Directors, the committees, the directors and the senior managers; and evaluate the independence

• (iv) Formulate and regularly review the director's training plan as well as the succession plan of the directors and senior

4. Sustainability Committee



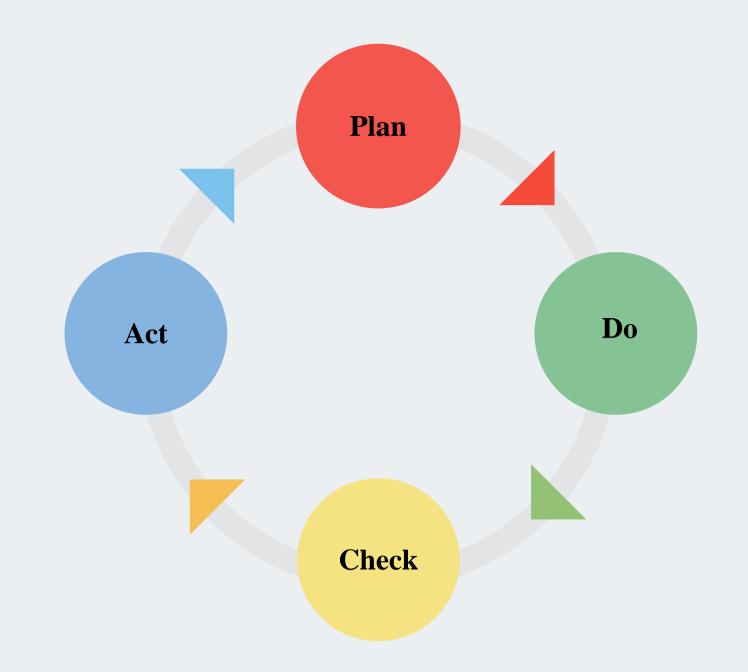
To ensure the implementation of sustainable strategies, Aleees established the Social Responsibility Committee under the Board of Directors in 2014. In 2022, it was renamed to "Sustainability Committee" in order to integrate the organizational resources and improve efficiency. The Sustainability Committee is the highest-level internal sustainable development organization. In compliance with the "Corporate Governance Best-Practice Principles" and the "Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies", it is committed to creating a corporate governance system, drafting Aleees' sustainable development strategies, and implementing sustainable development. Currently, those who involve in the negotiation with the highest governance unit are investors and shareholders, which has not extended to all stakeholders. Shareholders' advices will be taken into consideration at the annual Shareholders' Meetings and will be discussed at the Board of Directors.

In accordance with Aleees' "Measures for the Establishment of the Sustainable Development Committee", the Sustainability Committee has a secretariat office that deals with miscellaneous affairs for the Committee including its operations, project coordination, and data collection. To elaborate Aleees' proactive implementation in ESG, the Sustainability Committee has established four functional groups, including the Green Genome Group(E), the Employee Training and Care Group (S), the Social Participation Group (S), and the Corporate Governance Group(G) according to the three dimensions of Environment (E), Social (S), and Governance (G). The Groups are composed of the heads of the business units and related departments that involve in the decision-making of the Company. Cross-departmental integration and action plans will be made targeting different issues. The individual Groups convene meetings on a regular basis to discuss the latest ESG issues and track and review the implementation of the relevant action plans.

The Sustainability Committee reports the promotional plans and the implementation results of corporate governance, economy, environment, and society to the Board of Directors on an annual basis.

Management of Operating Mode

The Sustainability Committee operates following the "P-D-C-A" (Plan-Do-Check-Act) method of management. Each functional group regularly identifies stakeholders and collect/review the issues of their concern. Along with the drafted goal projects, information will be submitted at annual meetings to ensure all materiality is covered. With the confirmation from the Committee, action plans are then launched, of which the progress and effectiveness related to various corporate sustainable development are to be reported to the Chair of Committee regularly. After reviewing the effectiveness of each functional group, the Chair of Committee reports the performance of sustainable development to the Board of Directors every year. The Board of Directors identifies and reviews the performance on economic, environmental, and social issues to propose strategic planning and take measures according to performance evaluation. The implementation results and execution planning of short-, mid-, and long-term future goals of Aleees' corporate sustainable development.



The Secretariat Office of the Sustainability Committee is the major responsible unit for the preparation of Aleees' "Sustainability Report". It adheres to the reporting principles, standards disclosure, and practice manuals of the GRI Sustainability Reporting Standards (GRI Standards) by Global Reporting Initiative (GRI) in order to respond to the issues of concern and communicate our effort in economy, society, and environment.

Risk Assessment Strategy

In accordance with the material principles of sustainable development, the Sustainability Committee annually reviews the risks and opportunities faced by the three dimensions of environment, society, and economy/corporate governance and conducts related risk evaluation of materiality. With a thorough risk management and appropriate crisis handling, we hope to take precautions and grasp opportunities that improve the operating mode. Based on the risks after various materiality assessment for the current year, the risk management strategies were stipulated as follows:

Dimension	Risk Assessment Item	
Environment	Environmental Sustainability	Implementing green reinforce internal set equipment efficacy, wastes.
	Occupational Safety	We arrange occupat his/her awareness or accidents in unexpec team is also set up to
Society	Legal Compliance	Complying with the standards; and active authorities.
	Society Care	Constantly caring for Holding charity active Purchasing social/er
Corporate	Reinforcement of director functionality and implementation of director responsibility	Arranging profession performance evaluat Board efficacy.
Governance	Communication with Stakeholders	Following the "P-D- Each functional grou the issues of their co submit such at annu

Risk Assessment Strategy

n factories. We promote a clean production process, elf-deployed efficiency on energy and resources, enhance reduce pollutant resources, replacing materials, recycle

ational safety and health for every employee to strengthen on fire-fighting and disaster prevention and to avoid ected fires or other disasters. A fire safety and response to conduct regular fire drills.

e local laws and regulations as well as international vely cooperating with the policies by competent

for the locals and supporting the underprivileged. tivities annually and encouraging employee participation. enterprise products to give back to the society in practice.

onal development courses for directors and annual ation on the Board to enhance director functionality and

D-C-A" (Plan-Do-Check-Act) method of management. oup regularly identifies stakeholders and collect/review concern to identify materiality, draft goal projects, and ual meetings.

/ /'	2021	Honored with the Top 5% of Corporate Governance Evaluation for the seve
	2020	Generation Honored with the Top 5% of Corporate Governance Evaluation for the sixt
	2019	• Honored with the Top 5% of Corporate Governance Evaluation for the fifth
	2018	Honored with the Top 5% of Corporate Governance Evaluation for the four
	2017	Generation Honored with the Top 5% of Corporate Governance Evaluation for the third
		Since the start of Aleees and was accredited by a third-party in the start of Aleees and was accredited by a start of the
	2016	Generation Honored with the "Gold Award" of Taiwan's Top 50 Corporate Sustainability
		Honored with the Green Leadership Award of Asia Responsible Enterprise
	2015	Honored with the "Gold Award" of Taiwan's Top 50 Corporate Sustainabil
 		Stipulated "Corporate Sustainable Development Best Practice Principles".
		Stipulated "Measures for the Establishment of the Sustainable Development
 		Setablished CSR Committee (Subordinate to the Board of Directors).
	2014	Since the first CSR Report of Aleees and was accredited by a third-party in
I	2014	Honored with the "Gold Award" and "Innovation Award" of Taiwan's Top

2.2 Ethics and Integrity >

Adherence to Ethics and Integrity

Honest business operation is the foundation of Aleees' corporate culture. "Ethical Corporate Management Best Practice Principles" and "Ethical Behavior Management Principles" are enforced by Aleees to strengthen the work ethics and professional competence of all employees. They are the important responsibilities and guidance to be born and observed by all board directors, managers and employees.

• Bribery offering and acceptance are not allowed.

Honest, transparent, and accountable business operation concept

- Illegal political donation is not allowed.
- Improper charitable donation or contribution is not allowed.
- Offering or accepting unreasonable gifts, hospitality or other improper benefits are not allowed.
- Directly or indirectly providing, promising, requesting or accepting any improper benefits, or any behavior violating honest, illegal or violating the delegated duty, is not allowed.
- Intentionally gaining personal benefits through the use of Company assets, information or through the job performed is not allowed.

venth consecutive year.

- xth consecutive year.
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- independent institute.
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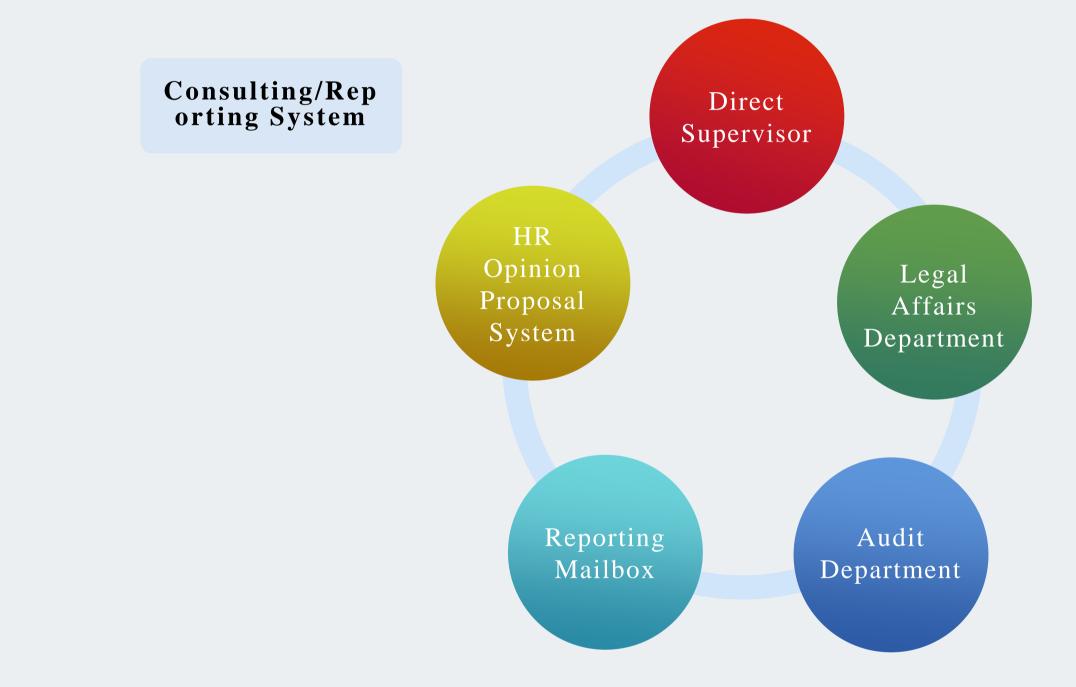
- independent institute.
- pp 50 Corporate Sustainability Reporting Awards.

Code Administration and Disciplinary Action

The "Employee Code of Practice" of Aleees clearly states that employees are not allowed to directly or indirectly receive any gifts, special treatments or other improper benefit. Our Company provides employees a complete guidance by the code and the system. In the event that any employee is in the violation of ethical and honest behaviors in Aleees, whatever the position, is subject to the punishment stipulated in the "Employee Code of Practice" and "Rules of Employee Rewards and Punishments". Internally, Aleees requires all employees to comply with the code of ethic and honesty, externally, it also requires the suppliers, contractors and others who are contracted with the Group to comply with the Article of Honesty listed in the supplier agreement, which specifies that both parties are not allowed to involve with bribery, refund, commission, improper gifts and treatment. The supervisors in the Group are obligated to set examples to create good models of ethical behaviors.

To promote and advocate ethical administration behavior, Aleees conducts training courses on anti-corruption and honest business operations for all employees annually. Aside from posting the relevant regulations on the internal website of the Company for employees' inquiry, we also continue to advocate the related issues of administration and ethical behavior such as defending trade secret, intellectual property protection, and prevention of insider trading.

Aleees has various consulting and communication channels in place. Apart from relating to his/her direct supervisors, any employee with any opinions can also submit in anonymity or nicknames through the internal reporting system or express any opinion or suggestion during weekly, monthly, and quarterly meetings.



Externally, a "sunshine / appeal (speak-up@alechem.com)" mailbox is set on the official website of Aleees to receive anonymous letters. Any illegal event or behavior can be directly reported to the Company. Events will be investigated by the legal department and an independent audit unit and appropriate legal actions will be taken accordingly. Internally, an internal audit unit was formed by Aleees directly under the Board of Directors. Through scheduled and unscheduled audit on the Company's internal control system, it implements internal control and audit system. Aleees is famous for its transparency. In 2022, there was zero cases of related appeals and whistleblowing. With a thorough education from top to bottom, we maintain the excellent example of ethics as alwasy.





2.3 Financial Performance >

In addition to publish monthly revenue reports, Aleees holds investor conference quarterly and shareholder meeting annually. According to the Company Law, shareholders are allowed to propose written discussion items during the shareholder meeting. Furthermore, our Company website is designed to have a dedicated section for investors with the languages including Traditional Chinese and English. The financial information and the presentations in the investor conference are periodically updated in that section for the reference of the investors. Shareholders and investors can also present their problems and suggestions through investor mailbox. All related information can be inquired from the investor section of the Group website or Market Observation Post System. We believe that all of our effort can increase the transparency of the Group operation and information. Hence, the investors are able to gain more related information for reference when making investment decisions.

Aleees continues to put its focus on the manufacture, sales, and R&D of phosphoric battery cathode materials. In order to breakaway from the constriction of the subsidy policies by the China Government, Aleees has adjusted its operating strategies and policies since 2019 to actively explore in regions outside of China such as Europe, the USA, Japan, and Korea. Additionally, it has successfully marched on the global markets of energy storage and lithium iron batteries for automotive use in substitute of lead-acid. The transition results are becoming clearer and gradually achieving a steady growth in revenue. However, the COVID-19 pandemic during 2020 has imposed great impact on the global economy and has led to the Company's decline in revenue. With the gradual easing of the pandemic in 2021, customers' demand for cathode materials increased. It signed a licensing contract with the first customer in 2022, of which the profit was recognized in the IP licensing income. Therefore, the revenue for 2022 increased NT\$395 million comparing with that for the previous year.

Actively Exploring the Overseas Markets to Enhance the New Momentum of Operational Growth

The rapid development of the global electric vehicles market and the gradual maturing of electric vehicle industry drive various car brands to throw themselves into the global electric vehicles market, creating a significantly growing trend for the demand of electric vehicles. The fact that lithium-iron batteries are favored by the market accelerates more applications by manufacturers, impels a rising penetration rate of lithium-iron batteries, and allows the industry to develop in a positive manner. Additionally, an energy-storing environment starts to bud with the rising international demand for energy-saving and carbon-reducing. Energy storage equipment can make stable power supply reachable and extends the business opportunities to residence, industry, and electric vehicles. As a result of green environmental protection and safety, energy storage system batteries have commenced the adaptation of lithium iron batteries with better environmental protection, energy-saving, and safety. Thus, it boosts the demand for lithium iron batteries.

Aleees' important strategy lies in the development of lithium iron battery cathode materials. We are committed to developing more cost-effective products, proceeding with more precise refinement in manufacturing process to produce products with higher output power, and tallying with the market development of future electric vehicles (including hybrid electric vehicles) and energy storage batteries. We also actively explore the oversea customers in Europe, the USA, Japan, and Korea, step into the global markets of energy storage and lithium iron batteries for automotive use in substitute of lead-acid, optimize products and customer portfolio, and increase global competitiveness to enhance the momentum in the revenue growth.

Table of Business Operation

The primary products of Aleees are cathode materials for lithium ferrous phosphate (LFP) batteries, a newly emerged material. Somehow, the development of the entire industry was rather late, the mass production of cathode materials for lithium ferrous phosphate (LFP) batteries was started in November of 2008. The products are used in electric cars, electric buses and energy storage batteries, etc. The time needed for the product verification is rather long because it is required to consider the stability and safety of the product. Hence, the time for earning the profit in the industry is longer. In 2019, Aleees adjusted its operational strategies and policies to actively expand the niche markets in Europe, the USA, Japan, and Korea. Last year, we have successfully entered and commenced shipping in the global markets of energy storage and lithium iron batteries for automotive use in substitute of lead-acid. Impacted by the supply chain disruption under the global pandemic in 2020, the Company could only be conservative and adopt a prudent sales strategy. With the easing of COVID-19 in 2021 and the resumption of testing and manufacturing by customers, the consolidated revenue increased approximately 119% comparing with that in 2020. The Company transformed into a IP licensing company in 2022 and completed its signing of a licensing contract with the first European customer in the fourth quarter of 2022, making a growth in revenue. The consolidated revenue in 2022 was NT\$707,524 thousand with an increase of NT\$394,656 thousand and a growth rate of 126% comparing with the NT\$312,868 thousand consolidated revenue in 2021.

		Unit : NT\$ thousan
Item	2021	2022
Operating Revenue	312,868	707,524
Gross Operating Profit	-72,390	18,149
Operating Loss	-558,686	-379,716
Non-operating Revenue and Expenditure	-286,302	-18,383
Net Loss Before Tax	-558,686	-398,099
Net Loss for the Current Period	-558,686	-398,099
Employee Salary and Benefit	135,708	235,669

Driven by the green energy sector and the rising of oil prices, countries develop energy storage and power batteries at the national strategy level with a solid support in funds and policies. High safety, high capacitance, high cycle of life, and more environmental friendly of phosphate batteries have made itself a mainstream in the development of power and energy storage batteries. Looking into the future, Aleees will adhere to the promotional outline of green energy policies and continue to extend its market share. In terms of the research and development on materials, the Company will explore new cathode materials of new generation with high cycle life and high energy density to apply on batteries and energy storage system, enter the terminal application markets of other products with the combination of various international resources, and make a transition in exploring the new momentum in operational growth.

	Item	2021	2022
	Return on Total Assets (%)	-43.75	-32.29
	Return on Equity (%)	-72.46	-65.76
Profita	Pre-tax Net Profit to Paid-in Capital	-93.11	-56.87
bility	Ratio (%)		
	Net Profit Margin (%)	-178.57	-56.27
	Earnings per Share (NT\$)	-9.31	-6.00

Future Development Strategy 11

Phosphate Battery Cathode Material \succ

- Continuously improve and enhance the functionality of existing products to create product competitiveness in the market.
- Developing new nano-powder design and post-processing technology of cathode materials to meet various customer 2. demands.
- Introducing the latest type of spray drying granulation technology to elevate our processing functionality for 3. customers. High-power new products have passed the testing manufacture phase and are being tested by customers at the moment.
- Developing high voltage olivine-structured cathode materials to effectively increase its energy density. 4.
- Actively seeking out foreign and domestic research institutes to start out on joint development projects. 5.

> Nickel-cobalt-manganese Battery Cathode Material

- Developing diversified manufacturing techniques using the production experiences gained in phosphoric cathode materials.
- Self-developing the precursor of nickel-cobalt-manganese materials. Developing substance modification techniques 2. from raw materials and improving from the foundation.
- Based on the accumulated technology in nano-powder processing cathode material, we develop dry doping and 3. surface coating technologies and improve material safety by the modification of nano-powder post processing.
- Developing nano-powder wet surface coating technology. Reaching effects of even and complete surface by evenly 4. spreading the nano-powder in solution and coating materials.

// Financial Subsidy from Government

As of 2022, Aleees did not obtain any items of deduction or exemption in Taiwan and was not entitled to tax incentives. There is no financial subsidy policies from China at the moment.

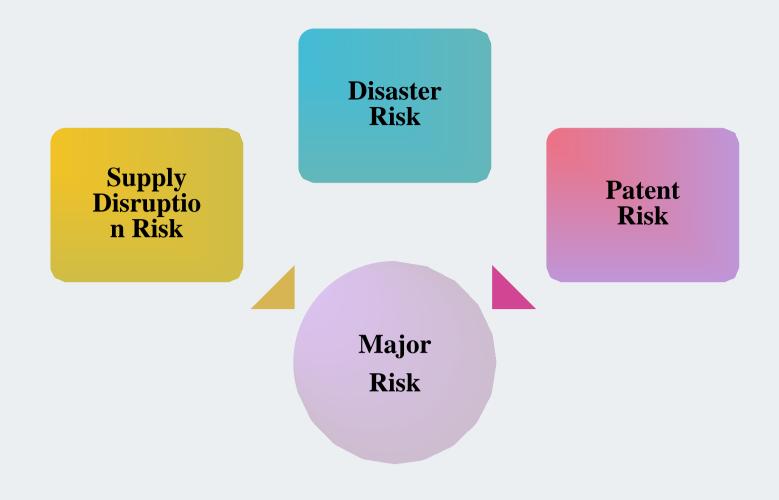
2.4 Risk and Opportunity >

Aleees is actively reviewing the risks and opportunities that we face. Through a complete risk management and proper risk handling, it is able to capture the momentum of prevention in advance and the improvement of operation mode. Meanwhile, it can achieve the long term risk management by bearing the corporate social responsibility.

Dimensio n	Торіс	Potential Risk	Impact	Potential Opportunity	Impact
	Direct Impact from Climate Change (Supply Disruption)	 Reduction or interruption in production capacity due to supply disruption Reconstruction costs 	High	• Accelerating the development of innovative products and substitute materials	High
	Direct Impact from Climate Change (Disaster)	 Frequency in natural disasters and seriousness Impacted the water usage of production capacity due to drought Increase in operating costs 	High	• Increased market demand for the production capacity of highly adapted factories	Low- Medium
Climate	Compulsory Declaration of Carbon Emissions	• Increase in operating costs	Low- Medium	 Voluntary agreements Voluntarily reducing projects to lower operating costs 	Low- Medium
	International Agreements	• Commitment and policy on carbon reduction	Low	• Low-carbon production and green products	High
	Cap and Trade on Greenhouse Gases Emissions	 Restriction on production capacity and factory expansion Increase in operating costs 	Low- Medium	 Reducing the number of new factories Lowering competitiveness 	Low- Medium
	Product Patents and Licensing	• Increase in litigation costs	High	• Increasing customers' willingness to place orders	High
Market	Company Image and Reputation	Damage in reputationFallen shares	Low- Medium	• Actively putting into practice and delving into carbon reduction as well as adjustment to gain a good reputation.	Low- Medium
	Digitalized Transition	• Information security risks	Medium	• Providing secure data storage plans due to increased information security risks	Medium
Product	Green Products Regulations and Certification Items	• Supply chain adjustment, production changes, and increase in raw materials and R&D costs, resulting in an increase in the overall operating costs	Low- Medium	• Green sector becoming the mainstream, and Introducing green design to strengthen product advantages	Medium- High
Troduct	Product Efficacy Standards	• Reduction in the demand for low- efficient products due to non- compliance with carbon emission standards	Low- Medium	• Increase in the demand and market of high-efficient phosphate cathode materials	High
Finance	Financial Exchange Rates Interest Rates Effectiveness of Capital Deployment Credit Risks	• Increase in capital costs	Medium	• Mastering the trends in the foreign exchange rates market, setting a precautionary system, enhancing the efficiency in capital deployment	Medium
Supply Chain	Risk Diversification Management of Raw Material Resources	• Disruption in components and raw materials production	Medium	• Adding more suppliers in multiple places to prevent from supply disruption	Medium
Employee	Impact from Pandemic and Diseases	• Health problems or work suspension	Medium	• No issues of disrupted shipments. Increasing the stability of battery materials to gain confidence from customers	Medium

The global automotive industry was firstly affected by the disruption of component production. Then automotive assembly factories were forced to suspend, resulting in deferred delivery time of new vehicles. With the sector disruptions brought by the pandemic, customers are aware of the risk diversification management of raw material resources under globalization and are adding more suppliers from multiple locations to avoid supply chain disruptions. Aleees has already made contact with new customers. It is a new business opportunity brought by the global pandemic's changes in sector development.

Major Risks Faced by Aleees



Risk Management of Climate Change

Aleees is highly concerned about the issue created by climate change. Hence, aiming at climate change, the action plan constructed by the Sustainability Committee is divided into three steps: Awareness, Action, and Sustainability. Awareness is to identify the climate risks brought by climate change. Risks caused by climate change that an enterprise faces include the risks of supply disruption and disasters. The actions adopted by Aleees include adaptation and buffering. Also, we established the assessment tools to identify the related risks and opportunities, including: the survey of adaptation ability, the assessment of past climate impact, the planning of adaptation measures, and the assessment of opportunities. Through the issuance of the Sustainability Reports, the Company constantly communicates with stakeholders and simultaneously reviews the developmental progress of its own to achieve the goal of sustainability.



Risk Management of Supply Disruption

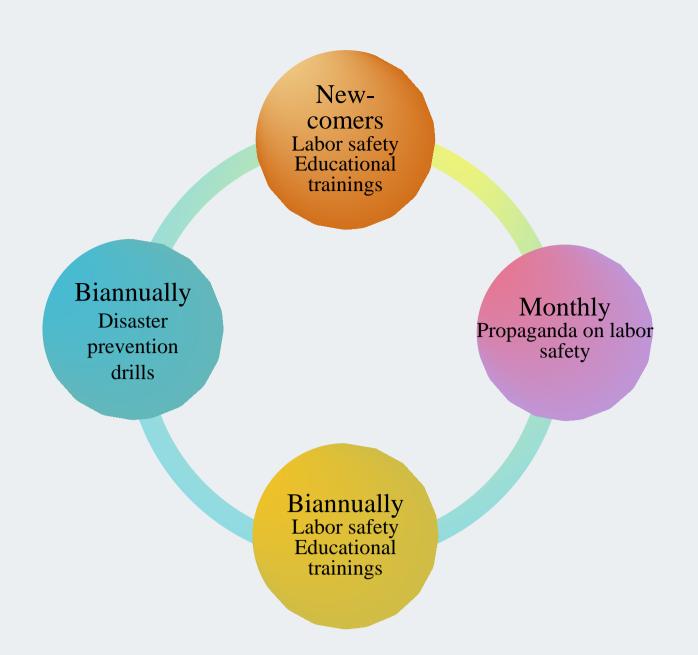
Aleees actively builds partnership with suppliers. We also closely watch the impact to the supply chain caused by significant natural disasters and incidents. As an IATF 16949 certified organization, Aleees not only included the index of product delivery into the performance appraisal, but also considers the risk factors of supply disruption caused by abnormal material delivery. In light of such, the procurement unit closely monitors the supply-demand changes in the upper/down streams and market information to determine supply disruption risks of raw materials. It also pays close attention to the safe inventory index and review the inventory and the subsequent import schedules at the weekly production-marketing meetings. Moreover, with the weekly supply-demand status report of main materials, we are able to understand the time and numbers of shortage and promptly initiate the responding procedures to prevent from the occurrence of work suspension and waiting for supplies. Facing the risk diversification management of raw materials under globalization, we have added more suppliers from multiple places to avoid supply chain disruption

In response to the stipulation of IATF 16949 where supply disruption belongs to one of the material risk factors and impact items, Aleees conducts unscheduled drills on "Emergency Response Plan_Shortage in Materials", combining with the relevant units to simulate possible situations of material shortage crisis, carry out on-site practices, increase crisis awareness, and nip it in the bud.

Risk Management of Disasters

Regarding the impact and influence to the business operation caused by the damages from natural and human disasters, Aleees has built a disaster risk management mechanism based on the concept of preventive management. Our Company has set a "management and operation procedure for emergency preparation and response" in order to avoid or reduce the possible damages to personnel, system equipment and properties, which will result the loss due to operation shut-down.





In addition to the active participation in various drills held by government authorities, Aleees conducts unscheduled disaster prevention and rescue drills. The annual fire drills are not only participated by all employees, but also commanded by the supervisor of Occupational Safety Department to reinforce the employees' ability of emergency response and fulfill the purpose of accident control and hazard elimination.



2022 Image of Fire Drill

Risk Management of Patents

Since foundation, Aleees has focused on the development of lithium battery cathode material technology and delved into the related products and manufacturing process of the new generation. We have established a protection umbrella of patents and successfully transformed into an IP supplier in lithium ferrous phosphate. Aleees added five certified patents to the major markets worldwide with an accumulation of more than 128 patents globally, and the number is still growing. Through the implementation of the complete global patent layout, the power of Aleees as an IP provider is strengthened and the doubts of infringement by a third-party is effectively blocked. Apart from the self-developed capability enhanced and invested in patents, Aleees actively works with excellent external academic institutions, such as Industrial Technology Research Institute, National Taiwan University, National Taiwan University of Science and Technology, and National University of Tainan, in the form of industry-academia collaboration. With the aid of the professional and thorough R&D theoretical abilities from the academia, the Company is able to optimize and sharpen product quality, performance, and technology to the next level and establish a foundation of successful business operations.



Since the outbreak of the COVID-19 pandemic in early 2020, the virus variants have resulted in a more severe situation day by day. To reduce the risks of cluster infection and impact on everyday operations and to take care of employee health, the epidemic prevention measures taken by Aleees include: unpaid family care leave, alternative work shifts, body temperature measurement, quarantine during meals. The major contents are as follows:

- temperatures. Those who have a temperature of more than 37 degrees shall take a sick leave and stay resting at home.
- 2. Entrances and exits of Building A Lobby and offices are open and without access control to keep ventilation
- 3. All employees and non-employees entering the premises of the factory shall wear facial masks, record body temperatures, and strictly refrain from talking with masks removed in order to avoid droplet infection.
- 4. Meals shall be had uniformly at the employee cafeteria on the 2nd floor of Building C where partitions are installed and conversations are prohibited during the period.
- 5. One person at a time in the smoking areas.
- be worn and attention shall be given to whether the visitors have symptoms of cold and fever.
- 7. The entry of constructors shall be granted when a proof of negative rapid test within 3 days is provided. (Rapid tests shall clearly demonstrate the date and the name.)
- 22:00 to 22:30 daily.

Due to the drastic changes in the pandemic, please be sure to confirm the attendance with supervisors in case of a confirmed case or home quarantine during the period of the pandemic. The updated attendance rules are explained as follows and shall be adjusted according to the situation:

Num ber	Type of Leave/Paid or Unpaid	
1	Work from Home During Pandemic (Paid)	 In response to the condisease precautions, whom is to perform disclosures, shall be Other events where The above employees the remote work contered.
2	Home Quarantine (Unpaid) or Annual Leave	An employee, whose f confirmed cases, is or (where the employee i
3	Sick Leave (1/2 Paid) or Annual Leave	An employee who is a
4	Quarantine Leave (Paid)	An employee who is a or performing duties.
5	Annual Leave or Personal Leave	An employee who wo personal reasons.

1. A body temperature monitoring and facial recognition clock-in system is set up to daily measure and record employees body

6. Manufacturers' visits shall be minimized (make good use of video conferences). Should an entry be necessary, masks shall

8. The UV sterilization light in the A Section office premises and the C Section R&D labs shall commence sterilization from

Applicable Circumstances

continuous outbreak of the pandemic and in light of the

s, any employee having a 12 (inclusive) year-old child,

n online learning at home or is being cared for due to school e granted.

e approved by supervisors.

shall remain on call, confirm with supervisors regarding tents, and stay connected to perform duties.

family members living in the same residence are the

rdered a home quarantine by the Health Bureau for his/her. is in close contact with the said family members)

a confirmed case.

a confirmed case due to business trips in quarantine period

ould like to reduce risks by self-initiated quarantine due to

II. Precautions for meal time during epidemic prevention

1. Currently, the natural ventilation has been reinforced as much as possible in the premises of offices and break rooms. Additionally, the place for having meals is on the second floor of C Building. Partitions have been installed and the meal timings have been set to take turns to avoid conversations between employees. Please refrain from conversing while having meals and drinking waters to prevent infection risks among employees.



Epidemic Prevention at the Cafeteria



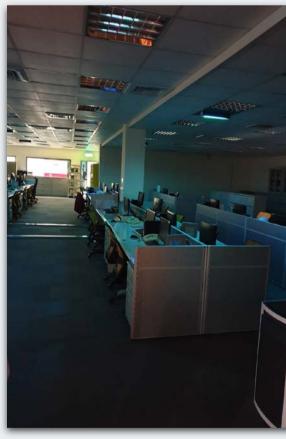
Replaced with pedal faucet and sensor faucet

III. Wearing masks at all times when entering/exiting the factory premises, meeting rooms, or when conversing with people.

- 1. Wearing masks at all times is required to enter or exit the factory premises due to high chances of contact.
- 2. Wearing masks at all times is required to commence meetings or conversations.



Vehicle sterilization before entering the factory premises



Installation of UV sterilization light which is turned on for 1 hour every Saturday for disinfection



III. Emergency Response Drills on Transmissible Diseases

Images for the drills and verification



Measuring body temperature at clock-in and clock-out to control personnel access



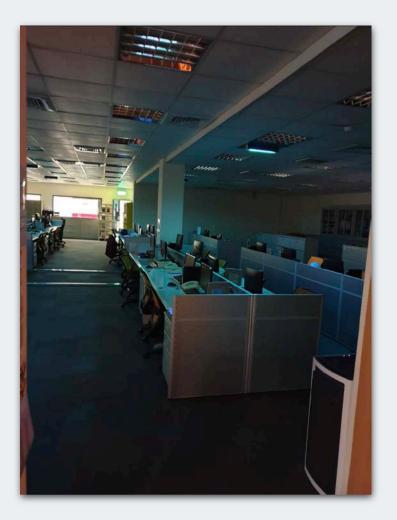
Reinforcing the propaganda of wearing masks



Placing a disinfecting rug at entrances and exits to disinfect shoe bottoms.



Installing auto-sensing faucets to avoid contact infection



Conducting weekly UV sterilization in the offices

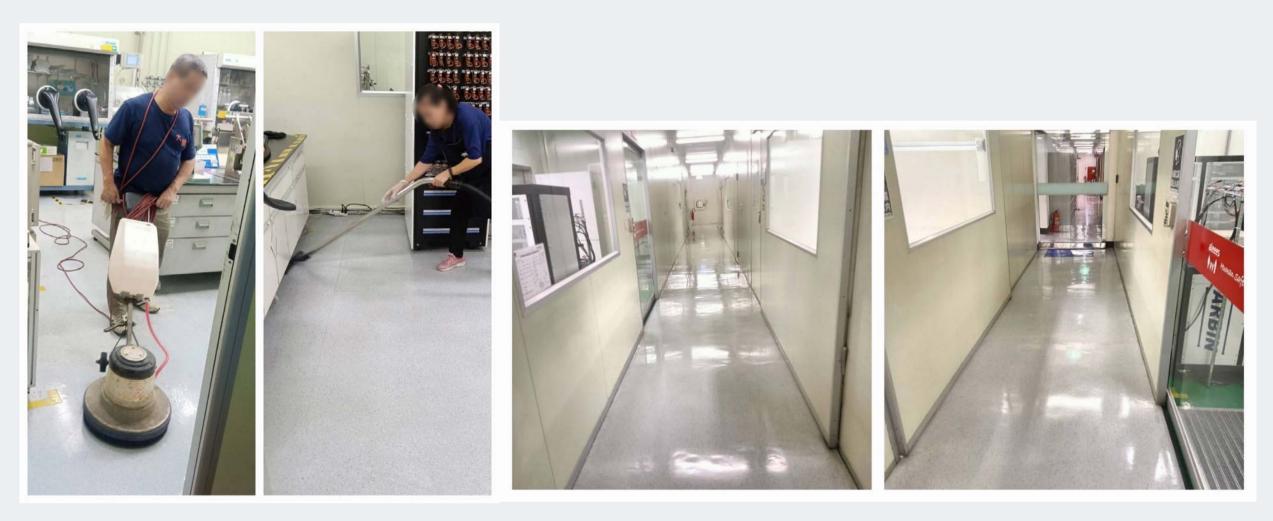


UV dish dryer for disinfection to prevent infection from serving tableware

IV. Cleaning of Factory Environment

Conducting a 6S cleaning monthly

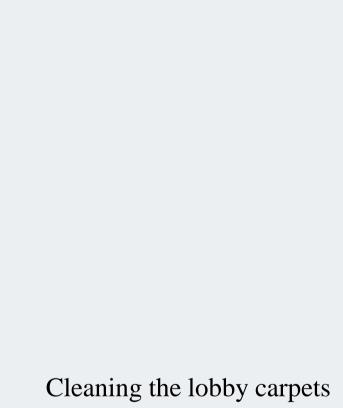
6S is a management method used to ensure a clean, safe, and organized work environment. It consists of six steps: Sorting, Setting in order, Shining, Standardizing, Sustaining and Security. Monthly 6S cleaning means that an overall cleaning and organizing process is carried out once a month to ensure a clean, safe, and organized environment. It helps to improve efficiency, reduce waste and pollutants, and create a fine work environment. Monthly 6S cleaning is also one of the most important measures to maintain hygiene and prevent the spread of viruses during the epidemics.



Cleaning and waxing the drying room

Cleaning and waxing the aisles of RD/QA labs









O Sustainability **Nanagement**



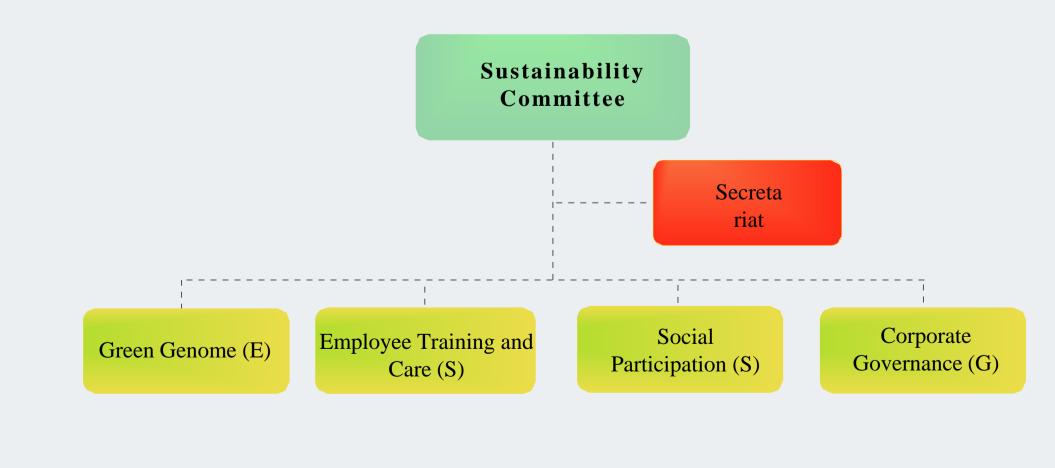




To ensure the implementation of sustainability strategies, the Sustainability Committee of Aleees manages the drafting of sustainable development goals and the regular reviews on the performance and achievement.

Sustainability Committee

Aleees established the Sustainability Committee under the Board of Directors in 2014 to ensure the implementation of sustainability strategies, integrate organization resources, and enhance the efficiency. The Sustainability Committee is the top internal organization in charge of corporate sustainable development, which is led by the chairman. Under the Sustainability Committee, there is a secretariat office serving as its administrative unit, in charge of the reviewing and approval on ESG action plans and the relevant reports, such as sustainability reports, TCFD, and SASB. The Sustainability Committee has established four functional groups, which are individually composed of the heads of the business units and related departments. In compliance with the "Corporate Governance Best-Practice Principles" and the "Sustainable Development Best Practice Principles for TWSE/TPEx Listed Companies", the Committee strives to construct a corporate governance system, proposing the sustainable development strategies for Aleees, and fulfill corporate sustainable development.



Aleees Sustainability Report

3.2 Investigation and Response to Sustainability Issues

This report uses the process of materiality analysis to identify the sustainability issues concerned by stakeholders and the issues of the impact on the stakeholders who are affected by the operational activities of the Company. As the reference basis for Aleees' information disclosure, we are able to achieve the goal of effective communication.

Identifying the Stakeholders

Aleees' defines a stakeholder as an individual, a group, or an organization who may or may be affected by Aleees. Our stakeholders include employees, investors/shareholders, government agencies, customers, suppliers, and communities. Stakeholders are an important factor for Aleees when drafting governance strategies and managing sustainability issues. In addition to the daily business, we also interact with our stakeholders through other channels including telephone communication, meetings, satisfaction surveys, on-site visits and participation in associations. With respect to the topics concerned by the stakeholders, the Company has responded to the identified topics considered to be significant in this report.



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Corporate Sustainable **Development Mailbox** ESG@alechem.com



Aleees evaluates global sustainability trends and operational development goals and analyze the major issues in terms of governance, environment, and society to integrate internal resources. Based on the principles of materiality and responsiveness, the Company establishes a communication process with stakeholders to identify stakeholders and to engage in dialogues in depth. Aleees also reports to the Board of Directors annually regarding the issues of concern and the communication status of the major stakeholders. The communication status with stakeholders for the current year was reported to the Board of Directors on December 23, 2022.

The issues of Concern and the Communication Status of Aleees' Major Stakeholders in 2022 are summarized as follows:

Stakeholder	Issues of Concern	Communication Platform and Frequency	Communicat
Investor/Shareh older	 Corporate governance Honest business operation Sustainable development and strategy Financial performance Products and services Risk management 	 Convening of Shareholders' Meetings (every year) Organizing/participating in investors' conference (non-scheduled) Company website (every month) Market Observation Post System (every month) Telephone/email feedback Sustainability Reports (every year) 	 Purpose: To facilitate business level. Convened a Shareho Shareholders' Specia Participated in an interpreter of the system of the system of the system. Announced monthly such as revenues, loa guarantee, and derive Announced quarterly Set up a spokesperso respond to questions Issued annually the State of the system of the system
Customer	 Customer service Products and services Product responsibility Product quality and technology R&D 	 Customer satisfaction survey (once or twice a year) Customer visits (regularly or non- scheduled) Telephone/email feedback Company website/ESG/Stakeholder Questionnaire 	 Purpose: To strength Conducted a customers at score of 88.22. Visiting customers at Sufficing for customers at satisfaction through problem-solving.
Supplier	 Supply chain management Legal compliance with environmental regulations Company operational strategy Financial performance Legal compliance Occupational safety and health 	 Supplier performance evaluation/audits (every year) Contracting projects Company visiting/company website (non-scheduled) Telephone/email feedback Company website/ESG/Stakeholder Questionnaire 	 Purpose: To fortify s supply chains. Conducted supplier of suppliers in 2022. Continuously improvisystem to fulfill corporation hand with suppliers. Evaluating suppliers environmental mana health, and regulation
Government Agency	 Corporate governance Ethics and integrity Legal compliance Legal compliance with environmental regulations Occupational safety and health Corporate sustainable development 	 Official documents and letters (non- scheduled) Explanatory meetings and propaganda meetings (non-scheduled) Various evaluation (every year) Visits/audits (non-scheduled) Company website Market Observation Post System 	 Purpose: To comply government Participated in at lea laws/regulations and Regularly reviewing protection policies and duly declare informa protection and occup Arranged a drill on oprevention in 2022.
Employee	 Salary conditions/benefits Financial performance Training and education Labor-management relations Occupational safety and health Ethics and integrity Human rights and anti- discrimination 	 Performance review interviews (every half year) Communication meetings (regular and occasional) Department meetings (every week) Educational trainings (non-scheduled) Labor-employment meetings (every quarter) Employee suggestion box Company website/Corporate sustainable development mailbox : ESG@alechem.com Company website/Sunshine/Appeal Mailbox : speak-up@alechem.com 	 Purpose : To strength development in overs rights and interests. Explicitly announced "Employee Work Re Preventing and Mana there was neither apphiring of child labors Provided various edu basis to sharpen profitraining hours reached
Community	 Water resources Pollutants (Air/Water/Wastes) emissions Expenditures and investments for environmental protection Greenhouse gasses emissions Social welfare Ecological conservation 	 Voluntary services and charity activities(every year) Promotion of green education (non- scheduled) Courtesy calls with local groups (non- scheduled) Company website Sustainability Reports (every year) Telephone calls (non-scheduled) 	 Purpose: To comply government Provided various edu basis to sharpen prof training hours reached

Sunshine/Speak-up Mailbox

speak-up@alechem.com

tion Status with Stakeholders

ate communication with shareholders at

nolders' Regular Meeting and a cial Meeting in 2022. investors' conference in 2022. related information of financial, inable development on Company

y the significant business information oaning of funds, endorsement and ivative instruments. rly the financial reports. son system and an IR mailbox to timely ns from investors or shareholders. Sustainability Reports.

then product marketing to customers. mer satisfaction survey in 2022 with a

at least once a year. mer expectations and increasing h constant quality management and

supply chain tenacity and to manage

- quality and ESG audits on a total of 8
- oving the supplier chain management rporate sustainable development hand in
- rs regularly on items including nagement, occupational safety and ions governing human rights.

y with the relevant laws of the

east 3 public hearings or briefings on nd corporate governance in 2022. ng the adequacy of environmental and occupational safety protection; and nation related to environmental upational safety. occupational accidents and fire

gthen employee training, enhance erseas markets, and protect employee

ed the protection of human rights in Regulations" and the "Procedures for naging Sexual Harassment". In 2022, appeal or legal case of human rights nor

ducational training courses on a regular rofessional skills. In 2022, the average ched 37 hour/person.

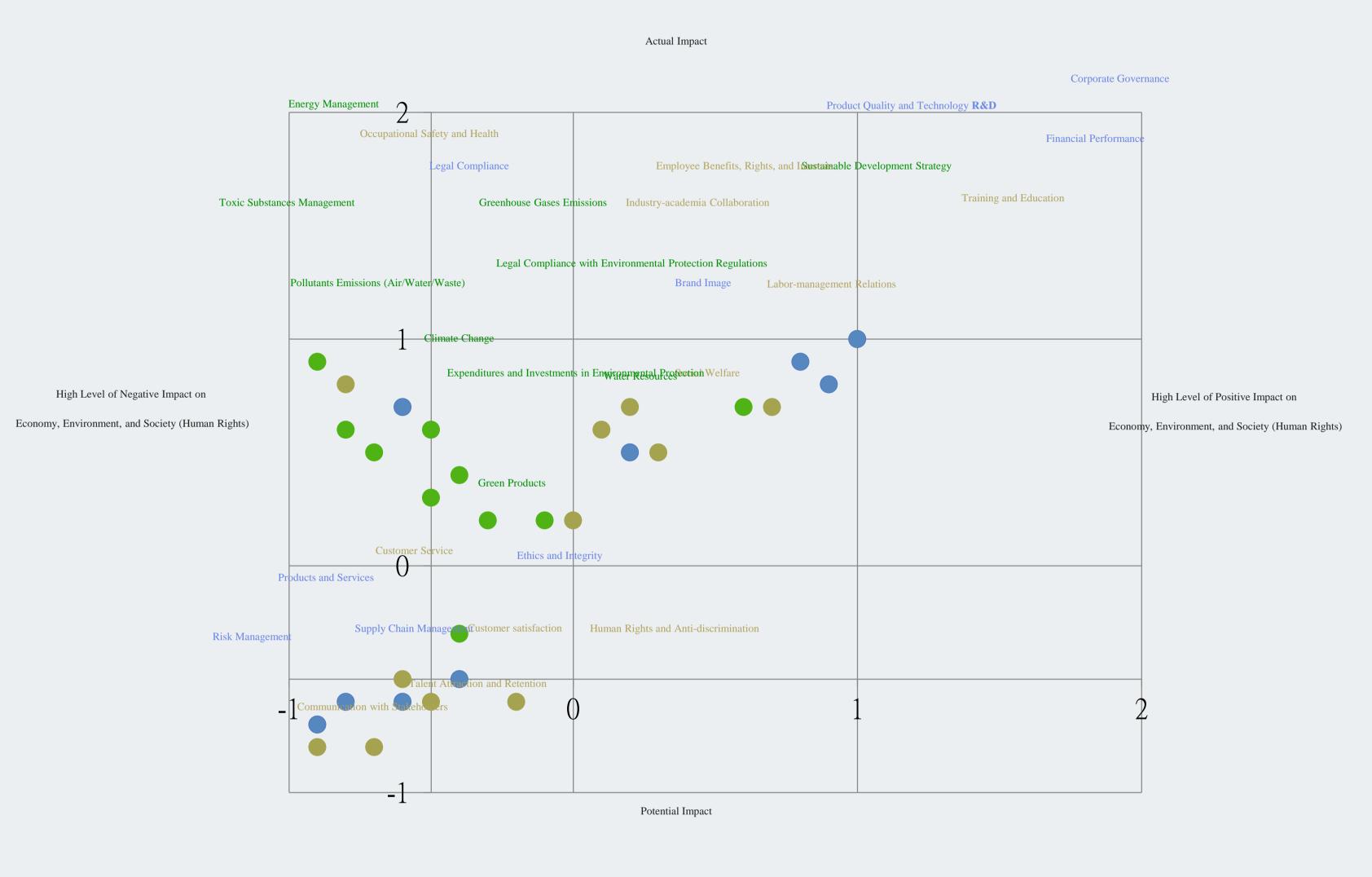
y with the relevant laws of the

ducational training courses on a regular ofessional skills. In 2022, the average ched 37 hour/person.

Envir	onmental	Economic	Social			
 1.Conformaty with the environmental protection regulations 2.Prodducts and services 3.Energy management 4.Greenhouse gases emissions 5.Expenditures and investments in environmental protection 6.Pollutants emissions (air/water/waste) 7.Green products 8.Climate change 9.Toxic substances management 10.Sustainable development strategies 11.Water resources ateriality Distinguishing Process		 2.Risk management 3.Product quality and technique development 	 Corporate governance Ethics and integrity Brand image Customer satisfaction Legal compliance Occupational safety and health Labor-management relations Employee benefits, rights and in Training and education 	10.Talent attraction and retention 11.Social welfare 12.Industry-academia collaboration 13.Human rights and anti-discriminati 14.Customer service 15.Supply chain management 16.Communication with stakeholders terests		
Step 1 Collecting data	stakeholders and	sues concerned by stakeholders according take the materiality from foreign and do opment (e.g. the SDGs of The UN) as re	mestic competitors and the trends of in			
Step 2 dentifying various issues	international benc	th the international regulations (e.g. GRI chmarking companies, and sector develo and long-term sustainable development g velopment issues.	pment, we consider the attaining status	s of short-		
	meetings to under	s types of stakeholders for interviews via rstand their opinions and feedback. The ations, sector practices, and benchmarkin	results of the surveys are analyzed acco			
Step 3 rioritizing impact mposed by issues	society during Al degree of concern	riality Matrix Diagram: Identifying the in eees' operating process, we discuss the in h by stakeholders. By making a matrix di and positive/negative impacts.	ssues inside and outside the organizati	on and the		
	we proceed with a formulate approp	e senior management and specialists in the assessment according to the materiality r riate corresponding strategies. In 2022, t nsidered materiality by the senior manage	natrix and prioritize the material topics here were 13 material topics being emp	s so as to		
	the opinions from be the material to	The results, that are submitted to and reviewed by the Sustainability Committee and adjusted according to the opinions from the senior management, are concluded as the material topics. 13 items were concluded to the material topics of the disclosing highlights of this report in which the detailed explanation of the orresponding strategy and result performance were included.				
Step 4 Confirming results	corresponding str					

Materiality Matrix

The matrix was prepared in accordance with the material topics to precisely evaluate the impact of each materiality on Aleees' economy, environment, and society and the level of impact on stakeholders. We assessed 30 material issues following their impact level as well as the practical/potential impact on the economy, environment, and society inside and outside the organization, of which the corresponding positions were marked in the matrix.



Material Topic Added in 2022: Supply Chain Management

In terms of the supply chain management, the negative and potential impact from the past may have come from the suppliers themselves, such as suppliers' quality problems, delayed delivery, or disruption in supply chains. The negative risks at logistic level may include damaged, lost, and delayed goods or increased transportation costs, which may result in a shortage of product supply, a suspended production, or a dwindling of customer satisfaction. Looking at the legal aspect, suppliers have to meet various regulatory and compliant requirements. Non-compliance may lead to risks of penalties, legal actions, or damaged reputation. For example, changes in the laws and regulations governing environmental protection, labors, or trade may cause negative impact on supply chains. Nonetheless, Aleees has transformed to an IP provider and its pricing manner has shifted to licensing and technology transferring. Therefore, the negative and potential impact from supply chains will gradually be abated so that the Company is able to assist the allies in Europe and the U.S. in establishing a supply chain of lithium batteries.

Comprehensive Disclosure of Managing Policy and Performance Index for Materiality of This Report

Based on the operation direction of the Company, we assessed the economic, environmental, and social impact (positive/negative and practical/potential) of 30 material issues by discussing with stakeholders and the senior management and mapped the issues to a Materiality Matrix when evaluating the materiality for the year of 2022. In 2022 we focused on the 13 material topics and included them into the core strategies and categorized 13 material issues to secondary factors. "Talents Attraction and Retention" was a crucial issue for the market expansion in Europe and the U.S. in 2021. However, we shifted our focus to "Product and Service" in 2022 and endeavored to becoming a supplier of LFP patent and technology licensing. In the meantime, "Product Quality and Technology R&D" has displayed its dominance and been ranked first.

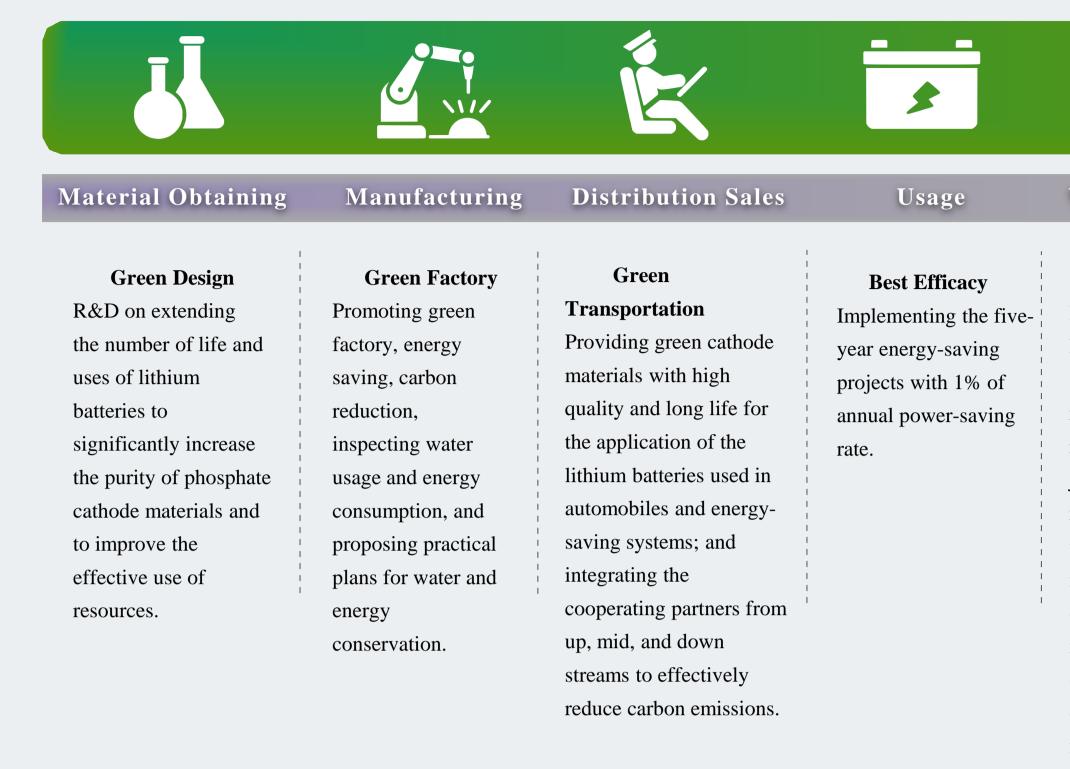
Materiality in 2022						
	Material Issue		Secondary Issue		General Issue	
1	Corporate Governance	14	Legal Compliance	25	Brand Image	
2	Product Quality and Technology R&D	15	Green Products	26	Expenditures and Investments in Environmental Protection	
3	Customer Service	16	Greenhouse Gases Emissions	27	Industry-academia Collaboration	
4	Supply Chain Management	17	Legal Compliance with Environmental Laws	28	Social Welfare	
5	Communication with Stakeholders	18	Labor-management Relations	29	Water Resources	
6	Financial Performance	19	Customer Satisfaction	30	Human Rights and Anti- discrimination	
7	Risk Management	20	Pollutants Emissions (Air/Water/Waste)			
8	Sustainable Development Strategy	21	Employee Benefits, rights, and interests.			
9	Training and Education	22	Occupational Safety and Health			
10	Ethics and Integrity	23	Toxic Substances Management			
11	Talent Attraction and Retention	24	Climate Change			
12	Energy Management					
13	Products and Services					

Based on the analysis on materiality, the following table summarizes the comparison of the material topics and the corresponding GRI particular topics, management policies, impact on the internal/external boundary, and sustainable development goals of GRI.

				Description of Impact				Impact Boundary					
Sustainable Development Goals (SDGs)	i Ma	terial Topics	Type of Impact		Corresponding GRI	Topic Standards	ic Standards Corresponding Chapter of Management Policies		Sharehold er	Supply Chain	Custo mers	Comm unity	
3 良好健康 與社會福利 → √ / ◆		Corporate Governance	Actual Positive	The establishment of the Audit Committee, the Remuneration Committee, the Nomination Committee, and the Sustainability Committee strengthens corporate governance and increases transparency as well as credibility. It benefits the Company in enhancing Company credibility and investor confidence. The potential negative impact lies in the possible conflict of interest among the Board members, which requires a reinforced supervision system and continuous communication with stakeholders.	Anti-corruption	205	2.1 Organization of Governance	*					*
4 良質教育		Financial Performance	Actual Positive	Achieving operational management, operating analysis, and goals can reduce costs and increase Company business as well as profits. Strengthening financial risk management is required to assure steady operations and continuous growth.	Economic Performance	201-1	2.3 Financial Performance		*	•			
8 體面工作和 經濟增長		Product Quality and Technology R&D	Actual Positive	We obtain the independent laboratory certification benefits the improvement of product quality and credibility. Meanwhile, the specifications, performances, and precautions for usage of products are provided for customers to increase customer satisfaction. The potential negative impact is that constant R&D on technology is required in order to dominate the market and avoid outdated products.	Marketing and Labeling	417-1 417-2	1.2 Products and Services				*		
10 國家國家平等	Econom y	Sustainable Development Strategy	Actual Positive	By complying with laws and international standards and protecting stakeholders' equity, we create a fine company culture. It requires our constant proposing of sustainable development strategies in order to adapt to risks and opportunities.	Statement of Decision- maker	Customized Topics	3.1 Implementation of Sustainability Strategy						
11 永續發展的市鎮規劃		Ethics and	Potential Negative	The Company emphasizes honest operations and ethical behaviors. With the risks of breach of good faith and ethics, it requires all employees to adhere to the rules governing code of ethics in order to safeguard the Company reputation.	Anti-corruption	205		*	*	•			
		Integrity			Legal Compliance of Socioeconomics	419	- 2.2 Ethics and Integrity						*
12 確保永續消費 和生產模式		Supply Chain	Potential	Building a solid partnership in supply chains helps reduce risks and enhance efficiency. Regular monitoring on supply-demand changes and risks is required in – order to respond to supply-demand problems in advance.	Procurement Practices	204	4.1 Supplier Chain Management						
16 和平 ∖ 正義與 健全的司法			Negative		Supplier Social Assessment	414				*			
		Communication with Stakeholders	Potential Negative	The P-D-C-A management model is used to timely identify and respond stakeholders' needs. However, ensuring risk management and crisis handling is a crucial part in protecting company image.	Policy in Communication with Stakeholders	Customized Topics	2.2 Ethics and Integrity3.2 Investigation and Response to Sustainability		*	*	*	*	
		Risk Management	Potential Negative	Managing risks and building crisis handling system help to prevent accidents and improve operating mode. Constant promotion on energy saving and carbon reduction is required in order to respond to the challenges of climate change.	Key Impact Risks and Opportunities	Customized Topics	2.4 Risks and Opportunities		*	•			
		Talent Attraction and Retention	Potential Negative	Providing trainings and development opportunities attracts and retains excellent talents. Combining Company and employee goals is required to maintain employee involvement and prevent the brain drain of professional knowledge.	Diversity and Equal Opportunity	405	5.2 Employee Benefits	*		*	*		
		Products and Services	Potential Negative	The strengthening of quality management can improve customer satisfaction and market competitiveness. Continuous R&D of innovative products is required to meet market demands and stay ahead of competitors.	Diversity and Equal Opportunity	416	1.2 Products and Services4.2 Customer Service			*	*		
7 經濟適用的 清潔能源 12 確保永續消費 ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ 11 於情發展 前日 13 無候行動 ・ ・ ・ ・ ・ ・ ・ ・	Environ ment	Energy Management	Actual Negative	Easing environmental loading and upgrading corporate social responsibility are achieved by energy-saving and carbon reduction. Constant promotion on energy saving and carbon reduction is required in order to respond to the challenges of climate change.	Energy	302	6.2 Energy Conservation and Carbon Reduction						*
3 良好健康 風社會福利 4 良質教育 4 良質教育 6 體面工作和 經濟增長	Society	Training and Education	Actual Positive	Providing various trainings and development opportunities helps to sharpen employee' skills and management ability and to attract excellent talents. Constant talent cultivation is required in order to prevent the brain drain of professional knowledge.	Training and Education	404	5.3 Educational Trainings						
12 確保永續消費		Customer ServicesPotential NegativeProviding detailed specifications and precautions for usage of the products can increase customer satisfactory. However, continuous R&D on products, that are safe and are aligned with market demands, is required to satisfy the ever-changing needs from customers.	Customer Health and Safety	416	 4.2 Customer Service 	•	•		_				
CO CO			Negative		Customer Privacy	418					★		

★ Materiality to cause direct impact ▲ Materiality to contribute impact ● Materiality to cause impact through business relationships

Aleees Chain of Values



On the path of sustainable development, Aleees upholds the belief of "Human Sustainable Living and Eco-friendliness". We produce products that do not burden the environment and solve environmental challenges faced by mankind. Simultaneously, we establish the foundation of sustainable development with a altruistic mindset. In recent years, we have started to center on the Sustainable Development Goals (SDGs) of the United Nations. From 2016 onwards, a comprehensive review on the connections between Aleees' sustainable strategies and the SDGs has been made in order to incorporate such into the decision-making process of corporate sustainability and further to gradually implement sustainable development.





Wastes Recycling

Green Cycle and

- Reuse
- Moving towards the
- goal of wastes
- reduction and reclamation in hope of
- jointly creating a
- recycle system with
- the supply chains; and
- implementing the
- environment
- management to
- diminish
- environmental
- footprints.

SDG	S	Aleees' Corres
1 消除資源 ① ¥个中示①	1.1 1.5	 Mission of Aleees: To improve the quality of people Increasing revenues, committing to the equal pay for and the disabled. Sharpening the tenacity and the ability of post-disaster impact and disasters by climate change by providing
4 ^{良質教育}	4.4 4.5 4.7	 Cultivating the skills and increasing the job opportun Increasing educational trainings for employees and particular that employees value their physical and ment facilitate the physical and mental health of employees
5 性別平等	5.1 5.5	□Aleees' "Employee Work Regulations" and the "Proc employer is prohibited from discriminating against or religion, political party, gender, age, marital status, ap
6 清潔飲水 與衛生設施	6.3 6.4 6.5 6.a	 Improving the usage of global energy and minimizing Aleees' policy in managing environmental sustainabidevelop green products, fulfill the responsibilities of and make efforts in reducing environmental footprint Performing waste water treatment and water resource
7 經濟適用的 清潔能源	7.1 7.2 7.3 7.a	 Core Value of Aleees: To provide an affordable powe Enhancing the sharing of renewable energy and the e Improving the usage of global energy and minimizing Developing and launching new products to help custo Aleees' self-developed and self-produced phosphate of circular usage, low pollution to the environment, and batteries on the applications of electric vehicles, wind Developing and launching new products with international enhance the sharing of renewable energy and the
8 體面工作和 經濟增長	8.2 8.5 8.6 8.8	 Increasing revenues, committing to the equal pay for and the disabled. Realizing a higher level of economic productivity thr Propagandizing the importance of traffic safety to red
13 ^{氣候行動}	9.1 9.4 9.5 9.b 9.c	 Aleees' phosphoric cathode materials are widely apply storage systems, start/stop mechanism for stopping verbase-station power energy storage equipment, all of we will be usage of global energy and minimizing
10 減少國內及 國家間不平等	10.2 10.3 10.4	 Aleees' "Employee Work Regulations" and the "Proceeding of the employer is prohibited from discriminating against or religion, political party, gender, age, marital status, age increasing revenues, committing to the equal pay for and the disabled.
11 永續發展 約市鎮規劃	11.3 11.6	 Vision of Aleees : To produce products that do not b Eco-friendliness". Core Value of Aleees: To provide an affordable power and affordable power and a storage systems, start/stop mechanism for stopping version base-station power energy storage equipment, all of version.
12 確保永續消費 和生產模式 てい の	12.2 12.4 12.5 12.6 12.7 12.8 12.a	 Core Value of Aleees: To provide an affordable power Being a "key lithium battery material manufacturer" is lifestyle with low-carbon transportation; and is gradu friendliness. Aleees' strategy of implementing sustainable develop become part of the virtuous cycle to not only benefit Ensuring that people everywhere attain the relevant in harmony with the nature. Aleees' policy in managing environmental sustainable develop green products, fulfill the responsibilities of and make efforts in reducing environmental footprint
16 和平、正義與 全的司法 して で して して の して の の して の の して の の して の の して の の して の して の して の して の して して の して して の して して して して して して して して して して	16.6 16.7	 The Company's "Guidelines for Operating in Good F acceptance of gifts, special treatment and any other for systems, the Company has provided complete behavi Aleees provides a "Sunshine/Appeal Mailbox (speake Any unlawful behavior can directly be reported to the Sustainability Strategy of Aleees: To be hand in hand policies, so as to achieve the goals of continuous fulf expectations from the citizens of the Earth and next g Formulated the "Procedures for Suppliers Corporate F Suppliers Sustainable Development" in 2022 and extersions billity.

ponding Strategies and Measures

and expand the global market to make the world a better future. r equal work for employees, and providing job opportunities for young people

ter recovery of the public and reducing the possibility of suffering from the g increased electric storage capacity.

nities for young people through industry-academia collaboration. providing diversified courses.

ital health while working. We regularly organize employee health lectures to es and create a friendly workplace.

ocedures for Preventing and Managing Sexual Harassment" state that the or treating differently any job applicant or employee on the basis of race, appearance, and disability.

ng the relation between economic growth and environmental degradation. bility is to lower environmental impact, implement environment management, f environmental protection, popularize awareness on environmental protection, hts caused by operations.

es recycling in the factories of Aleees.

ver energy system for the world.

efficiency of clean energy.

ng the relation between economic growth and environmental degradation. tomers reduce energy usage and greenhouse gas emissions.

e cathode materials, with the features of highest safety, high frequency in d abundant resources of raw materials, are considered ideal for lithium and power and energy storage.

ational customers to help reduce energy usage and greenhouse gas emissions e efficiency of clean energy.

r equal work for employees, and providing job opportunities for young people

rough Aleees' technical upgrades and innovation. educe traffic accidents of employees during commuting.

plied in the downstream batteries, electric vehicles, power tools, energy vehicle engine during idling, smart grids, un-interrupt power systems, and which are the critical energy solutions.

ng the relation between economic growth and environmental degradation.

ocedures for Preventing and Managing Sexual Harassment" state that the or treating differently any job applicant or employee on the basis of race, appearance, and disability.

r equal work for employees, and providing job opportunities for young people

burden the environment with the belief of "Human Sustainable Living and

ver energy system for the world.

plied in the downstream batteries, electric vehicles, power tools, energy vehicle engine during idling, smart grids, un-interrupt power systems, and which are the critical energy solutions.

ver energy system for the world.

in the upstream of the industry chain, Aleees builds a green and livable ually realizing the concept of human sustainable living and environmental

opment is to start out with our business; and with our core competency, to to ourselves but also others.

information and awareness of sustainable development as well as the lifestyle

bility is to lower environmental impact, implement environment management, f environmental protection, popularize awareness on environmental protection, nts caused by operations.

Faith" clearly state that employees are prohibited from the direct or indirect forms of profiteering. Through the establishment of these principles and vioral guidelines for the employees.

<u>k-up@alechem.com</u>)" for anonymous whistle-blowing on its official website. The Company.

d with global green partners and set out from the cooperation with government fillment of the corporate citizen responsibility and to respond to the generations.

Social Responsibility" in 2016; renamed it to "Procedures for Management of tensively called for suppliers' participation in the facilitation of social



Material Topic	How to Manage	Purpose of Managing Policy	Relevant Policy	Appeal Mechanism	
orporate Governance	Under the Board of Directors, Aleees has created the Audit Committee, the Remuneration Committee, the Nomination Committee, and the Sustainability Committee to strengthen corporate governance and execute supervising duties. Actual Positive Impact: A comprehensive and sound structure of the Board of Directors fortifies corporate governance and increases transparency as well as credibility.	Aleees believes that the solid structure and operation of the board of directors, information transparency, safeguarding of shareholders' equity, and equal treatment to shareholders are the basis of corporate governance.			
inancial Performance	The Company achieves various operational management, operating analysis, long-term and short-term goals in order to decrease costs, keep expanding R&D resources, and elevate product positioning. The Company has also formulated the regulations governing the non-compete clause as well as the managing procedures for trade secrets and business-related confidential information. Actual Positive Impact: By improving operating efficiency, costs are decreased and Company profits and gains are increased.	To defend the Company's advantage of competitiveness in innovative technology and to ensure the interest of all stakeholders, Aleees quite values the protection and restraint of intellectual property and trade secret information and ensures strict protection over customer information.	The Company has formulated the regulations governing the non-compete clause as well as the managing procedures for trade secrets and business-related confidential information.		
Product Quality and Technology R&D	Aleees established an "Inspection Center" in 2013, which also passed the certification of the independent IECQ Laboratory . In terms of labeling, the specifications, performances, and precautions for usage of cathode material products provided by Aleees are listed in the Certificate of Analysis (COA) and Material Safety Data Sheet (MSDS) for customers to understand the safe operating methods of the products. A helpline is also dedicated to assist customers in obtaining necessary information. Actual Positive Impact: The obtaining of IECQ certification on independent laboratory benefits the improvement of product quality and credibility		Inspection Center established in accordance with ISO/ IEC 17025.		
stainable Development Strategy	The Company complies with local laws and international standards and proactively cooperate with the policies of the competent authorities. Actual Positive Impact: The Company protects stakeholders equity and create a fine company culture by adhering to local laws and international standards.	Safeguarding the stakeholders' equity and ensuring the compliance with social or economic regulations are the important responsibilities and legal adherence of all directors, managerial officers, and employees.	"Guidelines for Operating in Good Faith" , "Rules Governing Code of Ethics"		
Ethics and Integrity	Aleees has formulated the "Guidelines for Operating in Good Faith" and the "Rules Governing Code of Ethics" to regulate the responsibilities and compliance that shall be carried with by all directors, managerial officers, and employees. Potential Negative Impact: With the risks of breach of good faith and ethics, we emphasize honest operations and ethical behaviors and require all employees to adhere to the rules governing code of ethics in order to safeguard the Company reputation.	Honest business operation is the foundation of Aleees' company culture to strengthen the work ethics and professional competence of all employees.	"Guidelines for Operating in Good Faith" "Rules Governing Code of Ethics"		
Supply Chain Management	The procurement unit monitors closely the supply-demand changes and market information in the upper/down streams to determine supply disruption risks of raw materials. It also pays close attention to the safe inventory index and review the inventory and the subsequent import schedules at the weekly production-marketing meetings. By understanding the time and numbers of shortage in advance, we then promptly initiate responding procedures. Suppliers will be assessed according to their quality, prices, environment, safety, and sanitation. Those who pass the assessment and are approved shall be listed as qualified suppliers, to which the management operation shall be implemented afterwards. Potential Negative Impact: Regular monitoring on supply-demand changes and risks is required in order to take control and respond to supply-demand problems in advance.	We build partnerships with suppliers and keep taps on the impact on suppliers caused by serious natural disasters and accidents. We continue to put into practices the actions that may help counteract global warming, minimize petroleum dependence, reduce environmental loading, and lowering occupational safety and health risks through the supply chain. By seeking good strategic partners, the supply chain will be equipped with sufficient abilities to co-develop the technologies necessary for the next generations and more efficient in providing excellent products to customers for the cost-effective purpose.	Details are in the policies on the Company website: "Regulations Governing the Management of Suppliers' Sustainable Development" and "Guidelines for Operating in Good Faith"		
Communication with Stakeholders	Following the "P-D-C-A" (Plan-Do-Check-Act) management mode, each functional group regularly identifies stakeholders and collect/review the issues of their concern. Along with the drafted goal projects, information will be submitted at annual meetings. Potential Negative Impact: To ensure the risk management and crisis handling of the Company and to protect the Company image.	The Sustainability Committee of Aleees actively reviews the risks and opportunities faced by the Company and with a thorough risk management and appropriate crisis handling to take precautions as well as grasp opportunities that improve the operating mode. Simultaneously, the Company is able to achieve long-term risk management through the implementation of corporate sustainable development.	Annual convening of the Sustainability Committee for the discussion of stakeholders issues	Complaint Tel: (03) 3646 #81152 \ #81300 Sunshine/Appeal Mailbox (speak-up@alechem.com	
Risk Management	The Audit Department prepares the Company's annual audit plans based on risk assessment. The risk assessment takes Aleees' overall operating environment, controlling environment, and transaction patterns into consideration, assesses the degree of impact from various potential risks, and conducts regular and irregular audits of the Company's internal control system. The results of the audits are reported to the Audit Committee and the Board of Directors in order to implement the internal control and auditing system and to assist the Board of Directors and the management in ensuring the achieving of goals. Aleees is highly concerned about the issue created by climate change. Hence, aiming at climate change, the action plan constructed by the Sustainability Committee is divided into three steps: Awareness, Action, and Sustainability. Awareness is to identify the climate risks brought by climate change. Risks caused by climate change that an enterprise faces include the risks of supply disruption and disasters. The actions adopted by Aleees include adaptation and buffering. Also, we established the assessment tools to identify the related risks and opportunities, including: the survey of adaptation ability, the assessment of past climate impact , the assessment of future climate impact, the planning of adaptation measures, and the assessment of opportunities. Potential Negative Impact: Through risk management and crisis handling, we are able to create opportunities for the growth of the Company.	The Sustainability Committee of Aleees actively reviews the risks and opportunities faced by the Company and with a thorough risk management and appropriate crisis handling to take precautions as well as grasp opportunities that improve the operating mode. Simultaneously, the Company is able to achieve long-term risk management through the implementation of corporate sustainable development.	Annual convening of the Sustainability Committee for the discussion of stakeholders issues	Corporate Sustainable Development Mailbox (ESG@alechem.com)	
Calent Attraction and Retention	Each department proposes the overall performance targets as well as the needs for annual professional and occupational trainings at the end of every year based on Company operating goals, department key performance indicators, and department job responsibilities. In the meantime, the HR unit organizes the educational trainings on vocational management and general knowledge based on Company visions and business strategies to provide Aleees' employees comprehensive learning courses and to cultivate/train talents. Positive Impact: By providing comprehensive trainings and development opportunities, excellent talents will be drawn to onboard the Company. Potential Negative Impact: By maintaining employee involvement, we are to prevent the brain drain of professional knowledge.	Through the procedures of performance management, we hope to combine the Company's overall operating goals, department goals, and employees' work goals, which serve as the basis of the assessment and feed back for employee annual performance as well as the basis of the employee training development.			
Products and Services	A good quality handling process and information feedback system is the key for the growth of Aleees. Whenever customers raise questions, the system is able to quickly trace all detailed parameters of production. It can effectively capture every possible cause and adopt the DMAIC approach (Define, Measure, Analyze, Improve, Control), allowing the reformation team to improve the quality and prevent repeated malfunction, and as a result, enhance the product quality. Potential Negative Impact: The strengthening of quality management can improve customer satisfaction and market competitiveness. Continuous R&D of innovative products is required to meet market demands and stay ahead of competitors.	Aleees routinely conducts the survey of customer satisfaction to constantly improve according to customers' opinions and suggestions, endeavor to provide customers the best service, and gain customers' trust and loyalty.	Method of DMAIC of the Six Sigma (Define, Measure, Analyze, Improve, Control)		
Energy Management	In order to sustain the advocacy of energy saving and carbon reduction, Aleees has established its own energy performance indicators, energy-saving project planning, and setting of long-term energy-saving goals. Potential Negative Impact: Keeping up energy saving and carbon reduction is required in order to respond to the challenges of climate change.	The Company promises to take its core abilities as the foundation to mitigate air pollution, respond to the challenges of climate change, strive for the creation of efficiency in energy saving and carbon production, offer customers low-carbon materials and transportation services, and accomplish the goals of energy saving and carbon production with systematic energy management.	certified	ent System	
raining and Education	The four major focuses of Aleees' educational training are: General Functional Training, Management Functional Training, Professional Functional Training, and Self-development. Each department proposes the overall performance targets as well as the needs for annual professional and functional trainings at the end of every year based on Company operating goals, department key performance indicators, and department job responsibilities. In the meantime, the HR unit organizes the educational trainings on management and general functions based on Company visions and business strategies to provide Aleees' employees comprehensive learning courses and to cultivate/train talents. Actual Positive Impact: Providing various trainings and development opportunities helps to sharpen employee' skills and management ability and to attract excellent talents. Constant talent cultivation is required in order to prevent the brain drain of professional knowledge.	The purpose is to enhance the skills and management capability required to implement various duties and to stimulate the potential of employees when facing challenges. To create advantages in sustainable competitiveness and increase employee engagement as well as team-building, the potentials, energy, enthusiasm, and influence of our partners at work need to be explored constantly.	Trainings" and "Management Procedures of Performance and Appraisal"		
Customer Service	The specifications, performances, and precautions for usage of cathode material products provided by Aleees are listed in the Certificate of Analysis (COA) and Material Safety Data Sheet (MSDS) for customers to understand the safe operating methods of the products. A helpline is also dedicated to assist customers in obtaining necessary information. Potential Negative Impact: Providing detailed specifications and precautions for usage of the products can increase customer satisfactory. However, continuous R&D on products, that are safe and are aligned with market demands, is required to satisfy the ever-changing needs from customers.		ISO/IEC 17025 Testing Laboratory accredited		
rporate tainability	Note 1: Certificate of Analysis (COA)			70	



Material Topics	Evaluation M
Corporate Governance	Establishing the independent director system, performance evaluation of the Board of Directors, internal audits, and Goal: To enhance the efficacy of corporate governance and increase the scores in corporate governance evaluation. Procedures for Goal Tracking: Establishing the independent director system and the Audit Committee to strengthe Whether the stakeholder engagement affects the managing measures: Strengthening corporate governance throus stakeholders to ensure long-lasting development.
Financial Performance	 Recording and analyzing operating accomplishments based on the comparison of competition products, comparison Goal: To increase Company performance and profits. Procedures for Goal Tracking: Lowering costs by achieving various operating management, business analysis, and compete clause, trade secrets, as well as business-related confidentiality. Whether the stakeholder engagement affects the managing measures: Defending the advantage of competitivene business-related confidentiality.
Product Quality and Technology R&D	The specifications, performances, and precautions for usage of cathode material products provided by Aleees are list of the products. A helpline is also dedicated to assist customers in obtaining necessary information. Goal: To obtain independent laboratory certification and to improve product quality and credibility. Procedures for Goal Tracking: Establishing an inspection center, listing the specifications, performances, and pre- Whether the stakeholder engagement affects the managing measures: Guaranteeing product quality, providing in laboratory accreditation,.
Sustainable Development Strategy	Appeal mechanism and the corporate governance evaluation by TWSE. Goal: To comply with local laws and international standards and to protect stakeholders' equity Procedures for Goal Tracking: Complying with local laws and international standards and cooperating with the po Whether the stakeholder engagement affects the managing measures: Protecting stakeholders' equity and defended
Ethics and Integrity	Internal audits, Sunshine/Appeal Mailbox, Corporate Sustainable Development Mailbox, and Corporate Governance Goal: To create a well company culture with an emphasis on honest operations and ethical behaviors. Procedures for Goal Tracking: "Guidelines for Operating in Good Faith" and "Rules Governing Code of Ethics" Whether the stakeholder engagement affects the managing measures: Emphasizing honest operations and ethical
Supply Chain Management	Accordance with the assessments on quality, prices, environment, safety, and sanitation, the Supply Chain Sustainab Goal: To build a solid partnership in supply chains, reduce risks, and enhance efficiency. Procedures for Goal Tracking: Monitoring supply-demand changes and market information, focusing on material s enhancing efficiency in cooperation Whether the stakeholder engagement affects the managing measures: Maintaining partnerships in supply chains
Communication with Stakeholders	Identifying the sustainability issues concerned by stakeholders and the issues of the impact on the stakeholders whom communicating with stakeholders in order to reach the goals of sustainable development. Goal: To respond stakeholders needs with the P-D-C-A management model. Procedures for Goal Tracking: Formulating sustainable development strategies, identifying risks and opportunities image. Whether the stakeholder engagement affects the managing measures: Reviewing risks and opportunities and ensidevelopment through communication with stakeholders.
Risk Management	The Audit Department prepares the Company's annual audit plans based on risk assessment. The risk assessment take impact from various potential risks, and conducts regular and irregular audits of the Company's internal control syste and auditing system and to assist the Board of Directors and the management in ensuring the achieving of goals. Goals: To have a solid risk assessment and controlling mechanism, and to assure the accomplishing of goals. Procedures for Goal Tracking: The Audit Department prepares the Company's annual audit plans based on risk ass conducts regular and irregular audits of the Company's internal control system, and risk management and crisis hand Whether the stakeholder engagement affects the managing measures : Actively reviewing the Company risks and
Talent Attraction and Retention	 We set the working goals for Company's overall performance indicators (KPI), for departments (KPI), and for employed shall be distributed when both the Company KPI and Department KPI are met. By practicing the open performance a performance bonus for employee. Goals: To attract excellent talents to the Company. Procedures for Goal Tracking: Formulation of department KPI, professional and functional trainings, comprehensive trainings and operation.
Products and Services	Carrying on customer satisfaction survey annually Goals: In October, 2022, Aleees TW and a major European lithium battery manufacturer officially signed a contract competing capability in markets. Procedures for Goal Tracking: Procedures for quality handling, information feedback system, and the DMAIC me Whether the stakeholder engagement affects the managing measures: Carrying on customer satisfaction survey in
Energy Management	Pushing for energy-saving projects, accomplishing 1% of annual power-saving rate, and internally taking initiatives Goals: To actively save energy and reduce carbon, release environmental loading, and reach 1.05% of annual power Procedures for Goal Tracking: Performance indicators for self-dependent energy, planning on energy saving proje Whether the stakeholder engagement affects the managing measures: Promising to take its core abilities as the fe
Training and Education	Post-class examination and evaluation mechanism are used to measure the effectiveness of the courses. Those who fa Goals: To cultivate employees' skills and management ability; and to set up "Salary Management Measures" to impl along with foreign languages (e.g. TOEIC and JLPT) and professional certificates. Procedures for Goal Tracking: Four major focuses: General Functional Training, Management Functional Training goals of the Company and the needs of departments. Whether the stakeholder engagement affects the managing measures: Providing comprehensive learning courses
Customer Service	The specifications, performances, and precautions for usage of cathode material products provided by Aleees are list of the products. Through customer satisfaction and complaints, we proceed with feedbacks and understand the reason Goals: To provide specifications and precautions for safe usage and to increase customer satisfaction. Procedures for Goal Tracking: Understanding customers' demands by the product information listed in the docum services and maintain customer relationships. Whether the stakeholder engagement affects the managing measures : Non-stop communication with customers a is strengthened.

Evaluation Mechanism of Managing Policies

internal audits, and corporate governance evaluation

ommittee to strengthen the supervising function of the Board of Directors and to proceed with stakeholders' communication. rate governance through the operations of the individual committees, increasing the transparency as well as credibility, continuously commun

roducts, comparison of internal/external significant benchmarking performance, analysis of product trends, and present/future expectations f

business analysis, and long-term/short-term goals, expanding R&D resources, upgrading product positioning, and managing regulations gove

tage of competitiveness in innovative technology through the implementation of regulations governing non-compete clause as well as protect

ded by Aleees are listed in the Certificate of Analysis (COA) and Material Safety Data Sheet (MSDS) for customers to understand the safe op

erformances, and precautions for usage in the documents, following the ISO/IEC 17025 standards, and providing a helpline for consultation. quality, providing information in alignment with customers' needs, strengthening product safety, and establishing credibility through the in

poperating with the policies of the competent authorities. ers' equity and defending company reputation

prporate Governance Evaluation by TWSE.

operations and ethical behaviors and creating a well company culture

pply Chain Sustainability Management Principles and the suppliers sustainable development.

focusing on material supply, establishing supplier evaluation system, assuring the qualification of suppliers, proceeding with partnerships, red

hips in supply chains to ensure a stable supply that meet the quality requirements, reduce supply risks, and increase efficiency in cooperation. he stakeholders whom are affected by the operational activities of the Company; simultaneously reviewing our own process of development

sks and opportunities, and communicating with stakeholders via annual meetings to ensure risk management and crisis handling and to protect

opportunities and ensuring risk management through the P-D-C-A management model; and maintaining the company image as well as sustai

e risk assessment takes Aleees' overall operating environment, controlling environment, and transaction patterns into consideration, assesses internal control system. The results of the audits are reported to the Audit Committee and the Board of Directors in order to implement the in hieving of goals. hing of goals.

blans based on risk assessment, takes Aleees' overall operating environment, controlling environment, and transaction patterns into consideration ement and crisis handling. The Sustainability Committee constructs the action plans of climate change.

he Company risks and opportunities and perfecting the risk management and crisis handling to achieving the long-term risk management obje

(KPI), and for employees (DPI) at the beginning of every year, which then are assessed at the end of each year. A 4 to 12-month annual per open performance and appraisal system, we fulfill the performance management, effectively triggering the connection between goal achieve

ainings, comprehensive learning courses.

nsive trainings and opportunities for development so as to attract outstanding talents.

ally signed a contract of LFP cathode material licensing. We continue to strengthen the quality control and increase customer satisfaction as

, and the DMAIC method of the Six Sigma

satisfaction survey regularly for constant improvement and best services.

lly taking initiatives to increase efficiency in resources.

05% of annual power-saving rate in 2022. energy saving projects, setting of energy saving goals for the long run, and 1% of annual power-saving rate

core abilities as the foundation to mitigate air pollution and accomplish the goals of energy saving and carbon production.

courses. Those who fail shall be guided and tested once again until they pass. ent Measures" to implement reasonable and fair salary and encourage employees on the improvement of their professional skills, such as the b

nt Functional Training, Professional Functional Training, and Self-development; and organizing various professional trainings corresponding

nsive learning courses to cultivate employee skills and ability of management.

ded by Aleees are listed in the Certificate of Analysis (COA) and Material Safety Data Sheet (MSDS) for customers to understand the safe op understand the reasons behind.

In listed in the documents and via the helpline; and performing customer satisfaction survey as well as feedbacks from complaints to keep imp

tion with customers and satisfaction surveys to ensure that products meet customers' demands, customer satisfaction is increased, and custor

	Evaluation Result	Appeal Mechanism
nicating with		
from customers.		
verning non-		
ction over		
perating methods		
n. ndependent		
educing risks, and		
n.		
while		
		Tel for Complaints (03) 3646655
ect company		#81152 \ #81300
	The evaluation results indicate an excellent issue management.	Sunshine/Appeal Mailbox (speak-up@alechem.com)
s the degree of internal control		Corporate Sustainable Development Mailbox
		(<u>ESG@alechem.com</u>)
tion, and		
jectives.		
rformance bonus		
vements and		
well as the		
bonus distributed		
g to the operating		
,		
perating methods		
proving our		
omer relationship		





Supply Chain Management and

Customer Service







Supply Chain Management and Customer Service

Vision and Policy

Major Accomplishments

in 2022

Common Commitments Between Aleees and Suppliers

Observing all environmental protection and occupation safety and sanitation laws and regulations. Implementing environmental protection and occupation safety and sanitation management system as well as employee training. Concentrating on development and adopting energy saving products to cope with the crisis of global warming and to reduce the dependence to oil. Adopting low pollution technology and carefully selecting raw materials, products that can be recycled and suppliers to lower the burden to the environment.

Dedicating to the saving of various energies, increasing the rate of use of products and the cycling of wastes. Promoting green accounting system, enhancing enterprise sustainable development and fulfilling corporate social responsibility.

Building good communication and consulting channels.

Observing the code of ethical and honest behaviors.

4.1 Supply Chain Management >

Vendors in the supply chain are the important operating partners for the growth of Aleees. The number of suppliers that we have cooperated with in 2022 was 6% of material suppliers, 12% of equipment suppliers, and 82% of services suppliers and suppliers of other categories. Through close cooperation and appropriate planning, our Company is able to provide immediate, reasonable, and efficient mechanisms to run a smooth production and to quickly satisfy customer's needs. Hence, the overall supply chain efficiency is improved. Currently, the Aleees' way of managing and facilitating suppliers is based on the following processes.

Type of Supplier	Material Supplier	Equipment Supplier	Service Supplier	
Definition	Primarily phosphate acid, lithium salts, and iron and production auxiliary materials, such as fructose. The supplier for lithium salts is one of the top 3 merchandisers in the world. Iron suppliers is the biggest iron merchandiser in Northern Europe.	A relevant manufacturer who provides equipment required during the production process or controls temperature conditions in the environment.	A manufacture who provides techniques, spare parts, consumables, gas, and technical advising indirectly related to production.	
Ratio of Procurement Amount	6%	12%	43%	

Aleees Sustainability Re



A manufacturer who provides routine maintenance, lab test samples, and services that cannot be classified to the three types above.

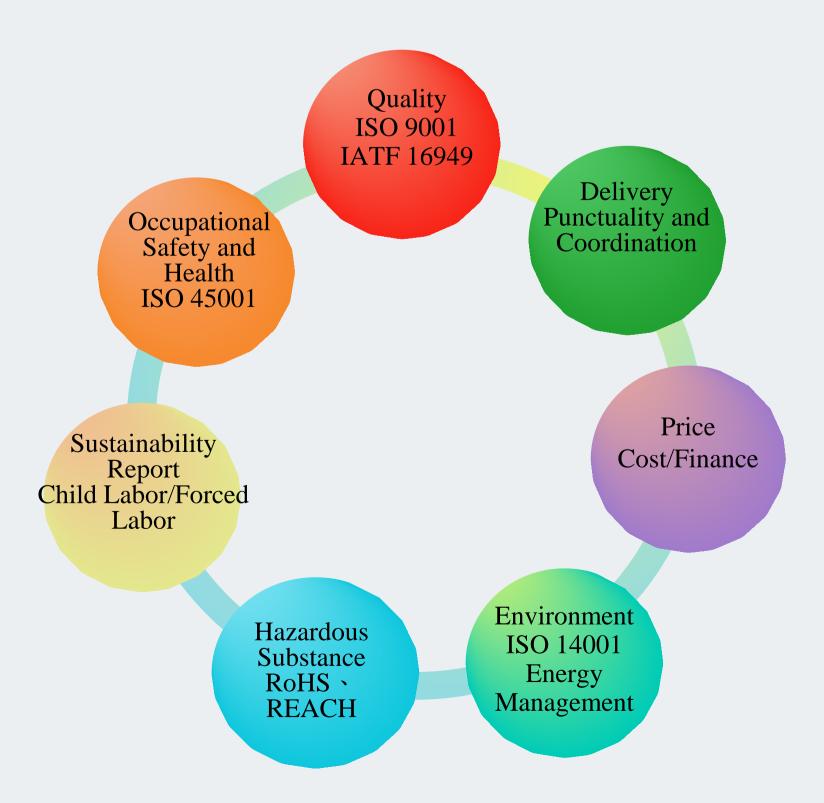
39%



The selection of a new supplier for raw materials requires accordance with various assessments of quality, prices, delivery, environment, safety and sanitation. Also, in order to become a supplier of Aleees, one shall meet the criterion based on the laboremployment relations and the occupational safety and health with the ESG evaluation mechanism as an assistance tool. Currently, new suppliers are being filtered by the standards of "Environment" and "Society". Vendors who are ISO 9000 and ISO 14001 certified are prioritized for selection. A supplier for raw materials was added in 2022, who did not have any situation of material or potential negative impact on both the environment and the society. Aleees upholds the idea of "Human Sustainable Living and Ecofriendliness" as the Company purpose and corporate citizen responsibility. In the supply chain system, the Company endeavors to take any action that is helpful to cope with global warming, to reduce the dependency of oil, to lessen the burden to the environment, and to decrease the risks of occupational safety and health. We are aggressively seeking for good strategic partners to equip the supply chain for sufficient capability in jointly developing the technologies needed by products in the next generation and, therefore, efficiently providing better products for customers and increasing the cost effectiveness.

New Supplier Evaluation

ESG Evaluation	Assessed Item	Number of Assessed Supplier	Percenta ge
	ISO 14001	1	100%
Environment	Energy Management	1	100%
	Hazardous Substance Management	1	100%
	Sustainability Report	1	100%
Social	ISO 45001	1	100%
	Child Labor	1	100%
	Forced Labor	1	100%



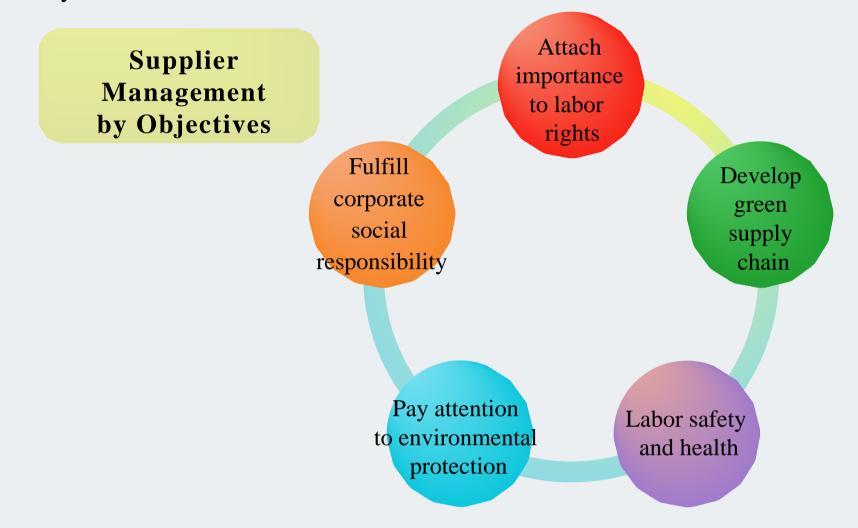
• Raw materials, commitment of product environmental protection, RoHS and REACH shall

• If the appraisal is failed, the qualification of a supplier will be terminated and listed as an

• Facilitating the supplier based on the results of auditing to ensure that it meets the requirement

Supplier Management by Objectives

In addition to fulfill our corporate social responsibilities, Aleees also realizes that the scope of corporate social responsibility has been expanded from the company itself to the entire supply chain. Regardless of the position in the supply chain, everyone shall always bear the responsibility. Aleees used to only control suppliers' quality, delivery, and materials used in products. Now, to extensively take the lead in facilitating suppliers' participation in social responsibility, Aleees formulated the "Measures for the Sustainable Development of Suppliers" in 2016 to jointly adhere to the promises on labor's rights, labor health and safety, honest business and ethics, and environmental protection, and to promote the balance as well as sustainable development in economy, society, and the ecology. Aleees promised to continuously improve the supply chain management system.



Continuously Improving the Supply Chain Management System

A key factor for Aleees to move towards the globalized market is to continuously improve the management of supply chain. In the face of the global market with various sectors, Aleees' principle of supply chain sustainable management includes that suppliers shall run the business based on ethics and honesty, endeavor to maintain the human rights of employees, and provide safe and healthy work environment. The Company also encourages suppliers to protect natural resources and to be responsible for the environment by avoiding the use of hazardous substances. We firstly send out questionnaires to suppliers in investigation of their measures in economy, environment, and society and then perform evaluations accordingly. From 2015 onwards, we have introduced the mechanism of supplier sustainable development assessment. As of 2022, a total of 3 suppliers were included in the evaluation. Through our relentless efforts in improving the supply chain management system, Aleees acquaints suppliers with our respect in corporate sustainable development as well as environmental safety system in hope that suppliers upgrade their performance measures and collectively attain corporate social responsibility.

Aleees Sustainable Development Management Structure

	Rating for Supplier Sustainable Development	
Object	Management Item	Rati
 Suppliers of raw materials Supplier of packaging materials 	 Economic – price, quality, ISO 9001, delivery, coordination Environmental – ISO 14001, emergency response, hazardous substance, greenhouse gas (GHG), energy management Social – ISO 45001, fire safety, labor's rights, child labor, occupational safety and health, ethical regulations, sustainable development 	1.Execute aire 2.Return e status 3.Assess

Results of the 2022 Suppliers Corporate Sustainable Development Evaluation

The supplier evaluation table is divided into three aspects, economy, society, and environment. The economic aspect includes the status of ISO 9001, delivery, and coordination. The environmental aspect reviews on the corresponding measures of ISO 14001, emergency response, and the introduction of hazardous substance. The social aspect focuses on level of compliance with ISO 45001, fire safety, labor's rights, child labor, and sustainability report.

The suppliers evaluated this time all met the economic standards. A majority of the suppliers reached the environmental standards. Some of the suppliers were not qualified for the social standards due to small scales or nature of agency traders; nonetheless, they did not have significant or potential negative impact in the environmental and social aspects. It is a first phase for the evaluation on the representative of suppliers in order to understand the status of sustainable management of the vendors in the supply chain. Subsequently, it will be continuously defined as the annual assessment. The evaluation scores will be included in the annual supplier evaluation. The rewards and punishments measures will be taken based on the evaluation results.

Sustainability Index Evaluation	Assessed Item	Number of Firms	Standards Compliant
	ISO 9001	3	3
Economic	Delivery	3	3
	Coordination	3	3
	ISO 14001	3	3
Environmental	Energy Management	3	3
	Hazardous Substance	3	3
	Sustainability Report	3	1
Cosial	ISO 45001	3	2
Social	Child Labor	3	3
	Forced Labor	3	3

Note: Firm that are in smaller scales or are agency traders have not yet facilitate a management system, to which the Company have actively promoted.

Future Rewards and Punishments Measures Taken Based on the Evaluation Results of the "Supplier Rating Assessment Table" are as following:

Most of the suppliers met the criterion of economic, environmental, and social aspects and scored above 80, among which two suppliers scored 100 and three scored 70. Suppliers that did not score more than 80 are mainly because they have not launched a management system due to small scales or nature of agency traders according to the Company's evaluation. In terms of environmental and social aspects, this type of suppliers did not have incidents of forced labor, child labor hiring, and fines for violation of prohibited use in hazardous substance and of environmental protection laws in 2022. No assistance measures or improvement plans are necessary to be executed as of yet after evaluation.

Score	Reward
90~100	Increasing the am inspection exem
80~89	No rewards nor pu
60~79	Executing suppli plans
59 and below	Terminating supp improvements with Evaluations shall who pass the evaluations suppliers once aga

ing Practice

nte supplier questionn n supplier performanc

s and review results

ds and Punishments Mechanism nount of annual orders or may consider mption punishments lier assistance measures and improvement

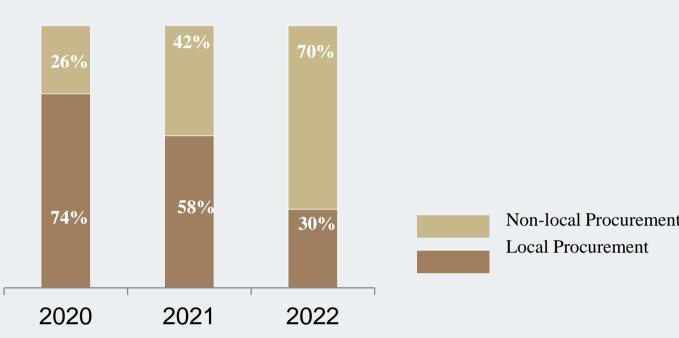
oplier qualification and notifying to make ithin a limited time period.

ll be conducted after improvements. Those evaluations may then become the qualified gain.

Taiwan Procurement 1

Suppliers are important partners for the operations of Aleees. By adopting the Taiwan purchasing strategy, we are able to reduce the energy consumed by shipping various raw materials as well as the emission of greenhouse gases and improve the efficiency of resource usage. It also helps the economic development of the country where the material is purchased from. Over the years, the amount of raw material, subcontracting, consumables and equipment purchased from the local suppliers by the Company's production base in Taiwan was averaged to over 50%.

Aleees' achievement rate of local procurement made in Taiwan in 2022 was 30%, a decrease of 28% comparing with 2020. The main reason is that the ordering demands increased, resulting in an increase in the non-local materials procurement.



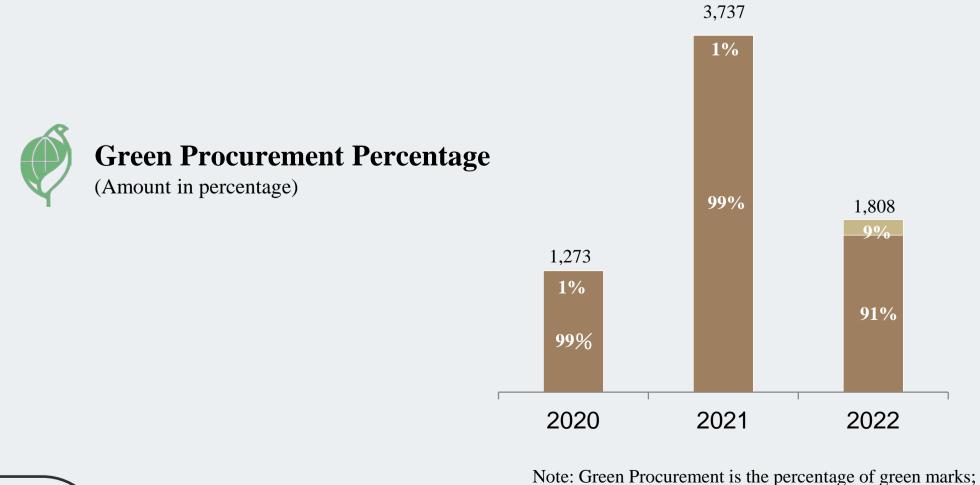
Taiwan Procurement Percentage (amount in percentage)

Green Procurement

Green procurement is one of the sustainability issues that Aleees places importance on. Apart from implementing green procurement measures, we hope to exert an influence on the supply chain to follow. As we continue to respond to the green trends of environmental protection in 2022, a high volume of total green procurement is maintained and drastically increased.

Measures for Green Procurement

- Using products with energy-saving labels and green marks: $\langle \rangle$
- > Setting up LED power-saving lighting devices to enhance the efficiency in lighting system.
- \succ Renting environmental-friendly photocopiers, utilizing recyclable photocopier paper to reduce environmental impact. The consumption on photocopier paper is gradually decreasing year by year as the Company has fully used electronic forms.



Note: Green Procurement is the percentage of green marks; whereas Power-saving Lighting Devices is the percentage of energy labels.



Item	Category	Explanation	2020	2021	2022
	Photocopier paper	Recycled paper with green marks	2	19	27
Green	Usage of green packaging/packaging materials (cartons and pallets	Recyclable	1,227	3,669	1,575
Procurement	Recycled tissue paper/wiping paper	Dissolvable	43	57	70
	Upgraded equipment system and setup of variable-frequency drive	Enhancing efficacy	-	-	-
Power- saving Lighting Devices	Lighting tubes and devices	LED	1	10.8	163.7
Total			1,273	3,756	1,835

Recycling and Reusing of Supplier Packaging Materials: $\langle \rangle$

> The consumables of raw materials used in production (barrels and tanks) are recycled by suppliers to decrease the costs of new purchasing and reduce the generation of wastes. Approximately 430 barrels were consumed in the purchasing of raw materials in 2022, in which NT\$430 thousand of barrel costs were saved.

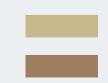
Item

Recycling of Packaging Consumables (Barrels and Tanks)

- Upgrading the Efficiency of Equipment System : $\langle \rangle$
- > Using equipment or setting up variable-frequency drive to enhance efficacy, minimize damages, and lowering expenditures in electric bills.

Routinely Inspecting Electricity Equipment: $\langle \rangle$

- > Inspecting and maintaining equipment on a regular basis to ensure electrical safety and reduce power consumption caused by inefficiency.
- \succ Calculating the optimal contract capacity to lower the expenditures in electric bills.



Power-saving Lighting Devices **Green Procurement**

Unit: NT\$ thousand

Unit: NT\$ thousand

2020	2021	2022
270	440	430

4.2 Customer Service

As a green new energy company, Aleees always insists on the principle of "human-oriented and customer first" to be the mission of services. For many years, via the friendly collaboration with the customers, Aleees has deeply recognized that the basis of long-term development is to provide to customers high quality, high efficient and overall technical support, and to become the forever friend and partner with the customers. In order to offer to customers the most satisfied technical support and after-sale service, Aleees provides an overall technical support and service to ensure that the demand of technical support and service by the customers is met, and to maximize the value for customers by growing together with them.

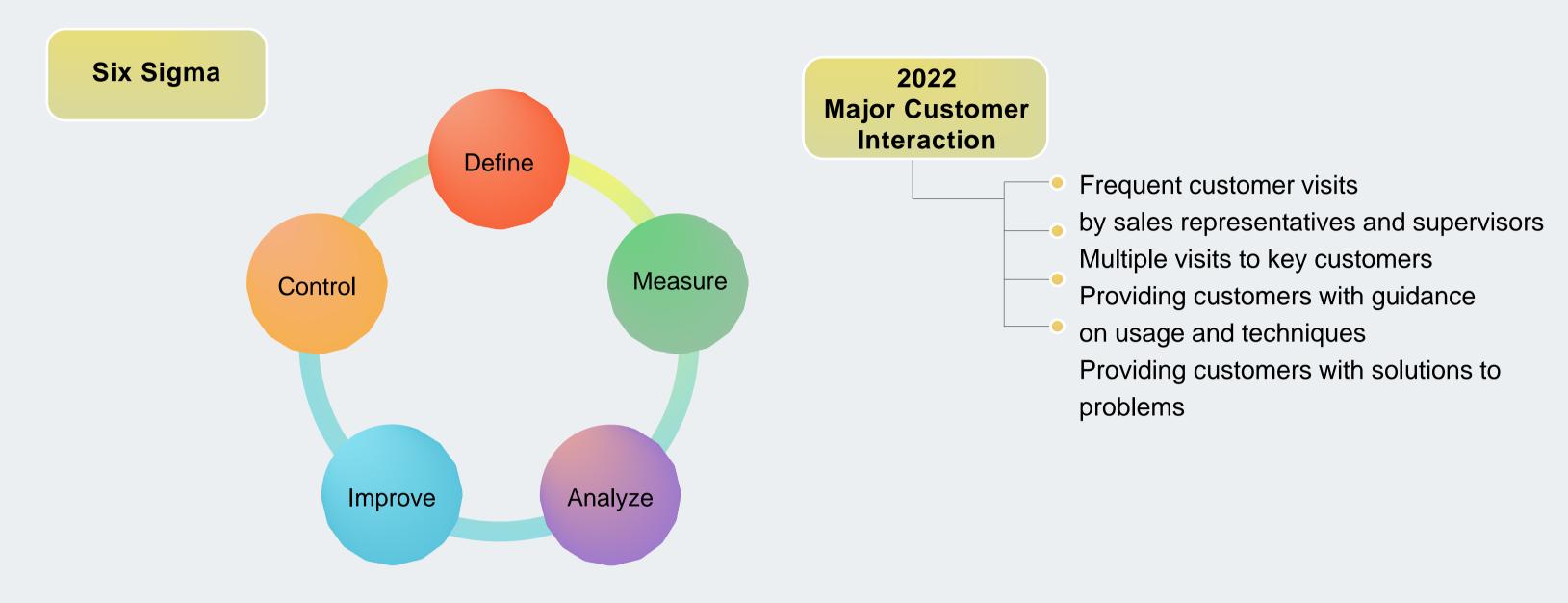
Aleees Products and Services

Before-sale	Technical interchange with customers.
During sale	Helping customers to resolve various problems incurred during the use of products.
After-sale	Setting a "24-hour Service Line" and providing field support as well as emergency service.

Respecting and understanding customers, Aleees is their friend and partner forever. We also insist on providing the products and services that exceed the expectation of customers. We provide customers the necessary technical support or on-site technical guidance, assist customers to diagnose problems, and empower customer products and technology an advantageous dominance through non-stop innovation on R&D techniques. Through the integration of the various resources in the supply chain, we help customers seek their customers and sustain a long-lasting cooperation.



Aleees utilizes the improvement method of the Six Sigma, which is Define (D), Measure (M), Analyze (A), Improve (I), and Control (C), to continuously sharpen product quality, reduce cycle period, increase productivity, improve production capacity and manufacture output, minimize defect rate, and boost product credibility as well as customer satisfaction.



Customer Satisfaction

In order to satisfy customer's dynamic needs and to create values for them, Aleees' regional sales representatives take the initiative to frequently visit the existing customers, and to develop new customers via related information. In addition, it routinely conducts the survey of customer satisfaction in accordance with the "Customer Satisfaction" Management Procedure". A review meeting will be held after the data is compiled. Aiming at the dissatisfying items, the Company requests the associated departments to come up with the solutions for improvement and offers timely feedback regarding the suggestions from customers to maintain a long-term and good cooperative relationship with customers.

Aleees performs the customer satisfaction survey annually, including the professionalism and attitude of business representatives, quality, technical support, delivery, and after-sales services, to make constant improvements targeting the opinions and recommendations raised by customers. We are committed to provide customers the best service to attain customers' trust and loyalty.

The level of customer satisfaction in 2022 scored 88.22, a decrease comparing with the 94.08 in 2020. The main reasons are that a delayed delivery occurred due to material fluctuation in 2022 and a malfunction occurred due to spacers found in products. Nonetheless, Aleees is highly recognized by customers for its stability and consistency of the overall products. The good quality handling process and the information feedback system are key to Aleees' growth. Whenever customers raise questions, the system is able to quickly trace all detailed parameters within the production, effectively capture every possible cause, adopt the DMAIC approach, allow the team of improvement to improve the quality, prevent repetitive product malfunction, and as a result, enhance product quality.



With our starting point from customer service, profound insight in the market demands, unremitting pursuit in details, Aleees' services have always stayed ahead of the curve. Having thorough R&D teams and technical support groups, we build a perfect service team for customers, which empowers Aleees' further development and growth. We have relentlessly made efforts in product quality, technical support, and after-sale services, endeavoring to research and develop steadier, safer, more environmentally friendly, and high effectiveness products for customers.



Number of Customer Complaint Customer Satisfaction on Cathode Materials (Score)



Protection of Customer Privacy

In order to maintain the competitive advantage of the innovative technical capability and to ensure the interest of all stakeholders, Aleees especially protects and controls intellectual property and confidential business information. We have specified the rule of business competition avoidance and the management procedures and measures for the trade secrets and business-related confidential information. In 2022, the Company conducted trainings and advocacy to employees more than 19 person/time and performs non-scheduled inventory and audits on trade secrets.

Employees in Aleees are liable to keep the confidentiality regarding the learned organization operation, business, customer's confidential information, and business secret during the working period. They shall not arbitrarily disclose any of those information to the third parties and directly or indirectly use them for the benefit of employees or the third parties. In the event of any violation, in addition to the punishments in accordance with the rules of work, code of practice, announcements, and related regulations of the organization, the individual shall also compensate the organization all losses and damages caused by the breach of agreement. Benefits received accordingly is considered to be the damage to the Company. Our Company exercises the best practices to protect the information provided by customers to ensure the privacy of customers. Hence, no complaint was filed by customers regarding the invasion of privacy and the loss of data during the period of this report. There was no complaint regarding the invasion of privacy and the loss of data in 2022. All customer information has been appropriately secured to prevent data breach. Customer inquiries and requests have been responded to in a mission-oriented manner.





Employee Welfare and Development



Employee Welfare and Development



Vision and Policy

A company cannot run by itself without people. However, it is the quality but not quantity that makes a company survive sustainably. "Enhancing the quality of people" is the core development in our human resources. We cultivate talents and characters from various aspects. A talent is expertise and skills; whereas a character is moral quality. We foster ethics and social care of employees from human souls and behaviors.

5.1 Human Resources >

The statistics of this report is based on the main operations of Aleees TW and Aleees SH. Up to the end of 2022, the total number of employees is 153. Currently there is no labor union yet. The employment agreements were signed by all employees to protect employees' rights of work. Aleees completely adheres to the Labor Standards Act and dose not hire child labors.

■ Aleees' Manpower Structure in 2022

C			Number of I	People	Percenta	ge
Category			Male	Female	Male	Female
Company Name	Number of	Employee	113	40	100%	100%
	Contract	Full-time	112	40	99%	35%
	Туре	Part-time	1	0	1%	0%
Aleees TW	Employee	30 years old and below	16	13	14%	12%
	of the	31-50 years old	89	25	79%	22%
	Company	51 years old and above	8	2	7%	2%
	Contract	Full-time	0	0	0%	0%
	Туре	Part-time	0	0	0%	0%
Aleees SH	Employee	30 years old and below	0	0	0%	0%
	of the	31-50 years old	0	0	0%	0%
	Company	51 years old and above	0	0	0%	0%
		30 years old and below	10	6	62.50%	61.54
	New Employees	31-50 years old	26	7	29.21%	28.00
	Linployees	51 years old and above	3	0	37.50%	0
		30 years old and below	4	3	25%	23.07
	Departed	31-50 years old	14	4	15.73%	16
	Employees	51 years old and above	0	1	0%	50

Note: Ratio of New Employees and Departed Employees: Number of new/departed employees for the current period (minus number of new employees for the current period who left the Company during the same year) / Total number of employees at the end of the current year The calculation is based on gender and age, respectively.

Corporate Sustainability

Note: Number of new employees - Number of departed employees for the current year Note: Number of departed employees - Number of new employees for the current year

Aleees Sustainability Report

■ Ratio of Local Residents Employed as Senior Management in 2022

Factory	Local		Non-lo	Non-local		Total	
Gender	Male	Female	Male	Female	Male	Female	Regardless of Gender
Taiwan	100%	100%	0%	0%	100%	100%	100%
China	0%	0%	0%	0%	0%	0%	0%

Note: Senior Management refers to the managerial level and above.

At the end of each year, the head of each department is obligated to examine the manpower needs for the following year based on the goal of business operation, annual operation plan, and the overall development. After evaluating the deployment of current manpower, they then submit request for necessary personnel. The human resource department will disclose the job vacancy information via various channels of employment and commence recruitment. The recruitment procedure is based on the fair, just, and open principle in selecting the appropriate talents in order to find the right person for the right position. Aleees hires employees according to experience and expertise and does not consider differently on the basis of political party, race, gender, gender orientation, and marital status. The percentage of new employees was 3.23% in 2022, in which no incidents of violation of human rights or discrimination occurred when hiring employees.

Non-employee Workers

Through our company operations in 2022, Aleees has demonstrated our promise in the ESG values. We strive for the creation of values in Taiwan and the practices of the mission through diverse cooperation. In terms of non-employee workers, we coordinate closely with dispatched workers, cleaning staff, security guards, and contractors/suppliers with a co-existence and co-prosperity spirit to build an economic ecosystem of multiple cooperation. Not only does it ensure the smooth management of our work, but also embodies our care in social values. In the meantime, we pay close attention to the salary level of non-workers and ensure their participation in our mutual efforts under reasonable conditions. The process not only displays our respect for diversified values, but also our commitment towards co-existence and co-prosperity.

No.	Non-employee Worker	Total Number of People in 2022	Type of Work Performed	Name of Contract	Whether the Remuneration is Higher than the Minimum Wage
1	Dispatched Personnel (Note 1)	397	Performing the works relevant to production at the production unit	Manpower Dispatching Contract	The remuneration for services is provided in accordance with the contract, in which the contract
2	Cleaning Personnel 14 (Note 2)	Performing cleaning duties of the factory premises	Cleaning and Maintenance Entrusted Contract	offer is calculated on a monthly basis. Therefore, the remuneration is higher than the local minimum wage	
3	Security Guard (Note 3)	2	Performing the access security management of the factory premises	Security Guard Service Standard Form Contract	(NT\$25,250) for the current year (2022) based on based on result of the total remuneration per year divided by the number of people per year.
4	Contractor/Sup plier	stage, the construction sources the services or		Purchase Requisition/Sup plier Contract	Contractors are project-oriented and their working hours in the factory are not fixed. Therefore, contractors are not considered the executors with significant proportion in performing organizational activities.

Note 1: The total number per year is calculated by the total number of dispatched persons at the end of each month times 12 months. Note 2: The requirement per day is 14 persons according to the contract. Note 3: The requirement per day is 2 persons according to the contract with a shift system of 10 hours per shift.

Industry-academia Collaboration

Aleees has always dedicated itself to the industry-academia collaboration with national universities and colleges that conduct research and development on lithium batteries. Apart from providing resources to academic departments for prospective development on lithium battery technology, we assist them through industry-academia collaboration in cultivating professionals in lithium battery technology. Meanwhile, we also arrange enterprise visiting projects with academic units to acquaint students with the Company development, benefit students in their future careers, increase students' willingness of onboarding the Company after graduation, and expand the recruitment channels of the Company. A total of 1 industry-academia collaboration project was on-going in 2022. The teams in execution include National Taiwan University of Science and Technology and National Taiwan University.

🖌 Turnover Rate

In the event that an employee submits for resignation, the respective department head and the human resource department will conduct a face-to-face interview to understand the reason of resignation, provide the care and inviting to stay, and propose internal job rotating opportunities.

Since 2018, Aleees has been actively adjusting and transforming according to the layout of customer markets, deployment of manpower in R&D goals, and the renovation of factory in order to meet the advanced products of customers, We also promote and set annual KPI goals, which come with a performance bonus upon achieving. We are honored to have signed supply agreements with important overseas customers in 2019. In terms of remuneration, we have launched a bonus mechanism to encourage employees in sharpening their foreign language abilities and planned various remuneration mechanisms of technical and functional skills.

In continuance of 2021, Aleees promotes the goals of product quality enhancement and expansion of overseas customers in Europe, the U.S., Japan, and Korea. While facilitating the growth of employee skills, we maintain employee stability. With the COVID-19 pandemic easing in 2022, the planning of the remuneration mechanism for employee professional certificates, and the improvement in work environment, the overall turnover rate in 2022 was 16.99%. In the future, Aleees will make more efforts in the working environment and conditions for employees to reduce the turnover rate.

5.2 Employee Welfare >

Employees are always the biggest assets of Aleees. We hope to attract superior talents through a market competitive salary system to join our team. We also endeavor to provide a superior working platform and challenging missions to cultivate and lead a group of excellent talents who recognize the mission, vision, and core value of the Company and jointly move towards the goal of success.



The salary scale of Aleees is based on educational and working backgrounds, professional knowledge and skills, individual performance, and prevalent market rate. There is no different treatment in terms of gender, race, religion, politics, and marital status. The starting salary ratio for both female and male is 1:1. Moreover, the starting salary of new comers is higher than the regulatory basic wage. The ratio of basic personnel and the local minimum wage is 1:1. Aleees actively participates in enterprise salary surveys conducted by public and private sectors to ensure that our Company provides a salary level that is competitive. market

Our Company has collected the data in terms of the type and gender of employees in each operational location and compared with the local basic salary scale of the respective location, as well as the salary ratio between male and female. It is difficult to find the associated professional talents in the market. Therefore, it is required to offer a salary scale better than the market rate. However, the talents in this profession with enriched experience and engineering background are mostly male, resulting in the gap of the salary scale between the genders.

Disclosure of the Annual Total Compensation Ratio

- Annual Total Compensation Ratio in 2022: 347.93%
- Change in Annual Total Compensation Ratio from 2021 to 2022: 705.8%

Note 1: The annual total compensation ratio = Annual total compensation for the organization's highest paid-individual / Median annual total compensation for all of the organization's employees (excluding the highest-paid individual)

Note 2: The change in the annual total compensation ratio = "Percentage increased in annual total compensation" for "the organization's highest-paid individual" / Median "percentage increased in annual total compensation" for "all of the organization's employees excluding the highest-paid individual" Note 3: The calculation is based on the on-the-job employees in 2022 (excluding personnel that is on leave without pay, newly joined in the current period, and departed). Note 4: The calculation of the change in annual total compensation ratio is based on the on-the-job individuals throughout 2021 and 2022.

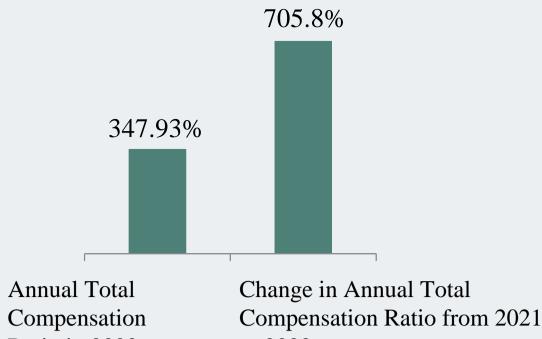
Category of Position		Male	Female	Ratio of Basic Re muneration of Fe male to Male	■ Male	Female
	Professional Level	2.10	2.34	1.11		
	Technical Level- Indirect Employee	2.49	2.19	0.88		
Aleees TW	Technical Level- Technician	2.20	1.74	0.79		
IVV	Management Level/Basic	2.71	-	No female basic le vel manager		
	Management Level/Middle	2.95	2.32	0.79		
	Management Level/Senior	4.34	4.08	0.94		

Note 1: All employees are permanent employees. There are no temporary employees nor employees without guaranteed hours. All employees are full-time except for one part-time employee. The abovementioned is in accordance with the employment contract. The number of employees is calculated by the number of full-time and part-time employees exported from the human resources system. The record date was December 31, 2022, of which the number of employees is taken for calculation. Note 2: The total amount of salary (remuneration, excluding overtime and bonus) is the calculation basis of the salary disclosure in this report.

Note 3: The minimum wage (NT\$25,250) for 2022 of Taiwan Labor Standards Act is the base. Note 4 : Ratio of basic salary of women to men was calculated as the male being base 1

Performance Management

Aleees has formulated the "Management Procedures of Performance and Appraisal" to set the goals of "Company Overall KPI, Department KPI, and Employee DPI" and to conduct evaluation at year end. Department KPI is the major goal for the department this year. A performance bonus worth 2-6 months will be provided upon achieving the goals. The performance and appraisal system is used to implement performance management and effectively motivate employees to reach goals and associate it with performance bonus. The Department KPI is calculated separately from the bonus received by the Company Overall KPI. Regardless of gender and age, we hope to combine the Company's overall operating goals, department goals, and employees' work goals through the procedures of performance management and use them as the basis of the assessment and feedback for employee annual performance as well as the basis of the employee training development.



Compensation Ratio in 2022

to 2022

Based on the Company Overall KPI, Department KPI, and Employee DPI. Setup of Annual Target Supervisor assessment, results allocation (based on the evaluation of occupational competency certification, work goals, and work behaviors), and performance interviews. Mid-year

> Organization, department, and position changes. Revision of department goals and employee goals.

Supervisor assessment, results allocation, and performance interviews.

Percentage of Employees Receiving Regular Performance Reviews in 2022

Gender	Ma	ale	Female			
Category	Number of People	Percentage	Number of People	Percen		
Total Number of Employees	112		41			
Technical Level – Direct Personnel	30	26.79%	0			
Technical Level – Indirect Personnel	34	30.36%	15	36.		
Management Level – Direct Employee	31	27.68%	13	31.		
Professional Level – Indirect Personnel	17	15.17%	13	31.		

Gender	Ma	le	Female		
Category	Number of People	Percentage	Number of People	Percer	
Total Number of Assessed Employees	101		38		
Technical Level – Direct Personnel	30	100%	0		
Technical Level – Indirect Personnel	34	100%	15	1	
Management Level – Direct Employee	30	96.77%	12	92.	
Professional Level – Indirect Personnel	7	41.18%	11	84.	

Note 1: Technology - Direct Personnel receives work performance assessment monthly.

Note 2: Direct personnel receives work performance assessment monthly; whereas indirect personnel receives KPI performance assessment annually. The evaluation includes all permanent employees (excluding employees who fail to pass the assessment during probation period and who serve the Company for less than three months).

Note 3: Percentage of Performance Assessment: Number of assessed employees of each category (minus the employees who fail to pass the assessment during probation period and who serve the Company for less than three months) / Total number of assessed employees.

The calculation method is based on gender and the occupational category of the performance assessment. Note 4: The number of male Professional - Indirect personnel being assessed is lower mainly because the number of employees, who are new and have served for less than three months, is higher.

Assessment

Setup of

Annual

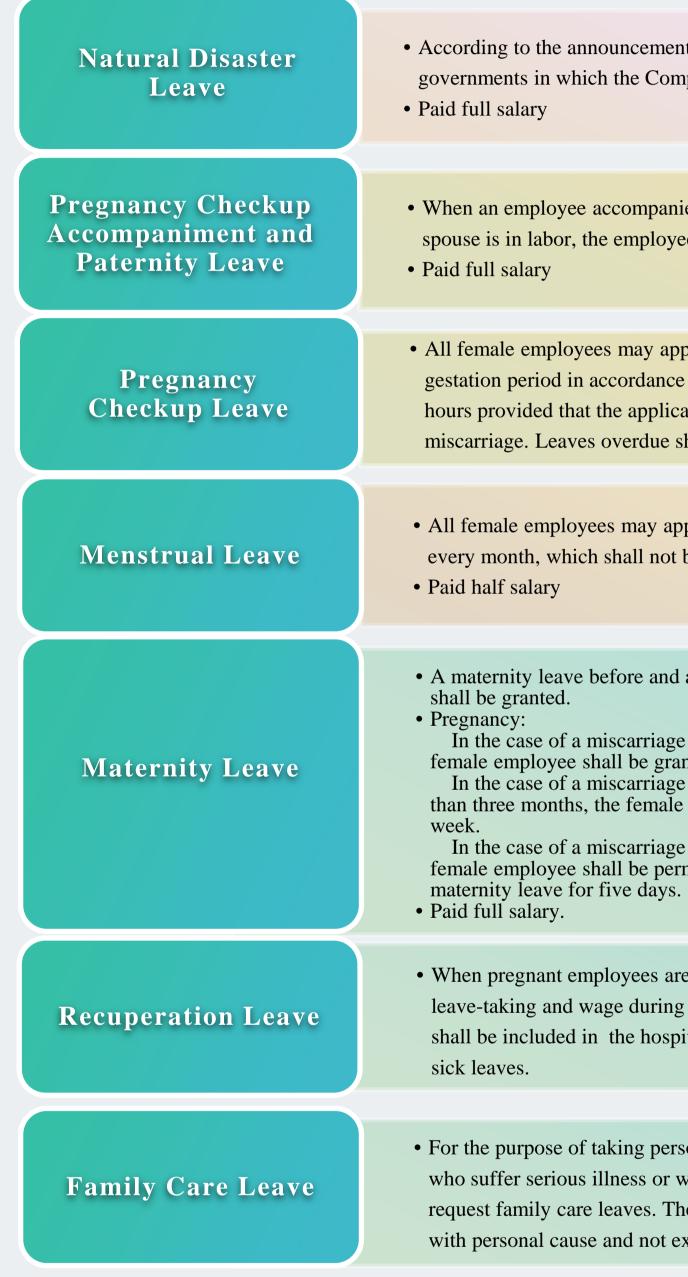
Target

Year-end

Assessment

Leave System

Aleees offers a leave plan that is better than its competition and the Labor Standards Act. In addition to offering various leave days to the employees in accordance with the law, new employees after three months of employment shall receive a probational assessment and shall be given 3 days of annual leave after half year of employment. In the event when an employee encounters the situation of childcare, military service, or having catastrophic illness that requires a long leave, he/she may apply for unpaid leave and request to resume the post afterwards.



0% 5.58%

.71% l.71%

0% 100% 2.31% ..62%

• According to the announcement by the department of personnel of city governments in which the Company locates or the employees reside • When an employee accompanies his/her spouse for pregnancy checkups or such spouse is in labor, the employee shall be granted eight days off. • All female employees may apply for pregnancy checkup leaves during the gestation period in accordance to the laws. Leaves may be applied separately in hours provided that the application is completed prior to birth-giving or miscarriage. Leaves overdue shall not be granted. Paid full salary. • All female employees may apply for a one-day menstrual leave every month, which shall not be included in the 30-day sick leaves. • A maternity leave before and after childbirth for a combined period of eight weeks In the case of a miscarriage after being pregnant for more than three months, the female employee shall be granted a maternity leave for four weeks. In the case of a miscarriage after being pregnant for over two months and less than three months, the female employee shall be granted a maternity leave for one In the case of a miscarriage after being pregnant for less than two months, the female employee shall be permitted to discontinue work and shall be granted a • When pregnant employees are diagnosed by a physician as needing to recuperate, their leave-taking and wage during the period of medical treatment, care, or recuperation, shall be included in the hospitalized sick leaves in accordance with the regulations of • For the purpose of taking personal care for family members who need inoculation,

who suffer serious illness or who must handle other major events, employees may request family care leaves. The number of this leave shall be incorporated into leave with personal cause and not exceed seven days in one year.

Unpaid Parental Leave

With respect to the needs of parenting, the employee can apply for unpaid leave before the baby is three years old. The longest period of leave is two years. Based on the number of employees who took parental leave during 2020 and 2022 and were still on the job in 2022, there were 1 male and 1 female employees entitled for the unpaid parental leave in 2022. Upon completion of the unpaid parental leave, the Company provides related training courses for such employees to familiarize themselves with the current situation of the positions in order to ensure a smooth resumption of post.

Item	202	20	2021	l	2022	
	Male]	Female	Male F	emale	Male	Female
(Current Year) Total Number of Employees Entitled for Parental Leave for the Current Year	3	2	5	0	1	1
(Current Year) Total Number of Employees Actually Utilized Parental Leave	0	2	1	0	1	1
(Current Year) Number of Employees Applying for Reinstatement of Unpaid Parental Leave A	0	1	1	0	0	0
(Current Year) Number of Employees Reinstated from Unpaid Parental Leave B	0	1	1	0	0	0
(Previous Year) Number of Employees Reinstated from Unpaid Parental Leave C	1	0	0	1	1	0
(Previous Year) Number of Employees Worked for One Year Since Reinstateme nt of Unpaid Parental Leave D	1	0	0	1	1	0
Annual Reinstatement Rate (B/A)	0	100%	100%	0	0	0
Retention Rate (D/C)	100%	0	0	100%	100%	100%

Note 1 : Annual Reinstatement Rate = (Current year) Total number of employees who actually reinstated after unpaid parental leave B / Total number of employees who apply for reinstatement after unpaid parental leave A X 100%

NOTE 2 : Retention rate = (Previous year) Total number of employees retained for one year after reinstatement from unpaid parental leave D / (Previous year) Total number of employees who actually reinstated after unpaid parental leave C x 100%

Insurance and Retirement Plan

The employees in Taiwan are provided with labor insurance and national health insurance in accordance with the law. In addition, they are provided with group comprehensive insurance, which covers life insurance, casualty insurance, medical insurance, and cancer insurance to protect the work safety and life of employees. Our Company also offers an optional self-paid family member group insurance to employees, extending the protection to the family. The social insurance for employees in China are provided in accordance with the respective local laws.

Aleees appropriates pensions for employees based on the respective local retirement system. The Company accurately calculates pensions each year by hiring professional accounting consultants to ensure the appropriation of sufficient funds and protect employees' right of receiving pensions in the future.

Region	Pension Plan	Pension Contribution as Proportio Emp n of Compensation	ployee Participation in Pen sion Plan
Taiwan	New pension scheme ¹ Personal pension account	Employer 6% Employee 0% ~ 6%	100%
China	Endowment insurance ² (employee account)	Employer 21% Employee 8 %	100%

Pension Scheme

Note 1: New Pension Scheme : Employers monthly contribute 6% pension to employees' personal pension accounts. Employees may contribute 0%~6% to individual retirement accounts by choice.

Note 2: Please refer to the Annual Report of the Company for the relevant expenditures and expenses of employee welfare.

Aleees routinely discloses the status of employee welfare expenditures at Shareholders' Meetings and Annual Reports. In 2022, the employee welfare expenditures of Aleees was NT\$235,670 thousand; the recognized pension cost was NT\$6,220 thousand. Aleees injects appropriate resources in employee welfare to facilitate employee retention as well as talent recruitment.

Human Rights Management

In the "Employee Code of Practice" and "Rule for Sexual Harassment Prevention" Aleees has explicitly stated the protection of human rights. In addition to clearly stating the prohibition of the use of child labor, the Company shall not discriminate or unfairly treat job applicants or employees to based on their race, religion, political party, sex, age, marriage, appearance, physical or mental disability when recruiting, screening, hiring, appraising, or promoting. In 2022, there was no appeal or legal matter related to human rights, nor was there hiring of child labor who did not meet the minimum age of employment. Furthermore, the Company holds courses on human rights advocacy to enhance the awareness of employees on human rights.

In addition to the requirements of the basic laws and regulations, the "Employee Code of Practice" of the Aleees clearly stipulates the protection of human rights including the freedom of employment, the humanitarian treatment, non-discrimination, and sexual harassment prevention. We also organize training courses on human right annually for newly-hired employees to acquaint them with their rights as well as the policies and measures of corporate social responsibility.



I. II. II. IV

- I. No one shall sexually harass others.
- II. Say NO to sexual harassment.
- III. Report immediately in case of sexual harassment.
- IV. Be more considerate to make the society in harmony.

Human Rights Policy

Employees are our most important assets. Respecting human rights and creating a dignified working environment are crucial to us. Therefore, the entire management level of the Company unanimously agree to comply with "The United Nations Universal Declaration of Human Rights", "The United Nations Global Compact", "The United Nations Guiding Principles on Business and Human Rights", the "ILO Declaration on Fundamental Principles and Rights at Work", the "Guidelines for Multinational Enterprises on Responsible Business Conduct" by the Organization for Economic Co-operation and Development, and the local laws and regulations of our operating locations to formulate and update human rights policies. We also implement human rights policies in accordance with the following management plans and execution policies.

1. Human Rights Assessment

Issue	Management Measure	Mechanis
Diverse Inclusion and Equal Opportunities	 The "Employee Code of Practice" specifies a working environment that prohibits discrimination as well as harassment and offers an equal appointment. The "Sexual Harassment Prevention Committee" was established and the prevention measures, grievances and disciplinary points, and handling procedures were formulated. 	 Established a specific hotline Sexual harassment complaint
Excessive Working Hours	• The "Employee Code of Practice" specifies the working hours and the extended working hours.	 Implementing the restrictions Conducting the application art transformation working hours management meetings. Improving excessive working adjustments of manpower and
Healthy and Safe Workplace	• In order to prevent occupational disasters and to protect the safety and health of employees, the Company formulated the "Regulations of Employee Health Protection".	 Regularly implementing occur education and trainings, physical assessments, and improvement Set up an automatic external of workplace. Implementing physical exami- health checkups for employee
Freedom of Association	• The "Employee Code of Practice" specifies the establishment of the "Employee Welfare Committee" for employees' rights on social activities.	• The Employee Welfare Communscheduled socializing active employees to participate.
Labor- management Negotiation	• Regularly holding labor-management meetings.	Established the communicationConducting employee opinion





ism

ne for discrimination. nt mailbox.

and scheduling of rs through labor-

ng hours through nd organization. cupational safety vsical and mental healthy ent plans. l defibrillator (AED) in

ninations and regular ees.

nmittee organizes vities and encourages

tion channel via email. on surveys.

2. Risk Mitigation Measures and Educational Trainings on Human Rights

We promise to ensure a safe working environment for employees and suppliers, respect and dignity to personnel, promotion on environmental protection in operations, and adherence to ethics by the following actions:

Mitigation Measures	Con
Due Diligence on Human Rights	Based on the industry features and stregularly conducts risk assessments of expectations, communicates with stak issues and high-risk groups. Addition in place and promotes the mitigation results.
Training Program on Human Rights Protection	 Practices on Education and Training Providing relevant regulations and a including the prohibition of forced I working hours management, and the Providing course on sexual harassm Implementing bullying prevention i Providing a complete series of occur emergency response, first-aid, generation
Legal Employment	Prohibiting the employment of child l identity for Company inspection.



Company Anti-corruption Propaganda

ntents and Procedures

strategy of operation development, the Company on human rights issues, incorporates external keholders, and identifies important human rights nally, the Company has a risk due diligence process measures as well as the management goals.

5

announcements during new employee trainings, labor, anti-discrimination, anti-harassment,

- ne protection of humanity treatment.
- nent prevention.
- in the workplace.
- upational safety training, such as fire-fighting,
- eral safety and health, factory safety.

labor. Hired employees shall provide proof of

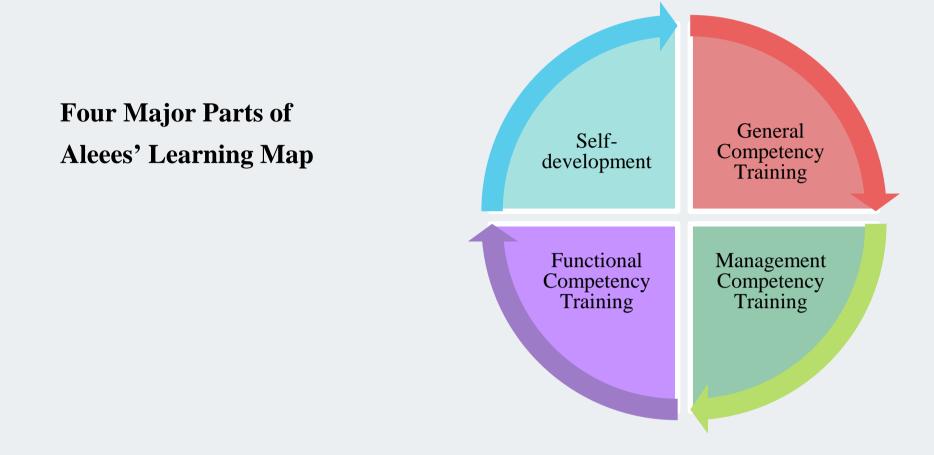


New Employee Orientation

5.3 Training and Education

Systematic Education and Training

For the purpose of enhancing the skills and management capability required for implementing various duties and stimulating the potential of employees in facing challenges, Aleees provides diversified and enriched learning resources, closely integrating company visions, departmental goals, and talent development of employees. Through the adoption of learning-oriented organization, the Company reaches the goal of continuous learning for employees.



- > General Competency Training: The overall educational training implemented to equip employees with the basic knowledge, skills, and abilities in accordance with the laws and to allow employees to jointly learn and grow along with the company visions and goals. The training includes courses on occupational safety and health, emergency response, quality systems, and information systems.
- > Management Competency Training: The training that equips employees with the knowledge, skills, abilities, , personality, and level of competence required to handle managerial works. The training includes courses on basic supervisor training, mid-level supervisor training, senior supervisor training, training within industry (TWI), strategy development, communication skills, and internal lecturer training.
- > Functional Competency Training: The training that helps employees effectively reach occupational goals and acquire specific professional abilities. The training includes courses on On-the-job Training (OJT), participation in projects, development of professional experts, and external professional training.
- > Self-development: Individual professional development (including language courses and on-the-job trainings)

To assist new employees in familiarizing the working environment and the handling procedures and recognizing the operating philosophy as well as company culture, employees shall go through a 2-day new employees orientation commencing from the date of join. After joining the Company, a systematic educational training will be given to learn and develop targeting different occupational duties and levels.



IATF 16949 Automotive Quality Management System Standard Certification



Professional Course: Observing Market Development from the Perspective of Battery Supply Chain

		Gen	eral Competency Tr	aining	Manager	nent Competency	y Training	Functional Co	Self-										
Type of	Personnel	Company Culture	Quality System	Others	Managerial Competency	Strategic Development	Others	OJT Training	OFF OJT Training	development									
	Senior Supervisor s			• Information Security	Senior Management Training	Strategic Development Annual													
Manage ment	Midddle Supervisor s	• Compeny Culture	 The Six Sigma (GB1) Audit Training on 509001/14001 	🖊 • Propaganda on 🚺	Courses Sexual Harassment Prevention First-aid Training Emergency Response Training Occupational Safety and Health Training Psychology and Health Talks Propaganda on	Courses Sexual Harassment Prevention First-aid Training Emergency Response Training Occupational Safety and Health Training Psychology and Health Talks Propaganda on	Courses • Sexual Harassment Prevention • First-aid Training • Emergency Response Training • Occupational	Courses • Sexual Harassment Prevention • First-aid Training • Emergency Response Training • Occupational	Courses • Sexual Harassment Prevention • First-aid Training • Emergency Response Training • Occupational	Courses • Sexual Harassment Prevention	Courses • Sexual Harassment Prevention • First-aid	Courses • Sexual Harassment Prevention • First-aid	Courses • Sexual Harassment Prevention • First-aid	Courses • Sexual Harassment Prevention • First-aid	Business Analysis	 DISC Personality Traits Analysis Communicat 	Project Participation Work Agent Job Rotation	 Total Productive Management (TP M) Training Theory of Inventive e Problem Solving 	
	Basic Supervisor s	 Business Philosophy Company Product Introductio 	Systems Courses on LATF16949 Series (Five Core Tools and							Basic Management		ion Skills • Performance Managemen t • Time	(TRIZ) • Certified Quality T echnician (CQT) Tr aining • Certified Quality E		Personal Advanced Study				
Non- manage	Indirect Personnel		C Story GC Story Seven Basic Tools of Quality Pro				Training (TW1)		Managemen t • Team Leading	Department Professional	ngineer (CQE) Training • Courses on SAP-TE RP International C ertification • Telision for Educat								
ment		_				Training (OJT Learning)	 Training for Educat ional Training Dev elopment Manage r Training for Techni 												
New Ei	mployees	 About Alces Step Into the Life of Alces 	Continuing to Improve the Overall Quality System • 3Q6S : Quality	 Occupational Safety and Health Intellectual Property 				Department Professional Training for New Employees (OJT Learning)											

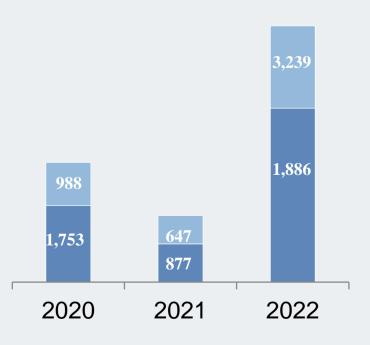
The total training hours of employees in 2022 was 5,867 (with 3,981 hours for male employees and 1,886 hours for female employees). The average training hour per person was 37.1 (with 35.2 hours per male employee and 41.9 hours per female employee.

■ The Average Training Hours per Employee per Year

Educationa l Training	2020	2021	2022
Male	1,753	877	3,98
Female	988	647	1,88
Total Hours	2,741	1,524	5,80

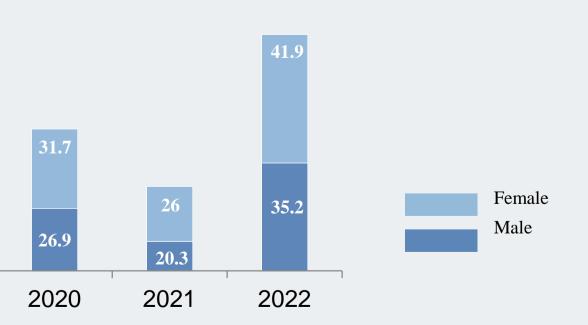
Note 1: Our system does not categorize the occupational positions and the internal/external trainings.

Employee Training Hours (Hour)





■ Employee Training (Average Hour)



Learning and Development Achievement

To ensure that the training courses are well learned, the employees shall be tested and evaluated upon completion of the courses for the measurement of the course effectiveness. In 2022, the number of employees trained was 1,701, with 1,658 employees qualified and 97.5% of qualification rate.

Month of Courses	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Total
Total Number of People Trained	0	30	47	210	546	206	167	184	17	67	213	14	1,701
Number of People Qualified	0	30	47	208	538	182	159	184	17	67	212	14	1,658
Target of Training Qualification Rate	95%	95%	95%	95%	95%	95%	95%	95%	95%	95%	95%	95%	95%
Actual Training Qualification Rate	100%	100%	100%	99%	98.5%	88.3%	95.2%	100%	100%	100%	99.5%	100%	97.5%

■ The Qualification Rate of Employee Training

Note: All trainees passed the examinations once and for all.

At the end of each year, every department assesses the needs of functional competency training for the following year based on the goal of our company business operation, departmental key performance indicators, and departmental work duties. Meanwhile, the human resources department organizes management and general knowledge trainings in accordance with the company vision and strategy of operation and provides comprehensive learning courses to all employees in continuance of the cultivation as well as training of talents. Additionally, education and training required by various departments or specific teams are provided in response to the needs of the respective department and business.





Courses on the Seven Basic Tools of Quality

Professional Courses on QC STROY



In addition to the professional training courses, employees are expected to take care of their physical and mental health except for their works. Hence, employee health forums are conducted routinely to improve their health and to build a friendly workplace.

To be able to create sustainable competitiveness and advantages as well as to enhance employee engagement and teambuilding, development in the potential, energy, enthusiasm, and influence of our partners at work need to be explored constantly. In 2022, the number of employees trained reached 1,701 person/time with the total training hours of 5,867, of which the expenses are fully covered by the Company. Through fostering talents with great potential, we enhance the core abilities and values of Aleees' employees.

Type of Courses	Number of People Trained	Number of Training Hours
Employee Health	66	300
Gender Equality	0	0
Courses on Sustainable Development	7	50
Professional Courses	1,407	4,959.5
Work Guidance	210	221.5
Carnegie	11	336
Total	1,701	5,867



Health Forum



Carnegie Courses Orientation

5.4 Occupational Safety and Health >

Aleees has been making a lot of efforts in improving the work environment in order to prevent occupational incidents from occurrence and to guarantee work safety for all employees (including all partners). We have established the Labor Safety and Health Committee to discuss safety and health plans (including education and training, work environment improvement measures, hazard prevention management, audits, contractor management, and health promotion) to safeguard the occupational safety and health system of the factory, maintain its effective operation, ensure factory activities, products, and services being compliant with the Occupational Safety and Health Act as well as relevant regulations, and provide employees a safe working environment.

The Items Provided to Employees by the Company regarding safety and health are as follows:

- Conduct annual employee health checkups in accordance with the relevant laws and regulations.
- Arrange yearly training courses on safety and health.
- Carry out work environment inspection every half year.
- Take out accident and health insurance for employees.
- Establish responding procedures and precautions of disasters and emergencies, organize fire safety sessions and drills every half year, and hold regular meetings on safety maintenance.
- Establish "Rule for Sexual Harassment Prevention" and set up appealing channels to maintain order in workplace.

The Labor Safety and Health Committee comprises at least 7 individuals. Each department assigns a contact person to receive the information related to labor safety and health. The labor representatives can be ordinary employees or supervisors. Currently, the number of labor representatives is over one third of the total Committee members, which is more than the seats regulated by the law. The Committee holds a meeting in each quarter, discussing the safety and health plans of the factory including training, environment inspection, work environment improvement plans, hazard prevention management, audits, contractor management, and health promotion, to ensure the effective operation of the occupational safety and health system, provide a safe working environment, and guarantee work safety for all employees (including all partners). A total of 4 meetings were held in 2022. The important resolutions include the hiring of on-site medical practitioners, inspections of working environment, and setup of AED.

Item	Data
Labor Representatives (person)	5
Employer Representatives (person)	5
Proportion of Labor Representatives to Total Number of Committee Members	50%
Proportion of Labor Representatives to Total Number of Employees	3%

In order to reinforce the awareness and ability regarding safety and health of employees at basic level, and to mutually care the safety at work or in transit, apart from basic work safety courses, each department head undertakes monthly work safety training and announce work precautions and work safety advocacy at daily morning meetings.

Aleees has stipulated the "Handling Procedures for Emergency Response". In case of an abnormal incident, supervisors shall be notified firsthand and situations shall be resolved according to the SOP. If there is safety concern and the situation cannot be resolved immediately, the emergency response plan shall be initiated. Works may be resumed to the norm after the safety of all personnel is ensured. Upon solving an emergency incident, the General Manager shall convene a review meeting to propose policies to prevent reoccurrence and make them as the basis of the amendments to the emergency response plan.

Aleees encourages all employees to take the initiative to communicate and help others in a kind and fair manner. Also, we prompt employees to provide advices through weekly meetings, monthly meetings, or employee mailbox in order to build a friendly and safe work environment, cultivate the habit of safety for everyone and at any time, and create an injury-free workplace.



Absence and Disability Injury

Aleees had 5 occupational accidents and 5 individuals injured from occupational accidents in 2022, accounting for 2.51% of the total employees. We have currently put warning signs and slogans on dangerous equipment and chemicals. Employees shall wear protective equipment as per the regulations when entering dust and noise operation sites. The Company also has the head of each department reinforce the propaganda on operational safety and regulations as well as the precautions of operating on equipment through daily morning meetings or department weekly meetings. Moreover, our occupational safety and quality control auditors conduct unscheduled audits and make records regarding the implementation status of the relevant safety regulations. The following table displays the statistics of the occupational accidents. The source of information is from the occupational injury online reporting system of Ministry of Labor, which calculates the frequency of disabling injury frequency rate and the disabling severity rate (the statistics include traffic accidents incurred on the way to work or home). In terms of injury on duty, the Company not only approves injury-on-duty leaves according to the relevant regulations and the actual situations, but also assists in the application for workers' compensation.

■ Statistics of Absence Rate in 2022

	Work Injur	y S	Sick Leave		Total		
Item	Female	Male	Female	Male	Female	Male	
Absence Days	0	22	255	507	255	529	
Absence Rate (AR)	0.00%	0.08%	2.28%	1.80%	2.28%	1.88%	
Absence Rate (AR)	0.08%)	4.08%	⁄0	4.16		

■ Statistics Table of Occupational Accidents in 2022

Item	Female	Male	Other Workers Who Are Not Employed Labors
Frequency Rate FR	12.42	18.95	0
Severity Rate SR	12.42	80.54	0
Frequency Severity Indicator FSI	0.39	1.24	0
Occupational Disease Rate (ODR)	0.00	0.00	0
Lost Days Rate (LDR)	2.48	16.11	0

Note 1: Absence Rate AR = Total days of absence / Total work days * 100% (The days of absence include sick leaves, menstrual leaves, recuperation leaves, and injury-on-duty leaves.) Note 2: Injury Rate IR = Occupational Accidents (number of cases) X 200,000 / Total person-work hours Note 3: Occupational Disease Rate ODR = Total number of occupational disease / Total work hours * 1,000,000 Note 4: Lost Days Rate LDR = Total days lost * 200000 / Total person-work hours Note 5: The abovementioned 1,000,000: per one million work hours Note 6: Disabling Injury Frequency Rate $FR = (Person-case of disability \times 1,000,000) / Total person-work hours$ Note 7: Disabling Injury Severity Rate $SR = (Total days lost by disabling injury \times 1,000,000) / Total person-work hours$ Note 8: Frequency Severity Indicator $FSI = (FR \times SR/1000) \land 0.5$ Note 9: The abovementioned 200,000 in Note 2, Note3, and Note 4: The ratio based on 50 weeks a year, 40 work hours a week, and every 100 employees.

Safe Operating Environment

Year	Type of Wor	kers	Total Days of Absence	Total Number of Work Injuries (Case)	Total Work Hours	Total Work Days	Total Lost Days
	Employed	Male	17	4	211,069	26,384	17
2022 -	Worker	Femal e	1	1	80,523	10,065	1
	Non-employed	Male	0	0	40,528	5,066	0
	Other Worker	Femal e	0	0	0	0	0
Total			18	5	332,120	41,515	18

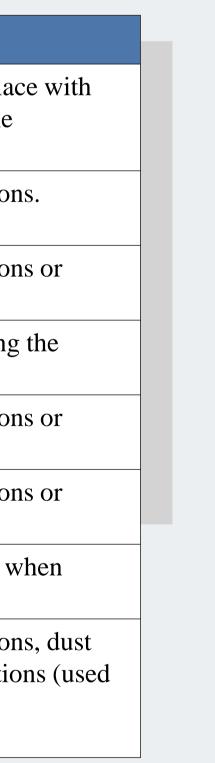
Note: Most of the work injuries were the traffic accidents happened during employee commuting to and from work.

Although the work place of Aleees is not classified as a high temperature environment in accordance with the regulation, in order to protect workers while performing potentially risky jobs or jobs which may cause high probability of disease, warning signs are marked on the body of the high temperature furnace to warn off the touching by workers and cycling ice water are used for cooling. The employees of biotech department are required by the regulation to wear respirator, earmuffs, and protective goggles when entering dust operation site and noisy operation site. The protection equipment is checked once a week. The defective ones are replaced immediately. The gas mask canister of the respirator is replaced every two weeks. Once any defect or poor filtering is found, it is replaced at once. The personnel of the inspection center are required to wear anti-erode glove, respirator, and lab coat when performing experiments.

The timing of using protective equipment/emergency responding facility in factory premises:

Protective Equipm	nent	Emergency Response Facility
Ear Protection	Earplugs and earmuffs	Used when entering an operating workplace excessive volume (85db as defined by the regulations).
Body Protection	Solvent resistant apron	Used when performing chemical operation
Hand Protection	Solvent resistant long gloves	Used when performing chemical operation handling emergency situations.
Foot Protection	Safety shoes	Safety shoes are to be worn when entering factory premises.
	Solvent resistant protective boots	Used when performing chemical operation handling emergency situations.
Eye and Face Protection	Solvent resistant goggles	Used when performing chemical operation handling emergency situations.
	Safety protective goggles	Safety protective goggles are to be worn w entering the factory premises.
Respiratory Protection	Half mask respirator	Used when performing chemical operation operations, or handling emergency situatio along with canisters).

Aleees performs work environment inspections every half year to keep tabs on the actual conditions of workplace, to assess the status of workers' exposure, and to avoid harm to labors' health due to exposing to various dangerous factors at work, so that workers can work in a healthy and safe environment.



Employee Health

Aleees especially values employee health. Daily inspections of PM2.5 are conducted at the factory premises, which is divided into six levels. Should there be any PM2.5 of areas reaching the red status and above, immediate reviews and improvements are made to safeguard a safe working environment for employees.

Air Quality Index (AQI) and Effects on Health

Air Quality Index (AQI)	0~50	51~100	101~150	151~200	201~300	301~500
Effects on Health and Activity Suggestions	Good	Moderate	Unhealthy for Sensitive Groups	Unhealthy	Very Unhealthy	Hazardous
Status Color	Green	Yellow	Orange	Red	Purple	Ruby
Effects on Human Body	Good air quality; low or none pollution.	Moderate air quality; slight effects on a minority of extremely sensitive groups.	Air pollutants may affect the health of sensitive groups, but the impact on the general public is not obvious.	The health of every individual is affected. The health of sensitive groups may be affected more severely.	The health of every individual may be affected more severely.	Health threat has reached to emergency level. All individual may be affected.

Aleees annually entrusts medical institutions to conduct health checkups at the factory premises for all employees who have been with the Company for more than 3 months from the date of join. Targeting employees working at dust and noise operating environment, special health checkups are added. Aleees also provides subsidies for advanced health checkups and CT examinations for employees with more than 5 years of work experience in the Company to safeguard the health of all employees.

Traffic Accidents from Employee Commuting

To avoid the occurrence of traffic accidents when employees commute to or from work, the department supervisors of Aleees remind their colleagues of the importance of traffic safety at weekly meetings. The occupational safety office prepares the dissemination posters of the defensive driving concept and post them at places, that are noticeable to employees on their way to and from work, in order to remind them of the adherence to safe driving.

Contractor Safety Management

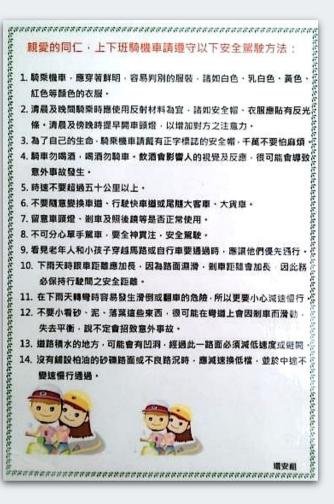
With respect to the safety of all partners including suppliers, subcontractors, and contractors, Aleees adopts the same criterion as that of the internal employees in order to minimize injury. Aleees requires all contracted personnel scheduled to work in the factory to receive at least 3 hours of safety and health training and the notifyon-injury training, which is offered by the occupational safety staff of Aleees. They shall also sign and comply with the "Controlling Guide of Environmental Safety and Health of Contractors" stipulated by Aleees, making each and every contracted personnel working in the factory premises understand the Company's emphasis on their safety. Aleees has formulated the "Environmental Safety and Health Management Procedure for Suppliers and Contractors", "Protocol of Safety and Health Requirements", "Guidance of Special Operating Environment Management", and "Guidance of Permitting Dangerous Operation" to strictly regulate the wearing of safety protective equipment and all compliance matters when performing duties at the factory premises and to serve as the reference for safety education and training for employees and contractors.

Controlling Guide of Environmental Safety and Health of Contractors

- Commitment of contract construction safety and health management
- Notice on hazardous elements
- in work environment
- Notice on construction practices
- and latent hazardous elements
- Hazard notifying staff attendance
- Guidance of permitting dangerous operation Latent hazardous elements and security measures prepared



Environmental safety training for contractors accessing the factory







Environmental **Sustainability**





Vision and Policy

With respect to the environmental sustainability management, Aleees concentrates on reducing the impact on the environment, undertaking environmental management, developing green products, and endeavoring to reduce the environmental footprints caused by our business operation. The Company promises to take its core abilities as the foundation to mitigate air pollution, respond to the challenges of climate change, strive for the creation of efficiency in energy saving and carbon production, and offer customers low-carbon materials as well as transportation services.

6.1 Environmental Management >

Advocating the concept of green factory, Aleees endeavors to comply with the laws and regulations related to the environment. For the purpose of further reducing the burden on the environment, our Company takes the initiative to adopt measures that resources can be effectively utilized, including energy saving, water conservation, and waste reduction. The primary production base of Aleees is in Taiwan only. The main materials used are non-recyclable, from which the wastes generated are handled by qualified recyclable depots. The energy currently used in by the Company is outsourced. The relevant energy consumption is calculated according to the actual amount used and the standards of greenhouse gases emissions.

Cathode Material Factory

Quantity of Main **Materials Used**

Phosphoric Acid 758.144 tons

Lithium 269.232 tons

Iron 356.167 tons

Energy Used

Electricity 11,139 MWh 4.01×10^7 megajoule (MJ)

Natural Gas 284,912 M³ 1.02×10^6 megajoule (MJ)

Tap Water 32,267 M³ Inorganic Sludge 206.84 metric tons (Recycled)

Non-hazardous Waste Dust 99.98 metric tons (Recycled)

Domestic Refuse 14.8 metric tons (Incinerated)

Wastewater Discharge 21,521M³ (The sewage treatment plant at Guishan Industrial Park)

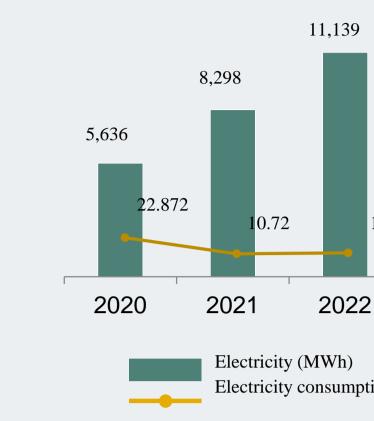
Note:

- •Total energy consumption 4.11x107 megajoule(MJ)
- •Internationally standardized power calculation 1 kWh = 3.6 x106 joule = 3.6(MJ)*11139000=40,100,400(MJ)
- •Natural gas 1 M3 = 1 cubic meter = 9,000Kcal
- •Natural gas 284,912*9000Kcal*4,184 joule/kcal÷1,000,000=10,728,646.27(MJ)
- •Total quantity of energy consumption 50,829,046.27(MJ)

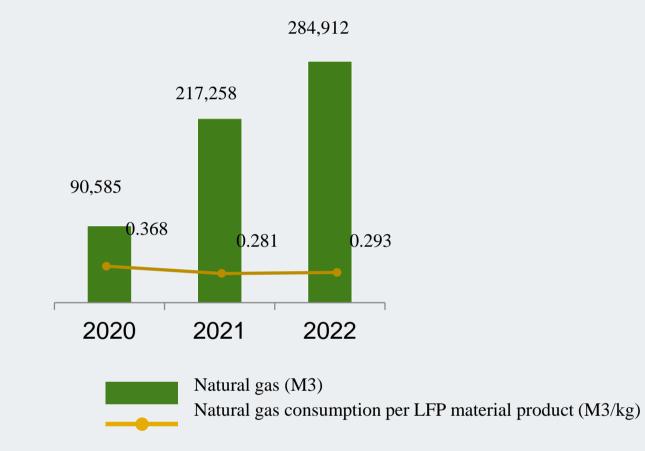
Aleees Sustainability Report

Energy Consumption of Aleees Cathode Material Factory

Intensity per unit of production for Aleees in 2022 was 50,829,046.27 (MJ) / 970.81(metric tons) = 52,357.36 (MJ/metric tons) (Total quantity of energy consumption (Electricity + Natural Gas) / Amount of production for the current year (kg))



Note: With the power consumption per LFP material product (kWh/kg) increased, the LFP products increased as well. The energy consumption therefore decreased after amortization.



The water used in the Company is currently from Taiwan Water Corporation. The water intake is calculated by the amount of actual usage.

The water quality testing of raw water and effluent is conducted (every half year) and discharged to the sewage treatment plant at Guishan Industrial Park.





Electricity consumption per LFP material product (kWh/kg)

Management of Water Resources Usage

Aleees highly focuses on water resources shortage due to climate change and its impact on the operations of the Company and suppliers. The water used for the production process in the region where Aleees is located has been determined to be an industry of non-intensive water consumption; whereas the products from the suppliers that we partner with are products of non-intensive water consumption. Moreover, the regions where we obtain water resources are not regions with high water stress. Aleees will keep tabs on the effects of water resources management issues on the product supply chains, including adaption of new technology, new equipment, and process reformation, so as to enhance the benefits of water usage, improve water resources management by cooperating with suppliers and customers, and reduce the impact of water resource shortage.

The source of water of Aleees is the tap water supplied by Taiwan Water Corporation. Water is mainly used during the manufacturing process that includes the water source of the RO pure water system in the manufacturing process, the water circulation system of the equipment cooling towers, and the purge system of equipment during the manufacturing process. Water used in non-manufacturing process includes the cleaning of wet scrubbers and plate belt filter dewatering machines for the pollution control installations as well as the domestic water usage for employees.

The water intake is measured by the accumulative water meter in the factory; whereas the water discharge is measured by the accumulative water meters installed in each water outlets. We entrust qualified measuring providers to calibrate once a year, assuring the accuracy of water measurement.

2022 Water Consumption

Amount of Water	All Regions	Regions with Water St
Water Intake (A)	32,267	NA
Water Discharge (B)	21,415	NA
Water Consumption (Note 3)	10,852	NA

Note 1: The unit is based on 1 million liters (M3).

Note 2: The water source of Aleees is from a third party (Water supplied by Taiwan Water Corporation). Note 3: Water consumption = Total water intake (A) – Total water discharge (B)

Water-saving Plans

To effectively utilize water resources and reduce wastes, Aleees endeavors to optimize the process to reduce water consumption during manufacturing processes. We also installed the facility to recycle and reuse the wastewater produced after pure water manufacturing, which is used as cooling water during manufacturing processes and domestic water use. In 2022, the amount of water recycled was approximately 10,010 tons. As for domestic use, we set up water-saving devices and adopt water rationing in areas with larger water consumption. Simultaneously, the concept of water conservation in daily life is reinforced among employees to implement the target of 1% annual reduction on water resources.

Effluent Management

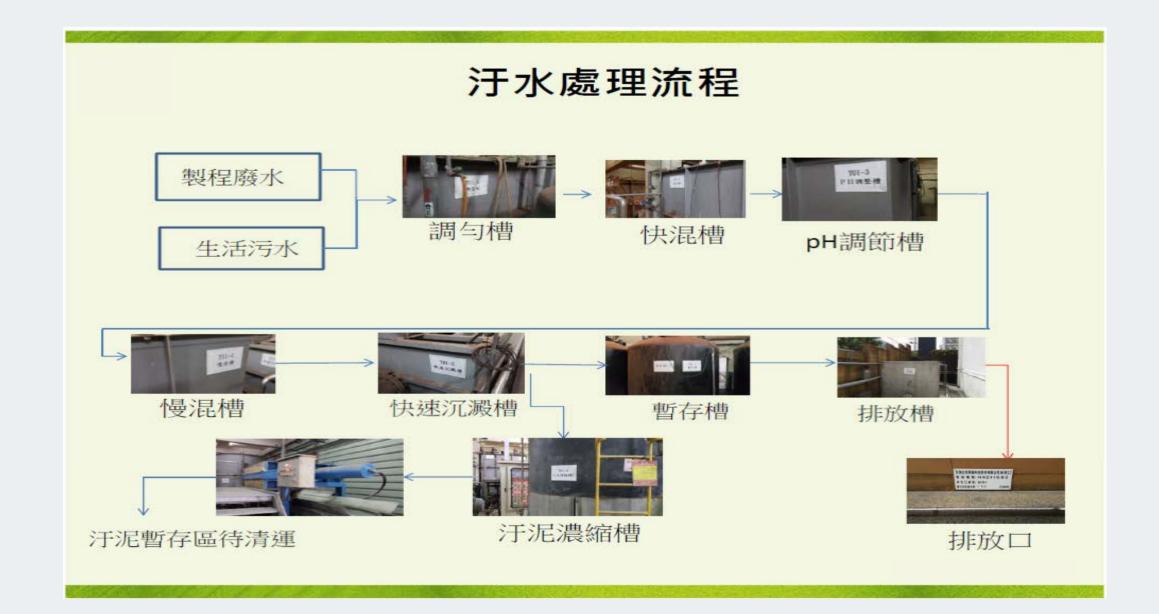
Aleees tests the effluent quality internally every month. By analyzing the testing results, we are able to understand the effluent quality and timely adjust the medicinal doses for sewage disposal in order to comply with the "Effluent Quality Standards" of Guishan Industrial Park. Aleees has a wastewater treatment facility in place. The quality of effluent is processed to comply with the control standards of Guishan Industrial Park and discharged via the sewage of the industrial park. The amount of wastewater/sewage permitted to be discharged is 150CMD. The Company has dedicated wastewater and sewage treatment specialists to take charge of the operation and maintenance of wastewater/sewage treatment facility and the regular collection of sludge as well as its declaration to the Ministry of Environment for file-and-use approval. Additionally, the Company entrusts inspection companies that are certified by the Ministry of Environment every half year to test the quality of raw water and effluent, of which the results are submitted to the Ministry of Environment for file-and-use approval and are disclosed in the form of a regular testing information list on the website of the Ministry of Environment for public inquiry.

Aleees' annual effluent amount in 2022 was 21.558 million liters. The testing results of effluent quality, such as the power of hydrogen (pH), biochemical oxygen demand (BOD), chemical oxygen demand (COD), suspended solids (SS), and dissolvable iron (Fe), are lower than the statutory effluent standards.

tress

Procedure for Sewage Treatment

Aleees evenly incorporates the sewage generated from manufacturing processes and domestic use for a neutralized pH concentration. Then, wastewater and sludge are separated after adding a medicament for adjustment of the pH value of the wastewater and a flocculant for its well mixing. After the quality being tested to comply with the effluent standards, the wastewater is then discharged through the permitted outfall pipelines at Guishan Industrial Park. The sludge is made into sludge cake after dewatering, which is packed into flexible freight bags and sent to qualified waste removal companies for further processing.



圖片翻譯:

汗水處理流程Procedure for Sewage Treatment 製程廢水Wastewater from Manufacturing Process 生活汗水Domestic Sewage 調勻槽Equalization Tank 快混槽Rapid Mixing Tank pH調節槽pH Modification Tank 慢混槽Slow Mixing Tank 快速沉澱槽Rapid Sedimentation Tank 暫存槽Hopper 排放槽Discharge Tank 排放□Outlet 污泥暫存區待清運Sludge Storage Area for Removal 汙泥濃縮槽Sludge Thickening Tank

Environmental Management Plan

For the purpose of building a green factory, our Company has introduced a clean manufacturing process, strengthened the internal efficiency of energy use, improved the performance of equipment, reduced the sources of pollution, selected alternative raw materials, and recycled the waste substance.

Specific Environmental Management Plans

***** Air Pollution Management

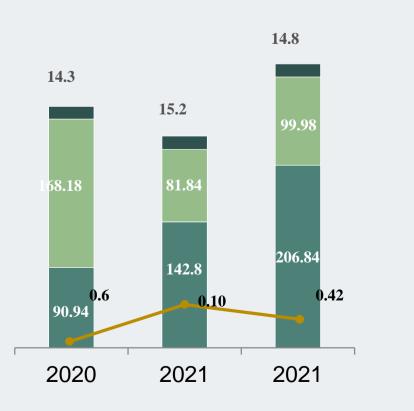
Although Aleees' cathode material factory is not a stationary pollution source of air pollution regulated by the law, the Company still takes controlling measures in accordance with the related environmental protection laws and regulations. Four dust collectors and six scrubbing towers are installed in the factory to wash off the gas discharged from the powder production lines, minimize the gas emissions of NOx, Sox, and particulate matters, and further reach the goal of zero pollution. Responding to the raising standards of air pollutant emissions, we have improved the equipment of air pollution prevention with the value of particulate matter emissions under 60mg/Nm³.

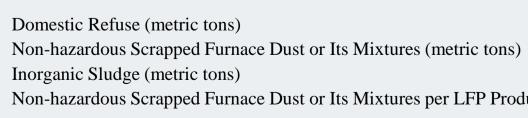
Wastes Management

Aside from enhancing the efficiency of the manufacturing process, we have simultaneously adjusted the average value of the additives for wastewater treatment to control the effluent quality and reduce the emissions of particulate matters. Hazardous wastes are entrusted to disposal companies that are certified by the Ministry of Environment for collection and removal. They are transported to treatment plants that are also certified by the Ministry of Environment for storage, recycle, and reuse in forms of scraps and bricks.

Domestic wastes such as paper, PET bottles, tin and aluminum cans, and plastic are recycled for reuse. The non-hazardous scrapped dust per phosphoric product and its generated mixtures is affected by the amount of reproduction or scraps in the manufacturing process.

Type of Waste	Quantity	Treatment Method
Inorganic Sludge	206.84 metric tons (Recycled)	Using physical decomposition. The recy in making bricks or building materials. The are buried by qualified companies.
Non-hazardous Scrapped Furnace Dust	99.98 metric tons (Recycled)	Using physical and solidifying methods are reused as admixture in plain concret parts are buried by qualified companies
Domestic Refuse	14.8 metric tons (Incinerated)	Recyclable: Handled by qualified recyclable: Non-recyclable: Transported by qualities incineration plants.
General Organic Waste Liquid C-0301	1.35 metric tons (Incinerated)	Transported by qualified waste collector
Waste Lubricant D-1703	4.31 metric tons (Incinerated)	Transported by qualified waste collector





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Expenditures and Investments of Environmental Protection

Currently, Aleees is not impacted by environmental pollution in terms of its earnings and competitiveness. We aggressively handles various environmental protection issues and make improvements in compliance with the laws and regulations. The Company endeavors to protect the environment in order to enhance the image and strengthen product competitiveness. The main expenditures are from cleaning of wastes, wastewater treatment, and facility improvement. The prevention and environmental management includes educational trainings, inspection certification, and R&D human resources fees.

Type of Equipment Invested	Investment Amount (NT\$)	Benefits
Wastes Treatment Equipment and Maintenance (incl. the equipment maintenance of dust collectors and scrubbing towers)	5,600,000	Reducing the emissions of particulate matters and acidic gases. Reducing the emissions of particulate dust and PM2.5 dust.
Wastewater Treatment Equipment and Maintenance (incl. the consumables of the sewage plant and the HR costs for maintaining the sewage plant)	3,580,000	Maintaining the normal operation of the sewage plant to comply with the environmental protection laws

Legal Compliance

The phosphate cathode material factory of Aleees is located in Guishan Industrial Park of Taoyuan City. The wastewater generated from the manufacturing process is initially treated by the wastewater treatment system in the factory. It is then discharged to the wastewater center of Guishan Industrial Park for a second treatment. The qualified wastewater is then discharged by the center. There was no disciplinary actions imposed on Aleees in 2022 due to wastewater drainage.

Non-hazardous Scrapped Furnace Dust or Its Mixtures per LFP Product (metric tons/metric tons)



Aleees Energy Policy Keep improving energy performance and comply with energy regulations Energy conservation and carbon reduction

Since 2012, Aleees has started to enforce a greenhouse gas management policy. Our Company created an organizational controlling mechanism to inspect the greenhouse gas and strengthened the internal verification ability in accordance with ISO 14064-1 and the checking guide promulgated by the Ministry of Environment of the Executive Yuan. Our Company internally checks the greenhouse gas emissions in the Taiwan factory on an annual basis to obtain the emission data of greenhouse gas, prepares and implements a feasible plan to reduce the emissions based on the obtained data.

Aleees conducts greenhouse gas emissions inventory annually and proactively discloses the information of greenhouse gas management in this report for stakeholders' reference. As for other indirect greenhouse gas emissions (Scope 3), since their activities and greenhouse gas emissions were incontrollable, the Company only identified but not quantified the emission sources in 2022, which included outsourced work vehicles and manpower (transportation of raw materials and wastes), employees' commuting, vehicles for business trips, and outsourced dormitories.

Greenhouse Gas Emission (Unit: Metric tons CO2e)



Note: The boundary drawn for the greenhouse gas inventory using the operation controlling method is the factory premises of Aleees TW, covering the gases of CO2, CH4, and N2O. The source of emission factor is from the greenhouse gas emission management table version 6.0.4 announced by the Ministry of Environment. The GWP value is based on the IPCC Fourth Assessment Report (2007). The electricity factor is according to the 2022 electricity emission factor by the Energy Administration (0.495 TCO2e/MWh)

Note: The production batch of 1246 in 2022 is more than the production batch of 1070 in 2021, resulting in a higher electricity consumption. Note: Due to the usage of natural gas in the production process from 2021 onwards, Scope 1 is higher than that in 2020.

Energy Conservation and Carbon Reduction

As a key to the success of any enterprise, it is more important nowadays for energy issues to be effectively managed. For the long term energy saving and carbon reducing, Aleees introduced the ISO 50001 energy management system to establish energy inspection, energy base line, energy performance indicators, energy saving planning, and energy saving long-term goals. The purpose is to identify as well as focus on new opportunities and to reach the target of continuously improving energy saving and carbon reduction through a systematic energy management model.

Improving the Efficiency of Lighting System

Since 2018, the T8 lights in the Taiwan factory are replaced in turn with T5 and LED lights. LED lights are used as the evacuation signs on each floor to enhance the efficiency of lighting system. As of 2022, the accumulation of power saved was 5,147 kW/hr, reducing 2,547 kg of CO₂e in greenhouse gas emissions.

- with all hands on deck and create company energy values.

Emission Intensity per phosphate product

Energy-saving Plans for Central Air Conditioning Equipment System

- > Replacing makeup air handling unit fans with variable-frequency drivers and making adjustments according to the temperature as needed to reduce the power consumption for running fan motors and the expenditures of electricity bills.
- \succ Installing timers in makeup air handling units using the DDC controller and setting the operational time of the fan to introduce makeup air and lower the loading of the main chillers with the natural cooling effect.
- > Replacing chilled water pumps with frequency converting motors and controlling the operational frequency based on the temperature requirements in various areas to reduce energy consumption and electricity expenses more effectively.
- \succ Installing temperature controllers of cooling towers in condensing water pumps to successfully reduce energy and electricity consumption.
- > Setting digital panel meters in the main switchboard to better monitor the electricity consumption status of the equipment.
- > Cleaning the air-conditioning equipment towers on a regular basis to maintain good operational conditions and reduce the
- electricity consumption from the operation of air-conditioning equipment.

Energy-saving Plans for Chilled Water System in Distribution Area

In mid-2022, the replacement of chillers in the Distribution Area was carried out. The traditional air-cooled chillers with poor performance and higher maintenance costs were replaced with water-cooled chillers with higher efficacy. For chilled water systems, the old system is a 150kW unit that operates 16 hours a day with 864,000 kWh of electricity consumption in a year; whereas the new system is a 100kW unit that operates 16 hours a day with 576,000 kWh of electricity consumption in a year. After the system optimization, a total of 142,560 kg of CO2e can be reduced in greenhouse gas emissions.

Item\Year	2022
Amount of Annual Power-Saving (kWh)	288,000
Amount of Annual Power-Saving (Gigajoule)	1,036,800
Amount of Annual Greenhouse Gas Reduction (kg CO ₂ e)	142,560





Energy Improvement

Comparing the electricity meter of muffle furnace heaters for the second half of 2022 with that for the first half of 2021, each furnace reduced approximately 200 kWh of electricity consumption per day. 200*365*7=511,000 kWh. A total of 252,945 kg of CO₂e were reduced in greenhouse gas emissions.

	Before Improvement	After Improvement
Total Electricity Consumption in kWh	295,049.0	152,186.0
Days of Using Furnace	145	83
Average Electricity Consumption	2,034.8	1,833.5
Average Energy- saving	201	.2



	Old System	New System
ower	150 kW	100 kW
al Power Imption	864,000 kWh	576,000 kWh





After Improvement

No.1 Furnace at Room 2-1

Before Improvement



After Improvement

Enhancing the Efficiency of Manufacturing Process System

Heaters of muffle furnace are replaced annually to maintain their best heating-effectiveness. In 2022, the electricity saved was 49,005 kWh; and the greenhouse gas emissions reduced was 24,257 kg of CO₂e.

Item\Year	2022
Amount of Annual Power- Saving (kWh)	49,005
Amount of Annual Power- Saving (Gigajoule)	176,418
Amount of Annual Greenhouse Gas Reduction (kg Co e)	24,257



Before Improvement

6.3 Green Products

Green Recycling and Reusing

Aleees designs its products with the mindset of "Cradle to Cradle", hoping to reach the environmental sustainability goal of "Zero Waste and Green Circular Recycle" and implement such to each phase of life cycle with products and services. services.

Obtaining of Raw Material	Manufacturing	Usage	Wastes Recycling
Green Design	Green Factory	Best Performance	Green Circular Recycle
Researching and developing lithium batteries with longer life cycle and more times for usage; greatly improving the purity of lithium phosphate	Promoting green factory, energy conservation, and carbon reduction; inspecting the use of water resources and the consumption of energy; proposing various plans for energy conservation,	Facilitating the five-year energy- saving project for 1% of annual power saving rate; proactively improving the efficiency of resources.	Targeting waste reduction and reusin hoping to jointly build a recycling syst with the supply chain; implementing environmental management; reducin environmental footprints caused by

and carbon reduction.

cathode materials to enhance

the effectiveness of resources.



After Improvement

Aleees' new generation of nano-powder granulation technology has drastically improved the operational techniques during the manufacturing process of battery cells. The advanced polymer-modified nano carbon coating technology effectively enhances the magnification as well as the low-temperature feature. A stricter magnetic separation technique is introduced to effectively control the concentration of metal impurity to less than 1ppm. With the aforementioned mass production technology, we are able to create superior products and enhance the features of magnification, low temperature, and circulation. Exceptional magnification as well as low-temperature feature will equip our products with better advantage when being introduced to the power battery market. Also, excellent circulation feature increases the life of use in lithium batteries and reduces the generation of waste batteries.

Aleees' technologies are able to largely increase the purity of lithium ferrous phosphate (LFP) material with the capacitance up to 155mAh/g. Under the same battery parametric conditions, the energy density per cell is able to reach more than 140Wh/Kg by increasing the material capacitance. The increasing of energy density allows a decrease in the number of cells used in a battery cell, which reduces the cell numbers to be wasted in the future and further diminishes the impact to the environment.

Apart from minimizing the environmental impact generated from the product manufacturing process, Aleees along with the customers are committed to reduce the environmental impact caused by the process of product use. Binders used in the process of battery production are divided into oil-based and water-based, of which the biggest difference is the use of organic solvent or water. Aleees never stops striving for the R&D of phosphate cathode materials with aqueous system. While balancing the electric performance of materials, we also allow materials to meet the operational requirements during the manufacturing process of aqueous system cells. Through years of efforts and intensive cooperation with customers, the Company has empowered most of the customers using the aqueous system to continuously and steadily produce cells and reduced the environmental impact caused by the use of phosphate cathode materials.

Item	Other LFP Battery	Aleees Product
Volumetric Energy Density	220Wh/L	300WH/L
Charge Rate	0.5C	1C
Life Cycle of Cell	1,000~2,000 times	8,000~10,000 times
Driving Distance in Full Load	84 km (0.82 Km/Kwh)	120 km (0.82Km/Kwh)

Hazardous Substance Management

Aleees' sales locations of cathode material products are scattered in Asia, Europe, and America. All products strictly abide by the relevant laws and regulations in the world governing hazardous substance management in terms of environmental issues, including the Restriction of the use of Hazardous Substance (RoHS) in electronic and electronic mechanic equipment by the EU, the Substances of Very High Concern (SVHCs) in the Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) by the EU, and the K-RoHS regulations by Korea. To meet customers' local requirements of substance management, we routinely collect major international environment regulations to get a hold of the latest environment trends around the world.

To tally with customers' requirements of environmental substance management, selecting materials in accordance with environmental substances during the phase of product design is our goal. To ensure the compliance with the international laws and customer requirements, Aleees provides relevant testing reports every year. Additionally, we have completed the REACH registration to offer European customers a more friendly selection on materials. Meanwhile, we track the updating status of the related laws and regulations on a quarterly basis and update the reports to maintain the legal compliance with RoHS and REACH. The RoSH has been updated to the 2.0 version in May 2018. Four items of the Substances of Very High Concern (SVHCs) were added by the European Chemicals Agency on January 17, 2022. As of now, there are 223 items on the list of SVHCs stipulated in REACH.

In terms of procurement, all material suppliers of Aleees are requested to promise on environmental protection and provide materials that are not harmful to the environment and not inclusive of internationally prohibited substances, so as to assure the requirements of RoHS and REACH. With the cooperation from suppliers, we hope to provide products with low pollution and low toxicity for customers and reduce damage to the environment and human body. In addition to propagandizing the environment laws and regulations to suppliers, we also perform on-site audits during annual supplier assessments to ensure that suppliers meet the hazardous substance management in terms of raw materials and accessories and to constantly build the green supply chains management system.

ng waste reduction and reusing; o jointly build a recycling system he supply chain; implementing nmental management; reducing onmental footprints caused by operations.

Green Energy Material – Phosphate Cathode Material







Social Care and Engagement





Social Care and Engagement Column

Vision and Policy

Hand in hand with stakeholders, Aleees fulfills corporate sustainable development, injects resources for effective utilization, and care for the local issues through constant welfare activities.

Aleees continuously implements corporate sustainable development via local care or charity donations that include choosing social enterprise products as gifts for important holidays to replace donations with consumptions, upgrading social enterprise profits and social values. Caring for social welfare organizations, we call for employees' participation in raising supplies or warm visits to spread love and care to every needed corner of the society

7.1 Social Welfare >

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Love-delivering Red Envelops Making Children a Better Person At the door of a new year, We invite you to make a donation for the "Love-delivering Red Envelop" of the World Vision Taiwan, Bringing courage for financially disadvantaged children to follow their dreams, and together becoming a better man.



[Charity Event] 2022 Spring Festival with Love-delivering Red Envelop Project

The Welfare Committee organized the "2022 Spring Festival with Love-delivering Red Envelop Project" to make donations to the World Vision Taiwan for the fundraising of Learning, Health, Peace, and Hope red envelops, which are deployed respectively to tuition subsidies for domestic disadvantaged children, nutrition subsidies, emergency relief allowances, and empowerment of disadvantaged families and youth. With the achievement of "comprehensive care" for every disadvantaged child, children are given opportunities to break free from resource inequality and poverty and move towards their dreams of adulthood.

We invite the public to respond to the campaign of "Love-delivering Red Envelops – Making Children a Better Person" with the Celebrity, Lulu, and help children fearlessly march towards their dreams of adulthood. (Provided by the World Vision Taiwan)

We call for the public to contribute to the Learning, Health, Peace, and Hope red envelops for children in Taiwan and to join the projects of tuition subsidies, nutrition subsidies, assistance for family in hardship, family livelihood, and youth empowerment organized by the World Vision Taiwan. Accompanying disadvantaged children to surmount obstacles and head towards their dreams of adulthood.



Aleees Sustainability Report



To assist the financially disadvantaged families and children in moving towards a brand-new year, the World Vision Taiwan would raise the four red envelops of Learning, Peace, Health, and Hope for disadvantaged families prior to the Spring Festival, which brings a turning opportunity for the financially disadvantaged families and children in Taiwan. We invite you to send a New Year blessing to the children and families for a peaceful new year ahead and a turning point.

-Certificate of Appreciation-

This Certificate of Appreciation is hereby presented to Advanced Lithium Electrochemistry (Cayman) Co., Ltd. In recognition of its

Passion in public welfare and care for disadvantaged children in Taiwan

Kind donation to the Distance Education for the Financially-Struggling **Children Project**

Support for the community with actions that benefits the disadvantaged children in Taoyuan with courage and hopes for the future ahead.

World Vision Taiwan Chairman Kai-Lian Zou July 30, 2021

This Certificate of Appreciation is hereby presented to Advanced Lithium Electrochemistry (Cayman) Co., Ltd. In recognition of its

Active promotion on public welfare activities and leading with work partners in the campaigns of "Making Children a Better Person" Love-delivering Red Envelops and assistance for learning

Support for the community with actions that benefits the disadvantaged children in Taoyuan with courage and hopes for the future ahead.

World Vision Taiwan Chairman Kai-Lian Zou January 5, 2022

-Certificate of Appreciation-

Love-delivering Red Envelops and Welfare Activities



Learning Red Envelop

Example of Implementation: Distribution of Tuition Subsidy Providing Learning Resources for Financially-struggling Children and Extending Their Road to Study

Xiao-Yeh and her family lives in the west of Taiwan. Her physically-challenged father and her immigrant mother are hardworking farmers. Her mother sells the vegetables grown by herself under a viaduct. The meager income from selling vegetables along with her father's subsidies for the disabled barely support the living for the family of five. At the beginning of every semester, they have to attend to the expenses of tuition and textbook fees for three children, making their lives even more difficult.

Prior to the commencement of school in each semester, the "Tuition Subsidy" provided by the World Vision Taiwan, supports Xiao-Yeh and her siblings for stable learning and relieves the financial stress for their parents. A primary school teacher noticed that Xiao-Yeh has a talent for music. She has learned drums, ocarina, traditional Chinese music, as well as choir; and often represents her school to partake in competitions to win honors. Being positive and cheerful, Xiao-Yeh is willing to spend extra time learning for her hobbies. This year, she has been successfully admitted to the Junior High Department at National Taiwan College of Performing Arts, hoping to work her way to the future dreams with the financial support of the World Vision.



Hope Red Envelop

Example of Implementation: Ji-an Bakery The Dough in Hand: Knead a Way Out of Life

After the father of Xiao-Wen and Xiao-Yun got cancer, Xiao-Wen's mother has become the sole breadwinner for the family. Taking care of her young children while working exhausts her. Knowing her situations, the social workers from World Vision Taiwan invited her to participate in the training for technician for baking food. Although the mother was new to baking, she still stuck to the tough learning process and doubled the time and efforts to memorize every step as well as the warmth and feelings of the dough in her hands.

"Not only can I learn baking skills in the bakery, but I can also develop interpersonal relationships except for kids. The aroma and the final product in the process make me feel a sense of achievement. I can also be flexible in time while taking care of the kids, " said Xiao-Wen's mother.

The World Vision Taiwan helps the mothers like Xiao-Wen's mother who are struggling in their employment because they have families to attend to. It also helps them create delicious products with their own hands and learn sales planning as well as cost calculation. The location and equipment are also provided, so that the mothers who haven't had equipment and stores of their own can make good use of their learned skills and maintain their incomes.



Health Red Envelop

Example of Implementation: Distribution of Nutrition Subsidies Setting the Foundation for Healthy Development of Children

After the divorce of Xiao-Jie's parents, his mother along with 3-year-old Xiao-Jie, his brother, and his sister moved in with their grandma. In order to take care of the children during daytime and shoulder the family livelihood, his mother can only work as a nightshift cleaner at a movie theater, from which she receives a meager income. Last summers, his mother had to undergo a surgery due to herniated intervertebral disc. His grandmother also got injured in a car accident. During this period, the family was in deep water with the medical expenses, rent, and even the meals for the children.

The World Vision Taiwan assessed the situation and commenced actions. The essential products are supplied by social workers to maintain the basic meals for the family. Additionally, considering Xiao-Jie and his siblings in primary school are all in the development phase where a stable nutrition source is needed, the "Nutrition Subsidy" is provided for nutritional supplement purpose of the children. This year, his mother lost her job because the movie theater had shut down due to the pandemic. It has left her no choice but to actively seek other job opportunities. To mitigate her burden, his grandma rented a piece of land from neighbors to grow vegetables and sell them in a market. Although there are ups and downs in finding job opportunities, their relief in witnessing the steady and healthy growth of the three children is beyond words.

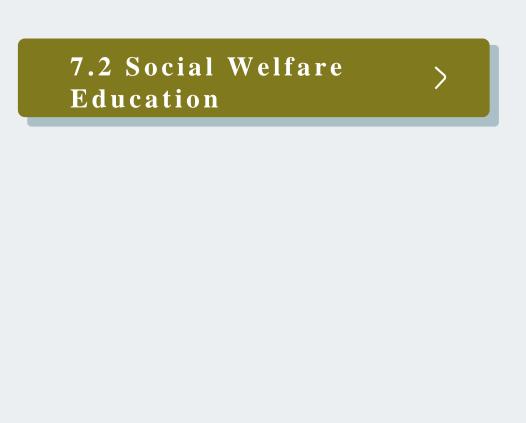
Peace Red Envelop

Living together as a family of six, Xiao-Xu's parents are operators at a factory. It is a heavy financial burden with the expenses for four children. Since 2017 where Xiao-Xu became a beneficiary of the subsidy from the World Vision, he has been able to go to school without interruption through the living and educational subsidies distributed every semester. Additionally, his and his siblings' participation in the Cultural Competence Cultivation Project held by the World Vision not only allows a temporary break for the caregivers, but also acquaints them with their own ethnic culture as indigenous people and help gain confidence with the sense of identify.

In the first half of this year, the lease of Xiao-Xu's family was terminated in advance due to the landlord's personal plans. They had no choice but to move out within one month. Furthermore, they could only find a place without furniture due to their limited budget on rents. Xiao-Xu and his siblings were sleeping on a bed base without mattress. Clothes and clutter were scattered on the floor. On account of their situation, social workers therefore applied for the subsidy for family in hardship, allowing Xiao-Xu's parents to purchase necessary furniture and provide the children a basic living quality.



Example of Implementation: Financial Assistance for Family in Hardship Reaching Out in Time to Give Children a Basic Quality of Life





The Chairman, Sheng-Shih Chang, giving a keynote speech in Taitung

Keynote Speech at the College of Science and Engineering of National Taitung University

In recent years, global climate change and the increasing energy demands have created a need for more sustainable energy resources. Lithium batteries, as a high-efficiency energy storage solution, have displayed significant potential. The speech discusses the demands and applications of lithium batteries, how they are driving global sustainability, and the effects of the energy transition. The energy revolution of lithium batteries offers us a valuable opportunity in creating a cleaner and greener future. In November 2022, Mr. Sheng-Shih Chang, the Chairman of Aleees, delivered a speech on the topic of "The Great Opportunity of White Petroleum – The Energy Revolution of Lithium Batteries" at the College of Science and Engineering of National Taitung University.

